

TAEevⁱⁿ
TECH

ErP 
Tier 2
COMPLIANT 

Air cooled industrial chillers with Scroll compressors and refrigerant R410A
Nominal cooling capacity 7 – 259 kW



*Cooling your industry,
optimising your process.*



Cooling, conditioning, purifying.



TAE^{ev}in TECH

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MTA participates in the E.C.C. programme for LCP-HP. Certified products are listed on: www.eurovent-certification.com

Eurovent Certification applied to the units:
 - Air/Water with cooling capacity up to 600 kW
 - Water/Water up to 1500 kW

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1. General

TAEvo Tech is an air cooled liquid chiller, designed for industrial use and for installation in an external environment. A broad range of options available in product configuration and accessories in kit form, complete the already generous standard equipment and allow this machine to meet the majority of requirements of industrial applications. TAEvo Tech is therefore the solution for all applications that require high performance, reliability, continuity of operation and reduced management costs.

All the TAEvo Tech models are equipped with a high efficiency finned coil evaporator immersed in a hydraulic storage tank. Thanks to the technology of this evaporator the TAEvo Tech ensures reliable operation in particularly demanding applications and also with liquids containing impurities. The standard hydraulic storage tank also assures optimum precision in the control of temperature even in the presence of highly variable thermal loads from the user and simplifies installation.

The TAEvo Tech units are equipped with a finned coil condenser, axial fans and scroll compressors installed on a refrigeration circuit (mod. 015-401) and two refrigeration circuits (mod. 402-1002). The refrigerant used is R410A.

Management of the TAEvo Tech is provided by an iCHILL 208CX parametric microprocessor control capable of managing all the main functions, including outlet water temperature control, alarms and external interface.

The TAEvo Tech units are available in standard version with power supply 400V/3/50 Hz, and in the dual-frequency version (mod.015-161) with a double power supply 400V/3/50 Hz - 460V/3/60 Hz. The grade of electrical protection is IP44 for the mod. 015-020 and IP54 for the mod.031-1002.

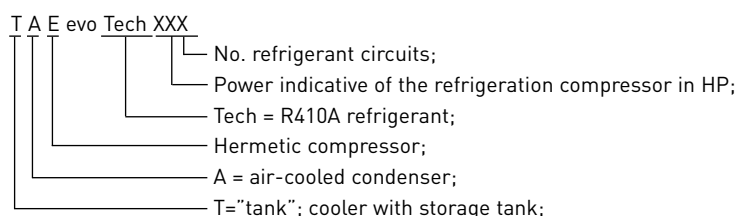
In order to satisfy every specific system needs the TAEvo Tech chillers are available also in many versions: Non Ferrous (mod. 015-802), low environmental temperature -20 °C (mod. 031-1002), centrifugal fans (mod. 031-161) and high head pressure fans (mod. 201-802).

The standard product, which is intended for the states of the EEC and EFTA, is subject to:

- Electromagnetic Compatibility Directive 2014/30/EU;
- ERP Directive 2009/125/CE;
- Machine Directive 2006/42/CE;
- Pressure equipment 2014/68/EU (PED);
- The electrical equipment of the machine is made in accordance with IEC standard EN 60204-1.

All data in this catalogue refer to standard units and nominal operating conditions (unless otherwise specified).

2. Nameplate



3. Versions

TAEvo Tech is available in the following versions:

Basic Version

The basic version is equipped with a carbon steel tank suitable for all industrial processes with hydraulic circuit under pressure, and atmospheric if the filling tank kit is installed.

Materials in contact with the process water are:

- carbon steel, copper, aluminium, brass, rubber (piping).

Non Ferrous Version (Mod. 015-802)

Suitable for operation with aggressive process fluids that react with carbon steel. The evaporator is made completely in copper and protected by a brass frame. The cylindrical storage tank made of AISI 304 stainless steel is suitable for pressurised hydraulic circuits.

Materials in contact with the process water are:

- AISI304 stainless steel, copper, brass, rubber (piping).

Version for low environmental temperature -20 °C (mod. 031 - 1002)

This version always provides for: a heating element in the electrical panel controlled by a thermostat and electronic adjustment of the

speed of the fans. If glycol is not present in the plant, it is advisable to associate this with the "Evaporator Anti-freeze Protection" option (see par. 17.1).

Dual-frequency version 400V/3/50 Hz - 460V/3/60 Hz (mod. 015-161)

This version is always equipped with: a hydraulic circuit equal to the basic version, P3 pump or without pump, axial fans with ON/OFF control, standard environmental temperature.

Version with high head pressure fans (mod. 031 - 802)

- Mod. 031-161: centrifugal fans with upper outlet opening and ON/OFF control.
- Mod. 201-802: high pressure axial fans and inverter adjustment.

Close control - Laser version (mod. 015-351): The regulation system based on an hot gas bypass allows a precise adjustment of the process water outlet temperature (accuracy ± 0.5 °C) by injecting hot gas into the evaporator during partial load conditions.

4. Advantages derived from the use of a storage tank

In a refrigeration system designed for use in an industrial process the user load may present significant and sudden variations, or working conditions that are very different from nominal conditions for long periods. Consequently the chiller supplying the plant is frequently required to operate at maximum capacity (in the proximity of its operating limits) or alternatively with periods subject to frequent ON/OFF cycles. This type of working is detrimental to the lifetime of compressors and often results in significant fluctuations of the chilled water temperature - clearly undesirable both from the energy efficiency standpoint and also in relation to the requirements of the process.

The benefits deriving from the use of the storage tank present on all the TAEvo Tech units as standard can be summarised as follows:

- The units offer a reservoir of water at the preset temperature for the process to be controlled: in this manner the "energy stored" in the tank is able to compensate for the imbalances caused by sudden changes in load demand from the user.
- Operation of compressors in highly stable conditions: in this case the chiller can run with almost unvarying inlet temperature irrespective of surrounding conditions. Together with a constant water flow rate, this is a primary condition in order to ensure the maximum lifetime of the compressors.
- Reduction of the frequency of peaks and guarantee of sufficient duration of each period of running and each period of stopping of the compressors.

5. Testing

All chillers are tested in order to check correct operation. The main checks performed are as follows:

- the correct instalment of all components and the absence of refrigerant leaks;
- electrical safety tests as prescribed by EN60204-1;
- correct operation of microprocessor and correct values of all the

operating parameters;

- the temperature probes and pressure transducers;

At the time of installation the units require exclusively electrical and hydraulic connections, thus maximising reliability levels. It is always advisable to install a filter on the unit inlet.

6. Construction configurations

By combining the configurations described below with the accessories available as sales kits the units can be customised to meet a very broad range of plant requirements.

WARNING: when configuring the unit it should be remembered that not all combinations are possible. Always consult the PERFORMANCE AND TECHNICAL DATA section for the model in question or contact us.

REFRIGERANT:

- R410A

VERSION:

- STANDARD

POWER SUPPLY:

- 400V/3/50Hz: standard
- 400V /3/50Hz - 460V /3/60Hz : dual-frequency (mod. 015-161)
- 460V-3-60Hz UL certification (see dedicated documentation)

EXTERNAL AIR TEMPERATURE:

- STANDARD (-5 °C)
- LOW TEMP. VERSION ENVIRONMENT (-20 °C) (mod. 031-1002)

PUMP:

- SP: (version without pump with electrical panel suitable to provided to supply a P3 external pump)
- P3
- Open circuit P3 pump (mod.031-1002)

- P5
- P3+P3 (mod. 201-1002)
- P5+P5 (mod. 201-1002)

TANK AND HYDRAULIC CIRCUIT:

- standard
- Non Ferrous version with cylindrical stainless steel tank + evaporator with finned copper / copper coil 015-802]

FANS:

- axial (standard)
- centrifugal (mod. 031-161)
- axial high pressure (mod. 201-802)

AXIAL FANS CONTROL:

- ON/OFF (standard)
- Electronic control (mod. 031-1002)

CONDENSING COILS PROTECTION:

- ABSENT (standard)
- Painting process

EVAPORATOR FROST PROTECTION:

- ABSENT (standard)
- PRESENT

HYDRAULIC CIRCUIT MANUAL FILLING CONTAINER KIT:

- ABSENT (standard)
- PRESENT (mod.031-802)

START COMPRESSORS:

- DIRECT: (standard)
- SOFT STARTER (mod. 381-1002)

AUTOMATIC HYDRAULIC BY-PASS:

- ABSENT (standard)
- Adjustable pressure relief valve (mod. 015-351, 402-602)

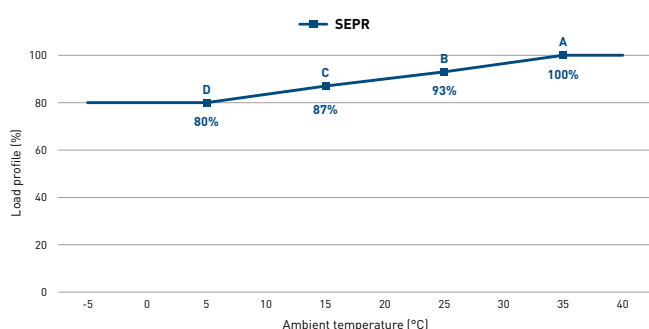
Here below a data sheet which summarises the compatibility of the options available:

Configuration	Configuration not available with the following options:
-20 °C external air	Fine ajustement of temperature (laser)
	Power supply dual frequency 400/3/50 Hz - 460/3/60 Hz
	Mod. 015 - 020
	Centrifugal fans (031-161)
Dual frequency 400/3/50 Hz - 460/3/60 Hz	Centrifugal fans or high pressure axials fans
	Electronic speed fans regulation
	-20 °C external air
	Mod. 201 - 1002
Double pumps: P3+P3 / P5+P5	Pumps: P5 / P3 + P3 / P5 + P5
	Mod. 015 - 161
	Dual frequency 400/3/50 Hz - 460/3/60 Hz
	Mod. 015 - 020, 201 - 1002
Centrifugal fans	Electronic speed fans regulation
	-20 °C external air
	Power supply dual frequency 400/3/50 Hz - 460/3/60 Hz
	Fine ajustement of temperature (laser)
High head pressure axials fans	Mod. 015 - 161 and 902 - 1002
	Fine ajustement of temperature (laser)
	Power supply dual frequency 400/3/50 Hz - 460/3/60 Hz
Electronic fans speed control	Mod. 015 - 020
	Fine ajustement of temperature (laser)
	Centrifugal fans
	Power supply dual frequency 400/3/50 Hz - 460/3/60 Hz
Condenser coil protection filters	Mod. 015 - 020
Electronic expansion valve	Mod. 015 - 020
Close control - Laser version	Mod. 381 - 802
	Electronic expansion valve
	High head pressure axials fans
	Electronic fans speed control
	-20 °C external air
	Power supply dual frequency 400/3/50 Hz - 460/3/60 Hz
Open circuit P3 pump	Fine ajustement of temperature (laser)
	Adjustable pressure relief valve
	Mod. 015 - 020
Soft starter	Mod. 031 - 351

7. Compressor

Refrigerant compressors with orbiting scrolls, 2-pole electric motor, mounted on rubber antivibration dampers. These compressors feature protection against overheating, excessive currents and against temperature values that are too high for the exhaust gases. The crankcase heater standard is automatically supplied when the unit stops (the chiller must be switched on), preventing dilution of the oil by the refrigerant when the compressor is shut down, thus ensuring proper lubrication of the mechanical components even at low temperature environment. Thanks to the low weight of the rotating components and the absence of suction and discharge valves, the scroll compressors offer a series of benefits: higher energy efficiency, reduced pressure drops on the suction side, significantly lower noise level, reduced vibration on the delivery side, high resistance to possible liquid hammering. The compressors are installed within a compartment separate from the condensing vane, allowing maintenance tasks even when the machine is running. The models 201-1002 use two compressors connected in parallel for each circuit and, using the “unloading” function, allows the start-up and the operation of the machine even even in condition far from the nominal ones.

The entire range has been built with the focus on maximising the seasonal energy performance ratio both for high temperature process cooling SEPR HT (Tw 12/7 °C) and for medium temperature process cooling SEPR MT (Tw -2/-8 °C).



8. Evaporator

High-efficiency finned coil exchanger made with copper pipes and aluminium fins, shoulders and cabinet made of galvanised steel. Installed inside the water storage tank, the evaporator cools the process fluid that flows in contact with the finned surface, exchanging heat with the refrigerant fluid evaporating inside the tubes. This particular technical solution allows TAEvo Tech to operate with high flow rates and reduced pressure drops, ensuring a high level of reliability in heavy industrial applications and also with liquids containing impurities.

9. Condensing coil

Finned coil heat exchanger consisting of tubes in copper, corrugated fins in aluminium, and shoulders in galvanized sheet metal. These coils are sized and designed utilising the latest computerised design technology, making it possible to achieve very high EER efficiency values. Thanks to the positioning on only one side of the machine

10. Fans

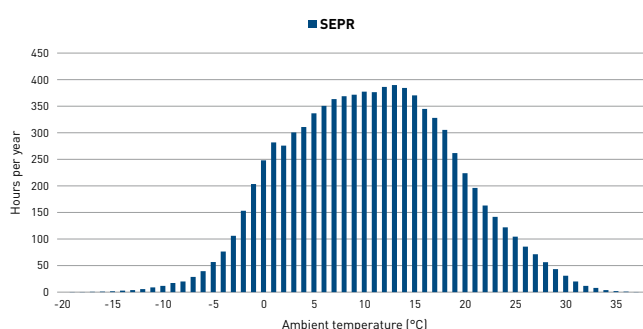
Mod. 015-020 are provided with axial fans equipped with painted sickle-shaped galvanized steel sheet blades that are directly

SEPR HT

The Seasonal Energy Performance Ratio High Temperature (SEPR HT), used in the European design context, expresses the ratio between the cooling demand and the total absorbed power of the unit during the entire year of operation, considering the maximum operating load point (Tw 12/7°C A35°C) and the three partial load point with lower ambient temperature projected on the average annual temperature in Strasbourg. The higher the SEPR HT value is, the more energy efficient of the unit will be, considering the annual process cooling context with outlet water temperature 7°C.

SEPR MT

The Seasonal Energy Performance Ratio Medium Temperature (SEPR MT), used in the European design context, expresses the ratio between the cooling demand and the total absorbed power of the unit during the entire year of operation, considering the maximum operating load point (Tw -2/-8°C A35°C) and the three partial load point with lower ambient temperature projected on the average annual temperature in Strasbourg. The higher the SEPR MT value is, the more energy efficient of the unit will be, considering the annual process cooling context with outlet water temperature -8°C.



The antifreeze function of the microprocessor controls the outlet temperature of the water while protecting the evaporator from the danger of freezing. A level sensor inside the tank protects the chiller from the lack of process fluid. All evaporators installed on the TAEvo Tech chillers can work with antifreeze solutions and, generally, with all other liquids that are compatible with the materials utilised in the hydraulic circuit (refer to the list of materials in contact with process fluids). All evaporators comply with the European Council pressure vessels directive.

(mod. 015-602), installation is also facilitated when the spaces available are restricted (example: close to a wall). From mod. 031 the condenser is protected by removable metal filters to facilitate cleaning procedures. In mod. 015-020 the protection is provided by a panel grid.

connected to the electric motor (IP44). Mod. 031-1002 are provided with axial fans made in die-cast aluminium, sickle-shaped blades in

aluminium or galvanized steel sheet covered with polypropylene and electric motor IP54. All the fans' motors (mod. 031-1002) are provided with built-in thermal circuit breakers. The fans are statically and dynamically balanced and equipped with external safety grilles.

The motors feature 4 or 6-poles with external rotor to maximize the energy efficiency and to reduce the magnetic noise if they are regulated by means of a phase cut-off system (optional), and are protected with a chain of thermistors.

11. Refrigeration circuit

The refrigeration circuit comprises:

- **Mechanical thermostatic expansion valve with external equalization (mod.015-020).**
- **Electronic expansion valve (mod.031-1002).**
- **Filter-dryer hygroscopic molecular sieves:** it retains the impurities and any traces of moisture present in the refrigeration circuit.
- **Liquid refrigerant and humidity flow indicator:** installed on the liquid line, it enables checking of the correct charge of refrigerant gas (presence of bubbles) and for any moisture in the refrigerant circuit.
- **High and low pressure refrigerant pressure gauges:** available

Standard fan control for models 015-401 is ON/OFF type managed by pressure switches. In models 402-1002 control is in step mode with pressure transducer. For models 031-802 is available as an option the continuous control of the rotation speed (cutting phase) depending on the condensation pressure. For models 902-1002 is available the EC brushless fans option.

from model 031, they are installed on the frontal panel.

- **HP High pressure and LP low pressure refrigerant pressure switches.**
- **PV fan pressure switch:** for ON/OFF control of the fans (mod. 015-401).
- **High pressure transducer:** mod.402-1002 and mod.031-401 equipped with electronic control of fans (when present).
- **Low pressure transducer:** mod. 031-1002.
- **Schrader service valves.**

All of the brazed welded joints are made with silver alloy and the cold pipes are insulated to prevent the condensation of moisture.

12. Structure and casing

All models have a structure with the compressor compartment separate both from the compartment where the tank and the condensing coil are located and from the electrical cabinet, thereby simplifying maintenance operations. Units from model 015 to 161 are equipped with a fully enclosed cabinet with structural panels and pump installed in the compressors compartment. Units from model 201 to 1002 are equipped with a fully enclosed cabinet, plinth composed of longitudinal beams and crossmembers, and uprights

to support the outer panelling. The plinth, uprights and all outer panels and/or enclosure panels are made of galvanized carbon steel sheet and assembled by means of galvanized steel rivets or stainless steel metric screws to facilitate removal. All panels undergo a phosphor degreasing phase followed by epoxy polyester power coating. The plinth and the coolant pressure gauge panel are in RAL 5013 blue colour, while the rest of the structure and panels are in RAL 7035 light grey.

13. Hydraulic group

INERTIAL STORAGE TANK

All models are equipped with a cylindrical inertial storage tank (containing the evaporator) externally insulated by an insulating and anti-condensation layer. Sized for operation in closed hydraulic circuits and with maximum pressure of 6 barg, the storage tank can also be used in open hydraulic circuits if equipped with the tank filling kit. The standard tank is in carbon steel while in the Non Ferrous version the AISI 304 stainless steel is used.

The tank is equipped with a drain valve so that it can be emptied. A bleed valve is available to vent air during the process of filling the hydraulic circuit.

HYDRAULIC BY-PASS

All TAEvo Tech are equipped with an internal by-pass between the hydraulic outlet and inlet connections

In case of an incorrect closing of inlet/outlet connections, the hydraulic by-pass allows the machine and the pump to preserve their integrity, ensuring a minimum fluid flow necessary for both the anti-freeze alarm and the pump circuit breaker interventions.

Warning: the by-pass has been designed only for preserving the integrity of the machine if the shut-off valves fail to close. The by-pass operation with continuous cycles for extended periods is strictly forbidden.

LEVEL SENSOR

Conductive-type level sensor. If the process fluid within the storage tank is insufficient, the operation of the machine is blocked.

PUMPS

Centrifugal pumps with standard motors compliant with International Regulation IEC 60034-30 with seals made of silicon carbide/silicon carbide/EPDM material. The pumps are available in two different configurations: pump P3 with nominal pressure head 3 barg and pump P5 with nominal pressure head 5 barg; it is, however, possible to configure the units without pumps on board, with open circuit P3 pump, with two pumps P3+P3 or P5+P5 in parallel (mod. 201 to 1002).

Pump materials in contact with process water:

- pump P3: fully stainless steel up to mod. 251; for the remaining models, the pump body is made of cast iron;
- pump P5: fully stainless steel up to mod. 161; for the remaining models, the pump body is made of cast iron;
- pump P3 and P5 pump completely in stainless steel for the Non Ferrous version (see Non Ferrous Versions) for pressure circuits.

BLEED VALVE

Bleed valve: installed on the top of the cylindrical tank, the bleed valve is used to vent any air pockets in the tank.

WATER PRESSURE GAUGE

A water pressure gauge on the unit's rear panel indicates the water pressure at the unit outlet and plant filling pressure (with pump stopped).

14. Electrical panel

The electrical cabinet is designed and wired in compliance with the standard EN 60204-1 and electromagnetic compatibility directive 2006/42/CE.

It is composed of an enclosure accommodating all the components secured to a mounting plate, with a hinged door having a perimeter seal mounted to the cabinet structure. For the mod. 015-020 it is composed by a cover panel with a perimeter seal. The unit's controller is mounted on the door, and it is protected by an openable transparent polycarbonate cover; the door is also equipped with the main disconnect switch with safety door lock (door cannot be opened until the electrical cabinet power has been disconnected). The electrical cabinet utilises components sourced from premium manufacturers and ensures a level of weather protection that is commensurate with

outdoor installation of the chiller (protection rating IP54). The power section includes automatic thermal-magnetic cut-outs for the protection of power devices such as compressors, fans and centrifugal pumps, a series of contactors and a phase monitor for protection of the unit from the absence of phase and from incorrect phase sequence. The control section includes the transformer feeding the auxiliaries and the microprocessor circuitboards. A voltage-free general alarm contact plus fitting for remote ON/OFF are also available.

The dual-frequency version is provided to operate with voltage 400V/3/50Hz. In order to power the machine with 460V/3/60Hz the power supply must be changed to the transformer primary circuit of the control circuit.

15. Control and safety devices

High pressure transducers: standard for the mod. 402-1002 and optional for mod.031-401 equipped with electronic control of the fans, for mod. 081-161 with centrifugal fans and for mod. 201-802 equipped with high pressure fans and for mod. 902-1002 with EC brushless axial fans. The pressure transducers measure the compressor discharge pressure with the resulting signal utilised by the electronic controller for the following functions: high pressure measurement and alarms, condensing pressure regulation through the fans electronic speed control, unloading for high pressure and fans step control.

Temperature probes: installed on the hydraulic circuit, they measure the temperature values of: evaporator outlet water (antifreeze function), storage tank outlet water (temperature control function). A probe for external air temperature measurement is available in combination with antifreeze heaters option.

High and low pressure switches with automatic reset: they are installed on the refrigerant circuit high/low pressure side,

respectively; they stop the compressor if anomalous working pressures are detected.

Fans pressure switch: used for ON/OFF control of the axial fans.

Conductive point level sensor: installed in the tank where it is used to shutdown the unit if an insufficient water level is detected

Axial fans electronic control device mod. 031-1002: this device consists of an electronic controller board (Phase Cut) which changes the rpm of the axial fans on the basis of the condensation pressure detected by the high pressure transducer. This logic allows correct operation in cooling also with outside temperatures below -5 °C.

The electronic fans speed regulation is available in the phase cut-off configuration (mod.031-161), high head pressure EC brushless (mod.201-802) and EC brushless with inverter regulation (mod.902-1002).

Anti-freezing heating elements: these are heating wire elements wound around the cylindrical tank and pumps; their working is controlled electronically by means of an environmental temperature probe. (see par. 17.1)

16. Microprocessor control standard version

All the units are equipped with a parametric microprocessor IC208CX. In mod. 031 ÷ 351 the microprocessor is installed on the cabinet door, while in models 381 ÷ 1002 the controller is internally secured to the electrical panel and connected to a semi-graphic LCD display on the door of the control panel. Thanks to the control menu it is possible to visualize the working pressures and temperatures, the parameters and the various alarms.



IC208CX (mod. 031-351)



Display semi-grafico LCD (mod. 381-1002)

The controller manages the following functions:

- Thermostatic control depending on the process fluid output temperature (neutral zone or proportional);
- Process fluid output temperature display;
- Measurement and display of the external temperature for management of the antifreeze heaters (when present) and management of start-up of the pump under conditions of low external temperature;
- Management of the automatic rotation of the starting sequence of compressors for equalisation of the operating times for each compressor (mod. 201-1002);
- Dynamic set point function: the microprocessor allows the operating setpoint to be modified by adding or subtracting a coefficient proportional to the external air temperature;
- Measurement and display of the condensation pressure (mod. 402-1002 and mod. 031-401 with electronic control of the fans, mod. 081-161 with centrifugal fans, mod. 201-802 high pressure fans and mod. 902-1002 with EC brushless fans);
- Unloading function in the two-circuit units (mod. 402-1002 and mod. 201-401 and with electronic control of the fans), which allows the start-up and the operation of the unit also under conditions that are much more severe than nominal ones;
- Management of anti-freezing heaters and pump switch on with low ambient temperature;
- Display of the alarm history;

- TTL serial interface (KIT required for conversion to RS485);
- Management of alarm messages:
 - high condensing pressure alarm;
 - low evaporation pressure alarm;
 - freeze alarm on water at evaporator outlet;
 - compressor fault alarm;
 - pump thermal protection alarm;

- tank level alarm;
- count of operating hours of the unit and of the individual compressors.

A voltage-free contact is provided for remotisation of a general alarm signal.

17. Options, kits and special designs

17.1 Options

Options must be specified at the time of order because they can only be installed in the factory.

- **EVAPORATOR ANTI-FREEZE HEATER:** the anti-freeze heaters are wires wrapped around the tank and the pump (if provided). They are enabled by the microprocessor controller on the basis of the temperature measured by an external probe. For external temperatures lower than the set point the controller also activates the pump (if present). The heaters provide protection of the evaporator for external temperatures below 0 °C and greater than or equal to -10 °C. For temperatures below -10 °C and higher than -20 °C, in addition to the anti-freeze heaters option double insulation on the tank and pumps (special unit) must be installed. As an alternative, it is necessary to provide an adequate quantity of anti-freeze additive. When the unit is equipped with the tank kit, it is advisable to use mixtures of water and liquid anti-freeze, as the plastic kit is not compatible with any anti-freeze heater.
- **DOUBLE PUMP P3+P3 or P5+P5 (mod. 201-1002):** stand-by operation. Switching between the two pumps is controlled by the electronic controller in order to equalise the operating times. The pumps are always provided with check valves and on/off cocks at the delivery and intake of each pump.
 - P3+P3: double pump P3 with nominal pressure of approximately 3 barg;
 - P5+P5: double pump P5 with nominal pressure of approximately 5 barg;
- **OPEN CIRCUIT P3 PUMP (mod. 031-1002):** includes the P3 pump installed on the inlet side of the evaporator. This configuration is suitable for open hydraulic circuits.
- **VERSION WITHOUT PUMP:** includes the provision for electric power of an external pump equivalent to a P3.
- **CENTRIFUGAL FANS (mod. 031-161):** double intake fans with the rotor shrink-fitted directly on the electric motor shaft and upper outlet opening. These fans are controlled by means of pressure switches/transducers with ON/OFF type regulation when a single fan is present or in STEP when 2 or 3 fans are present.
- **EC AXIAL FANS WITH HIGH HEAD PRESSURE (mod. 201-802):** axial fans with high prevalence and high efficiency with EC motor brushless synchronous and electronic adjustment with inverter.
- **EC BRUSHLESS AXIAL FANS (mod. 902-1002):** high efficiency axial fans with EC brushless motor and inverter electronic regulation.
- **ELECTRONIC AXIAL FANS SPEED CONTROLLER:** electronic control of the speed of rotation by phase cut regulator managed by the electronic control on the basis of the condensing pressure detected by a pressure transducer. Always present in the version for low environmental temperature -20 °C (mod. 031 - 802).
- **POWER SUPPLY 460V/3/60 Hz UL certification:** see relative documentation.
- **SOFT STARTERS (mod. 381-1002):** they allow the reduction of the inrush current during compressor start-up. These devices thus allow to preserve the compressors from mechanical stress, resulting in reduction of maintenance and downtime. The soft starters are not compatible with capacitive elements. Any power factor correction systems should not work simultaneously at start of the soft starter. This accessory is installed at the factory, so it must be specified when ordering.
- **AUTOMATIC HYDRAULIC BY-PASS (mod. 031-351, 402-602, 902-1002):** this option features an adjustable pressure relief valve with proportional operating characteristics in gunmetal. The valve is intalled outside the carpentry.

17.2 Kits

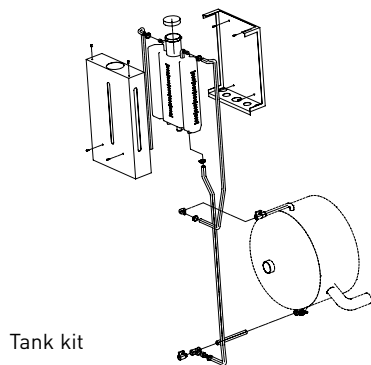
The kits are supplied separately, generally at the same time of the unit, and installed by the user. They can be supplied later as spare parts, modification kits, completion kits, etc.:

- **HYDRAULIC CIRCUIT MANUAL FILLING TANK KIT:** the tank kit ensures filling of the tank and hydraulic circuit when the latter is not pressurised (open circuits). The kit is composed of:
 - plastic tank for filling the circuit and displaying the water level;
 - galvanized and painted sheet steel supporting frame/casing;
 - connecting fittings with tank.

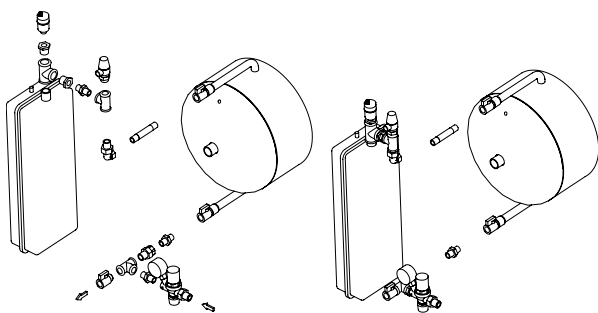
The tank kit may be installed directly on the unit at the factory and is also available in "sales kit" version. For models 015-020 it is not possible to choose the kit from the configurator but it is only available in the "sales kit" version.

- **AUTOMATIC FILLING KIT HYDRAULIC CIRCUIT:** the automatic filling kit provides automatic filling of pressurised circuits (closed hydraulic circuits). Kit composition:
 - pressure reducer with valve;
 - pressure gauge;
 - automatic bleed valve;
 - pressure relief valve;
 - expansion tank;
 - preassembled connecting fittings.
- **AUTOMATIC GLYCOL PUMPING GROUP:** The kit consists of a 300 l stainless steel tank, expansion tank, pump, 230V single phase electrical panel.

- **GLYCOL FILLING KIT:** this kit can be used for filling the hydraulic circuit manually, it is composed by a polyethylene pipe with hermetic plug and brass fittings.
- **HYDRAULIC CONNECTIONS KITS:** this kit allows the conversion of the standard thread GAS UNI ISO 7/1 (BSP) to the NPT FANSIB1.20.1.



Tank kit



Automatic filling kit

The kits are supplied separately, generally at the same time of the unit, and installed by the user. They can be supplied later as spare parts, modification kits, completion kits, etc.:

- **HYDRAULIC CIRCUIT MANUAL FILLING TANK KIT:** the tank kit ensures filling of the tank and hydraulic circuit when the latter is not pressurised (open circuits). The kit is composed of:
 - plastic tank for filling the circuit and displaying the water level;
 - galvanized and painted sheet steel supporting frame/casing;
 - connecting fittings with tank.

The tank kit may be installed directly on the unit at the factory and is also available in "sales kit" version. For models 015-020 it is not possible to choose the kit from the configurator but it is only available in the "sales kit" version.

- **AUTOMATIC FILLING KIT HYDRAULIC CIRCUIT:** the automatic filling kit provides automatic filling of pressurised circuits (closed hydraulic circuits). Kit composition:
 - pressure reducer with valve;
 - pressure gauge;
 - automatic bleed valve;
 - pressure relief valve;
 - expansion tank;
 - preassembled connecting fittings.

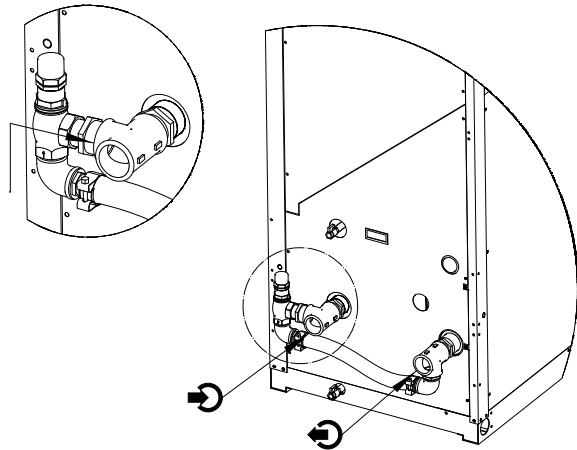
- **AUTOMATIC GLYCOL PUMPING GROUP:** The kit consists of a 300 l stainless steel tank, expansion tank, pump, 230V single phase electrical panel.

- **GLYCOL FILLING KIT:** this kit can be used for filling the hydraulic

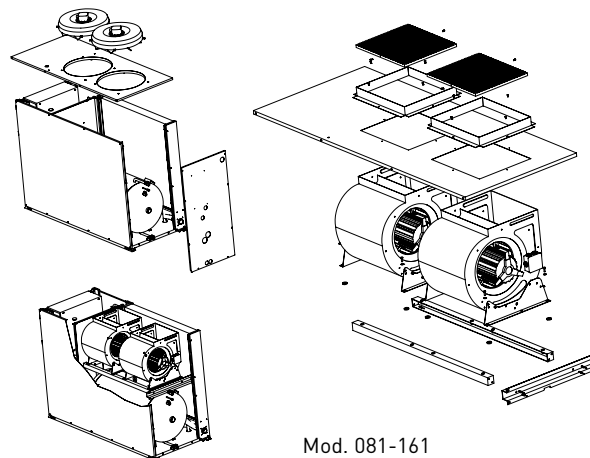
circuit manually, it is composed by a polyethylene pipe with hermetic plug and brass fittings.

- **HYDRAULIC CONNECTIONS KITS:** this kit allows the conversion of the standard thread GAS UNI ISO 7/1 (BSP) to the NPT FANSIB1.20.1.
- **EXTERNAL MANUAL HYDRAULIC By-pass KIT** (special).

- **DIFFERENTIAL HYDRAULIC BY-PASS KIT** - evaporator side (mod. 031 - 351 , 402 - 602 and 902 - 1002). This kit features an adjustable pressure relief valve with proportional operating characteristics in gunmetal.



- **KIT CENTRIFUGAL FANS (mod.031 -161):** this kit allows the axial fans replacement with centrifugal fans.



Mod. 081-161

- **AXIAL FANS KIT ELECTRONIC SPEED CONTROL:** power 400V/3/50Hz

- **KIT CONDENSING COIL PROTECTION METAL FILTERS (Mod. 031-1002).**

- **KIT REMOTE ON/OFF:** This kit makes it possible to remotise the unit's ON/OFF up to a maximum distance of 150 m and consists of a plastic box with a transparent lid. It features an ON/OFF switch and two LEDs, a green one to indicate plant ON and red one to indicate plant OFF status.

- **KIT REMOTE TERMINAL VICX620 WITH LED DISPLAY:** This kit makes it possible to remotise all functions of the unit's onboardelectronic controller up to a maximum distance of 150 m (shielded cable required - not supplied). This terminals also performs the remote ON/OFF function. For mod. 381-1002 it is

necessary to install the adapter kit for positioning the microprocessor IC208CX on the door of the control cabinet.



VICX620

- **KIT REMOTE TERMINAL VISOGRAPH VGI890 LCD DISPLAY:** backlit semi-graphic user terminal, makes it possible to remotise all functions of the unit's onboard electronic controller up to a maximum distance of 150 m (shielded cable required - not supplied). Thanks to the use of icons, multi-function keys with dynamic description and moving images, the visualisations, and the information are easy to understandable. This terminals also performs the remote ON/OFF function. For mod. 381-1002 it is necessary to install the adapter kit for positioning the microprocessor IC208CX on the door of the control cabinet.



VISOGRAPH VGI890

- **ADAPTER KIT FOR REMOTE TERMINALS VICX620 and VGI890 (mod.381-802)**

• SUPERVISOR KIT xWEB300D EVO

xWEB300D EVO is a system to monitor, control and supervise up to 247 units equipped with IC208CX/IC121C/IC121CX/IC281L controllers (with the RS485 kit installed on the unit) or xDRIVE.

Kit composition:

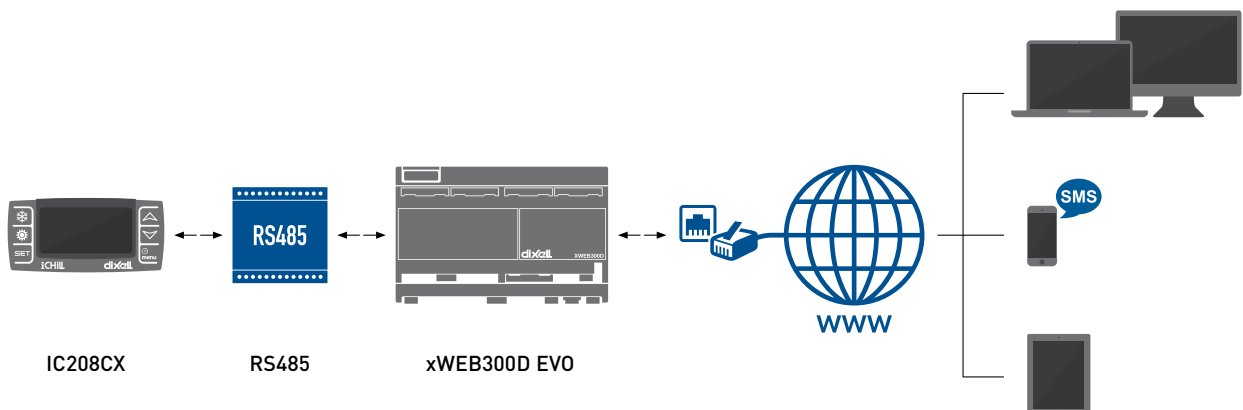
- xWEB300D EVO;
- Quick connection guide;
- USB with manuals.

With the use of a web browser (Internet Explorer®, Google Chrome®, Safari® or Firefox®), it is possible to access to the xWEB300D EVO web page, to display all the device data, to manage the parameters and alarms and to view the operating graphics.

xWEB300D EVO features:

- Power supply 110÷230Vac ±10%, 50/60Hz;
- 1 LAN port (RJ45 connector) for local or remote interface with a PC;
- 1 RS485 serial port for devices connection (MODBUS - RTU);
- 1 USB port for stored data download;
- 4Gbit Flash memory and 64MB RAM for data storage;
- E-mail notification available for alarms.

Depending on the connection availability, xWEB300D EVO could send e-mail (in case of alarm) and connect to PDA or smartphone. Internet connection (via LAN or external GPRS modem) is required for remote access.



• RS 485 SUPERVISOR KIT

This accessory allows the unit to be connected to BMS supervision systems with RS485 electrical standard and MODBUS protocol. It is composed of a serial cable and an optically coupled serial interface,

which is necessary in order to convert the 5-wire TTL signal (at the output of electronic controllers IC208CX) into an RS485 signal.



Optically coupled interface RS485

- **MODULARITY KIT FOR IC208CX:** this kit includes a programmable microprocessor (MASTER) installed inside an electric panel (IP54 protection grade and power supply 230V / 1ph / 50Hz-60Hz) and it includes a semi-graphic LCD backlit VISOGRAPH VGI890.

Through the installation of the modularity kit and a converter RS485 kit for each chiller is possible to control in MASTER/SLAVE mode from 2 to 5 units.

17.3 Special designs

The special features are not described in detail in our catalogues. The feasibility of special designs must be assessed, confirmed, and priced on a case by case basis in communication with our sales offices before placing the order.

- Water flow switch: device to protect the evaporator from the absence of water flow.
- Copper-copper condensing coils: with copper tubes and fins and brass shoulders.

- FIN GUARD/BLYGOLD treatment for condensing coils: consisting of a passivating primer and a polyurethane-based top coat.
- R449A version for outlet water temperature up to -20 °C.
- R134a version for external air temperature up to +50 °C.
- Centrifugal fans electronic control.

18. Lifting

All units are positioned and secured to pallets, on which they can be handled by means of forklift trucks and pallet trucks. The units can also be moved even when not standing on a pallet thanks to features on the plinth (mod. 015-351).

The 201-1002 models can be handled by inserting lifting bars into the plinth and utilising lifting straps. The bars for lifting and handling aren't supplied as standard.

SELECTION GUIDE

Selection of a chiller is performed by means of the tables given in the "Selection guide" and by means of the Data Tables relative to each model. For correct selection of a chiller it is necessary

- 1) Ensure that the operating limits specified in the "Working limits" table are complied with".
- 2) Ensure that the flow rate of water to be cooled is between the flow values specified in the "General Data" table of each unit; excessively low flow rates will result in laminar flow and, consequently, a risk of freezing and poor temperature control; in contrast, excessively high flow rates lead to excessive load drops and possible bursting of evaporator piping.
- 3) Add ethylene glycol or other antifreeze liquids when using the chiller at water outlet temperatures below 5 °C; consult the "Water and ethylene glycol solutions" table to find the quantity of ethylene glycol required and to assess the reduction in cooling duty, the increase in compressor power input, and the increase in evaporator pressure drops due to the presence of ethylene glycol.
- 4) If TAEvo Tech models are installed at altitudes in excess of 500 m, assess the reduction of cooling performance and the increase in compressor power input values by means of the coefficients given in the "Condenser corrective coefficients" table.
- 5) If the temperature difference between the evaporator water inlet and outlet differs by 5 °C, correct the cooling capacity and power input utilising the "ΔT corrective coefficients $\neq$ 5 °C" tables.

PERFORMANCE AND TECHNICAL DATA 50 Hz VERSION

GENERAL DATA - 50 Hz

		015	020	031	051	081	101	121	161	201	251	301
Cooling capacity (1)	kW	5,08	5,79	9,01	13,03	21,97	27,17	34,54	37,83	43,32	48,56	57,74
Total absorbed power (1)	kW	2,00	2,25	3,45	4,92	8,04	9,57	12,73	14,60	16,44	19,99	21,67
EER (1)	-	2,54	2,57	2,62	2,65	2,73	2,84	2,71	2,59	2,63	2,43	2,66
SEPR HT (2)	-	5,00	5,00	5,06	5,29	5,06	5,13	5,00	5,01	5,37	5,33	5,10
SEPR MT (3)	-	2,88	2,65	2,95	3,16	3,45	3,42	3,27	3,30	3,43	3,67	3,46
Cooling capacity (4)	kW	7,20	8,26	12,82	18,31	30,05	37,10	47,25	51,58	59,20	66,82	79,38
Total absorbed power (4)	kW	1,72	1,90	2,96	4,25	7,23	8,49	11,38	12,95	14,84	17,92	19,11
EER (4)	-	4,18	4,35	4,33	4,31	4,15	4,37	4,15	3,98	3,99	3,73	4,15
Compressor												
Cooling circuits	N°	1	1	1	1	1	1	1	1	1	1	1
Compressors for each circuit	N°	1	1	1	1	1	1	1	1	2	2	2
Capacity control	%	0-100	0-100	0-100	0-100	0-100	0-100	0-100	0-100	0-50-100	0-50-100	0-50-100
Electrical power supply (5)												
Power	V/Ph/Hz	400 ± 10% / 3 - PE / 50										
Auxiliary	V/Ph/Hz	24 - 230 ± 10% / 1 / 50										
Condensers												
Condenser number	N°	1	1	2	2	1	1	1	1	1	1	1
Ranks number	N°	3	5	3	5	5	5	6	6	4	4	6
Total frontal surface	m²	0,32	0,32	0,64	0,64	1,1	1,1	1,1	1,1	2,16	2,16	2,16
Axial fans												
Fans number	N°	1	1	1	1	1	2	2	2	2	2	3
Total airflow	m³/h	3350	3150	6300	6100	8150	14200	12400	12400	16200	16200	21600
Nominal power (each)	kW	0,135	0,135	0,48	0,48	0,71	0,71	0,71	0,71	0,71	0,71	0,71
Centrifugal fans/high pressure axials fans												
Fans number	N°	-	-	1	1	2	2	2	2	2	2	3
Total airflow	m³/h	-	-	6300	6000	9200	12800	12000	12000	14600	14600	20100
Available head pressure	Pa	-	-	180	190	265	134	116	116	151	144	150
Nominal power (each)	kW	-	-	1,4	1,4	1,4	1,4	1,4	1,4	0,9	0,9	0,9
Hydraulic group												
Water flow rate P3 (6)	m³/h	0,4/4,8	0,4/4,8	0,7/6	0,9/6	1,9/9,6	2,1/9,6	2,6/18	3,2/18	3,4/18	3,4/18	4,8/20
Available pump head pressure P3 (7)	barg	3,0/1,4	3,0/1,4	3,1/1,6	3,0/1,5	3,0/1,3	2,9/1,3	2,8/1,7	2,8/1,7	2,8/2,1	2,8/2,1	3,5/2,2
Nominal power P3	kW	0,55	0,55	0,75	0,75	0,9	0,9	1,85	1,85	1,85	1,85	2,2
Water flow rate P5 (6)	m³/h	0,4/4,8	0,4/4,8	0,7/4,8	0,9/4,8	1,9/12,6	2,1/12,6	2,6/12,6	3,2/12,6	3,4/21,6	3,4/21,6	4,8/21,6
Available pump head pressure P5 (7)	barg	5,4/3,0	5,4/3,0	5,3/3,3	5,2/3,3	5,2/3,2	5,2/3,6	5,2/3,6	5,1/3,7	5,2/3,5	5,2/3,5	5,2/3,5
Nominal power P5	kW	1,1	1,1	1,1	1,1	2,2	2,2	2,2	2,2	4	4	4
Tank volume	l	60	60	115	115	140	255	255	255	350	350	350
Max pressure	barg	6	6	6	6	6	6	6	6	6	6	6
Water connections	Rp	3/4"	3/4"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	2"	2"	2"
Sound levels (8)												
Sound power	dB (A)	80,4	80,4	81,1/86,8	81,1/86,8	81,6/89,2	82,1/89,2	82,1/89,2	83/89,2	84,3/85,0	84,3/85,0	86/86,7
Sound pressure	dB (A)	52,4	52,4	53,1/58,8	53,1/58,8	53,6/61,2	54,1/61,2	54,1/61,2	55,0/61,2	56,3/57,0	56,3/57,0	58,0/58,7
Dimensions and installed weight (9)												
Width	mm	560	560	660	660	761	761	761	761	866	866	866
Length	mm	1284	1284	1315	1315	1862	1862	1862	1862	2250	2250	2250
Height	mm	795	795	1373	1373	1437	1437	1437	1437	2054	2054	2054
Weight without pump	kg	196	201	312	335	477	636	640	657	982	994	1011
Weight with P3	kg	208	213	326	349	492	651	661	678	1011	1023	1057
Weight with P5	kg	215	219	331	354	505	664	670	687	1041	1057	1070
Weight with double P3	kg	-	-	-	-	-	-	-	-	1108	1120	1131
Weight with double P5	kq	-	-	-	-	-	-	-	-	1133	1145	1162

- (1) Evaporator water inlet/outlet temperature 12/7 °C, external air temperature 35 °C;
- (2) Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products and high temperature process chillers;
- (3) Data declared in compliance with the European Regulation (EU) 2015/1095 with regard to ecodesign requirements for cooling products and medium temperature process chillers;
- (4) Evaporator water inlet/outlet temperature 20/15 °C, external air temperature 25 °C;
- (5) Protection class IP 44 for models 015-020. Protection class IP 54 for models 031-1002;
- (6) Minimum and maximum water flow pump;
- (7) Available head pressure at outlet unit at the minimum and maximum water flow rate;
- (8) The first value refers to the version with axial fans, the second value refers to the version with centrifugal fans. Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744. Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1,6 m from the unit support base. Values with tolerance +/- 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions;
- (9) The weights of the units are referred to the configuration with axial fans.
- Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The data declared in this document anticipate those that will be published in the next release Eurovent on november.

GENERAL DATA - 50 Hz

		351	381	401	402	502	602	702	802	902	1002
Cooling capacity [1]	kW	65,13	80,65	89,92	84,66	98,63	109,43	133,65	155,66	172,87	195,21
Total absorbed power [1]	kW	27,64	26,44	30,54	32,93	37,94	42,81	48,21	55,46	64,97	70,59
EER [1]	-	2,36	3,05	2,94	2,57	2,60	2,56	2,77	2,81	2,66	2,77
SEPR HT [2]	-	5,11	5,30	5,27	5,20	5,41	5,21	5,24	5,45	5,24	5,45
SEPR MT [3]	-	3,31	3,40	3,35	3,52	3,89	3,74	3,71	3,75	3,66	3,90
Cooling capacity [4]	kW	89,11	111,77	125,01	115,91	135,88	149,85	178,87	207,24	229,79	259,06
Total absorbed power [4]	kW	24,45	23,99	27,88	29,57	33,75	38,59	43,68	50,76	58,46	62,73
EER [4]	-	3,64	4,66	4,48	3,92	4,03	3,88	4,10	4,08	3,93	4,13
Compressor											
Cooling circuits	N°	1	1	1	2	2	2	2	2	2	2
Compressors for each circuit	N°	2	2	2	2	2	2	2	2	2	2
Capacity control	%	0-50-100	0-50-100	0-50-100	0-25-50-75-100						
Electrical power supply (5)											
Power	V/Ph/Hz	400 ± 10% / 3 - PE / 50									
Auxiliary	V/Ph/Hz	24 - 230 ± 10% / 1 / 50									
Condensers											
Condenser number	N°	1	1	1	1	1	1	2	2	4	4
Ranks number	N°	6	5	5	3	4	5	3	4	3	4
Total frontal surface	m²	2,16	2,99	2,99	4,18	4,18	4,18	5,8	5,8	8,2	8,2
Axial fans											
Fans number	N°	3	2	2	2	2	2	3	3	4	4
Total airflow	m³/h	21600	35000	35000	45800	44400	42800	63900	62100	80000	76000
Nominal power (each)	kW	0,71	1,9	1,9	1,9	1,9	1,9	1,9	1,9	1,9	1,9
Centrifugal fans/high pressure axials											
Fans number	N°	3	2	2	2	2	2	3	3	-	-
Total airflow	m³/h	20100	37000	35000	40000	40000	40000	60000	60000	-	-
Available head pressure	Pa	142	188	157	198	185	172	191	176	-	-
Nominal power (each)	kW	0,9	2,8	2,8	2,8	2,8	2,8	2,8	2,8	-	-
Hydraulic group											
Water flow rate P3 [6]	m³/h	5,6/20	7,2/36	8,0/36	6,6/36	8,1/36	9,0/36	12,5/56	14,9/56	18,8/56	21,2/56
Available pump head pressure P3 [7]	barg	3,5/2,2	3,5/1,9	3,5/1,9	3,5/2,1	3,5/2,1	3,5/2,1	3,3/2,0	3,3/2,0	3,3/2,2	3,3/2,2
Nominal power P3	kW	2,2	4	4	4	4	4	5,5	5,5	5,5	5,5
Water flow rate P5 [6]	m³/h	5,6/21,6	7,2/42	8,0/42	6,6/42	8,1/42	9,4/42	12,5/72	14,9/72	18,8/72	21,2/72
Available pump head pressure P5 [7]	barg	5,1/3,4	5,3/3,6	5,3/3,6	5,3/3,9	5,3/3,9	5,3/3,9	5,1/2,7	5,1/2,7	5,0/2,9	5,0/2,9
Nominal power P5	kW	4	7,5	7,5	7,5	7,5	7,5	9,2	9,2	9,2	9,2
Tank volume	l	350	410	410	500	500	500	678	678	950	950
Max pressure	barg	6	6	6	6	6	6	6	6	6	6
Water connections	Rp-DN	2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	2 1/2"	3"	3"	DN100	DN100
Sound levels (8)											
Sound power	dB [A]	86/86,7	88,3/89,2	89,7/90,4	89,5/91,1	89,5/91,1	89,5/91,1	90,2/91,1	90,6/91,4	91,7/92,6	92,8/93,5
Sound pressure	dB [A]	58,0/58,7	60,3/61,2	61,7/62,4	61,5/63,1	61,5/63,1	61,5/63,1	62,2/63,1	62,6/63,4	78,7/79,6	79,8/80,5
Dimensions and installed weight (9)											
Width	mm	866	1150	1150	1255	1255	1255	1250	1250	1250	1250
Length	mm	2250	2790	2790	3298	3298	3298	3535	3535	4655	4655
Height	mm	2054	2090	2090	2119	2119	2119	2151	2151	2155	2155
Weight without pump	kg	1021	1396	1486	1671	1724	1774	2229	2254	2839	2936
Weight with P3	kg	1065	1438	1528	1713	1766	1816	2283	2308	2907	3004
Weight with P5	kg	1080	1462	1552	1745	1798	1848	2306	2331	2933	3030
Weight with double P3	kg	1151	1481	1571	1762	1815	1865	2349	2374	3029	3126
Weight with double P5	kq	1172	1529	1619	1826	1879	1929	2395	2420	3078	3175

- Evaporator water inlet/outlet temperature 12/7 °C, external air temperature 35 °C;
 - Data declared in compliance with the European Regulation (EU) 2016/2281 with regard to ecodesign requirements for cooling products and high temperature process chillers;
 - Data declared in compliance with the European Regulation (EU) 2015/1095 with regard to ecodesign requirements for cooling products and medium temperature process chillers;
 - Evaporator water inlet/outlet temperature 20/15 °C, external air temperature 25 °C;
 - Protection class IP 44 for models 015-020. Protection class IP 54 for models 031-1002;
 - Minimum and maximum water flow pump;
 - Available head pressure at outlet unit at the minimum and maximum water flow rate;
 - The first value refers to the version with axial fans, the second value refers to the version with centrifugal fans. Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744. Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1,6 m from the unit support base. Values with tolerance +/- 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions;
 - The weights of the units are referred to the configuration with axial fans.
- Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The data declared in this document anticipate those that will be published in the next release Eurovent on november.

ELECTRICAL DATA - 50 Hz

Model	Version	Hz	With axial fans			With centrifugal fans / axials fans high head pressure		
			with on/off fans and electronic fan speed			with on/off fans and step		
			FLI (kW)	FLA (A)	ICF (A)	FLI (kW)	FLA (A)	ICF (A)
015	SP	50	2,7	4,8	28	-	-	-
	P3	50	3,6	6,5	30	-	-	-
	P5	50	4,5	8,1	32	-	-	-
020	SP	50	3,2	5,6	38	-	-	-
	P3	50	4,1	7,2	40	-	-	-
	P5	50	5,0	8,9	42	-	-	-
031	SP	50	4,9	8,2	44	6,9	12,1	48
	P3	50	5,9	10,0	46	7,9	13,9	50
	P5	50	6,6	11,5	47	8,7	15,4	51
051	SP	50	7,0	11,2	68	9,1	15,1	72
	P3	50	8,0	13,0	70	10,0	16,9	74
	P5	50	8,8	14,5	71	10,8	18,4	75
081	SP	50	10,8	17,8	112	15,1	26,2	121
	P3	50	12,0	20,2	115	16,4	28,6	123
	P5	50	14,2	24,2	119	18,5	32,6	127
101	SP	50	13,1	22,2	121	16,7	29,2	128
	P3	50	14,4	24,6	123	18,0	31,6	130
	P5	50	16,6	28,6	127	20,2	35,6	134
121	SP	50	16,7	28,3	161	20,3	35,3	168
	P3	50	18,8	32,5	165	22,4	39,5	172
	P5	50	20,1	34,7	167	23,7	41,7	174
161	SP	50	18,6	32,1	200	22,2	39,1	207
	P3	50	20,7	36,3	204	24,3	43,3	211
	P5	50	22,0	38,5	206	25,6	45,5	213
201	SP	50	21,5	35,7	130	21,9	35,8	130
	P3	50	23,7	39,8	134	24,1	40,0	135
	P5	50	26,0	44,4	139	26,4	44,5	139
251	SP	50	24,8	41,6	140	25,2	41,8	140
	P3	50	27,0	45,8	144	27,4	45,9	145
	P5	50	29,3	50,3	149	29,7	50,5	149
301	SP	50	28,9	49,2	164	29,5	49,5	164
	P3	50	31,5	53,9	168	32,0	54,2	169
	P5	50	33,5	57,9	172	34,0	58,2	173
351	SP	50	34,9	59,7	204	35,5	60,0	204
	P3	50	37,5	64,4	209	38,0	64,7	209
	P5	50	39,5	68,4	213	40,0	68,7	213
381	SP	50	37,6	67,8	212	39,2	68,2	212
	P3	50	42,1	75,4	219	43,7	75,8	220
	P5	50	45,9	81,4	225	47,4	81,8	226
401	SP	50	43,2	74,3	263	44,8	74,7	263
	P3	50	47,7	81,9	270	49,3	82,3	271
	P5	50	51,5	87,9	276	53,0	88,3	277
402	SP	50	44,0	73,5	168	45,6	73,9	168
	P3	50	48,5	81,1	176	50,1	81,5	176
	P5	50	52,3	87,1	182	53,8	87,5	182
502	SP	50	50,6	85,4	184	52,2	85,8	184
	P3	50	55,1	93,1	192	56,7	93,5	192
	P5	50	58,9	99,0	198	60,4	99,4	198
602	SP	50	56,5	95,2	211	58,1	95,6	211
	P3	50	61,0	102,8	219	62,6	103,2	219
	P5	50	64,8	108,8	224	66,3	109,2	225
702	SP	50	64,3	108,8	225	66,6	109,4	225
	P3	50	70,5	119,3	235	72,8	119,9	236
	P5	50	74,4	126,0	242	76,8	126,6	242
802	SP	50	73,3	131,7	276	75,6	132,3	276
	P3	50	79,5	142,2	286	81,8	142,8	287
	P5	50	83,4	148,9	293	85,8	149,5	294
902	SP	50	84,0	149,4	355	84,2	147,0	353
	P3	50	90,2	159,9	365	90,4	157,5	363
	P5	50	94,1	166,6	372	94,3	164,2	370
1002	SP	50	92,8	157,0	360	93,0	154,6	360
	P3	50	99,0	167,5	371	99,2	165,1	371
	P5	50	102,9	174,2	378	103,1	171,8	377

SP = without pump;

P3 = pump P3;

P5 = pump P5;

FLI = max power absorbed in the working limits condition;

FLA = max current absorbed in the working limits condition;

ICF = Start-up current at the start of the last compressor in the working limits condition.

SOUND LEVELS - 50 Hz

		Octave bands (Hz)								Power	Pressure
Model	Version	63	125	250	500	1000	2000	4000	8000		
		Sound power level Lw dB (A)								dB (A)	dB (A) _{10m}
015	axials	48,2	61,2	73,5	75,8	75,2	71,0	63,3	53,8	80,4	52,4
020	axials	48,2	61,2	73,5	75,8	75,2	71,0	63,3	53,8	80,4	52,4
031	axials	52,1	73,5	74,4	70,7	76,6	72,2	65,2	57,4	81,1	53,1
	centrifugals	47,3	57,7	70,0	77,8	81,4	81,2	80,8	72,8	86,8	58,8
051	axials	52,1	73,5	74,4	70,7	76,6	72,2	65,2	57,4	81,1	53,1
	centrifugals	47,3	57,7	70,0	77,8	81,4	81,2	80,8	72,8	86,8	58,8
081	axials	50,6	69,4	69,7	72,7	78,4	75,0	68,9	58,6	81,6	53,6
	centrifugals	47,4	58,6	71,0	79,5	83,8	84,1	83,1	74,9	89,2	61,2
101	axials	50,9	69,8	70,2	73,2	78,9	75,5	69,4	59,0	82,1	54,1
	centrifugals	47,4	58,6	71,0	79,5	83,8	84,1	83,1	74,9	89,2	61,2
121	axials	50,9	69,8	70,2	73,2	78,9	75,5	69,4	59,0	82,1	54,1
	centrifugals	47,4	58,6	71,0	79,5	83,8	84,1	83,1	74,9	89,2	61,2
161	axials	51,5	70,6	71,0	74,0	79,7	76,3	70,1	59,6	83	55,0
	centrifugals	47,4	58,6	71,0	79,5	83,8	84,1	83,1	74,9	89,2	61,2
201	axials	59,9	71,9	73,0	75,1	81,0	77,9	71,4	59,3	84,3	56,3
	high pressure	60,4	72,5	73,6	75,8	81,7	78,5	72,0	59,8	85,0	57,0
251	axials	59,9	71,9	73,0	75,1	81,0	77,9	71,4	59,3	84,3	56,3
	high pressure	60,4	72,5	73,6	75,8	81,7	78,5	72,0	59,8	85,0	57,0
301	axials	61,2	73,4	74,5	76,7	82,8	79,5	72,9	60,5	86	58,0
	high pressure	61,7	74,0	75,2	77,4	83,5	80,2	73,5	61,1	86,7	58,7
351	axials	61,2	73,4	74,5	76,7	82,8	79,5	72,9	60,5	86	58,0
	high pressure	61,7	74,0	75,2	77,4	83,5	80,2	73,5	61,1	86,7	58,7
381	axials	53,5	71,7	73,0	80,0	84,9	81,9	78,1	73,2	88,3	60,3
	high pressure	59,5	70,9	77,3	82,4	84,4	83,3	78,5	73,2	89,2	61,2
401	axials	53,8	71,7	73,2	82,4	86,0	83,0	80,4	73,0	89,7	61,7
	high pressure	59,6	71,0	77,4	84,0	85,7	84,2	80,7	73,1	90,4	62,4
402	axials	63,9	76,6	77,8	80,1	86,4	83,0	76,1	63,2	89,5	61,5
	high pressure	65,1	78,1	79,3	81,6	88,0	84,6	77,5	64,4	91,1	63,1
502	axials	63,9	76,6	77,8	80,1	86,4	83,0	76,1	63,2	89,5	61,5
	high pressure	65,1	78,1	79,3	81,6	88,0	84,6	77,5	64,4	91,1	63,1
602	axials	63,9	76,6	77,8	80,1	86,4	83,0	76,1	63,2	89,5	61,5
	high pressure	65,1	78,1	79,3	81,6	88,0	84,6	77,5	64,4	91,1	63,1
702	axials	55,7	73,4	74,7	82,3	86,5	83,6	80,5	75,7	90,2	62,2
	high pressure	61,4	72,8	79,0	84,5	86,1	85,1	80,9	75,8	91,1	63,1
802	axials	55,4	73,5	74,9	82,4	87,0	84,4	80,7	76,1	90,6	62,6
	high pressure	61,3	72,8	79,1	84,5	86,5	85,7	81,1	76,1	91,4	63,4
902	axials	56,1	73,8	75,3	84,4	88,0	85,0	82,4	75,1	91,7	78,7
	high pressure	57,1	76,4	77,7	84,8	88,7	86,3	83,3	76,3	92,6	79,6
1002	axials	56,4	73,8	75,4	85,9	88,9	85,9	84,0	75,0	92,8	79,8
	high pressure	57,3	76,4	77,7	86,2	89,4	87,0	84,5	76,2	93,5	80,5

Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744. Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1,6 m from the unit support base. Values with tolerance +/- 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions.

Distance	KdB
(1) L (m)	
1	15
3	10
5	6
10	0

(1) To calculate a different distance of the sound pressure level, use the formula: $dB(A)_L = dB(A)_{10m} + K_{db}$.

PERFORMANCE DATA - 50 Hz

015		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
		Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
Glycol	tu [°C]																			
35%	-10	2,9	1,5	0,6	2,6	1,7	0,5	2,5	1,8	0,5										37
35%	-7	3,3	1,5	0,6	3,0	1,8	0,6	2,9	1,9	0,6	2,8	2,0	0,5							40
25%	-5	3,7	1,5	0,7	3,4	1,8	0,6	3,2	1,9	0,6	3,1	2,0	0,6	3,0	2,1	0,6				42
25%	-3	4,0	1,5	0,7	3,6	1,8	0,7	3,5	1,9	0,6	3,3	2,0	0,6	3,2	2,1	0,6	3,1	2,3	0,6	43
20%	0	4,5	1,6	0,8	4,1	1,8	0,7	3,9	1,9	0,7	3,8	2,1	0,7	3,7	2,2	0,7	3,5	2,3	0,6	46
20%	3	5,0	1,6	0,9	4,5	1,8	0,8	4,4	2,0	0,8	4,2	2,1	0,8	4,1	2,2	0,7	3,9	2,3	0,7	46
	5	5,5	1,6	0,9	5,0	1,9	0,9	4,8	2,0	0,8	4,6	2,1	0,8	4,5	2,2	0,8	4,2	2,4	0,7	46
	7	5,8	1,6	1,0	5,3	1,9	0,9	5,1	2,0	0,9	4,9	2,1	0,8	4,7	2,2	0,8	4,5	2,4	0,8	46
	9	6,1	1,7	1,1	5,6	1,9	1,0	5,4	2,0	0,9	5,2	2,2	0,9	5,0	2,2	0,9	4,8	2,4	0,8	46
	11	6,5	1,7	1,1	5,9	1,9	1,0	5,7	2,0	1,0	5,5	2,2	0,9	5,3	2,3	0,9	5,1	2,4	0,9	46
	13	6,8	1,7	1,2	6,3	2,0	1,1	6,0	2,1	1,0	5,8	2,2	1,0	5,6	2,3	1,0	5,4	2,4	0,9	46
	15	7,2	1,7	1,2	6,6	2,0	1,1	6,3	2,1	1,1	6,1	2,2	1,1	5,9	2,3	1,0	5,7	2,5	1,0	46
	17	7,6	1,8	1,3	7,0	2,0	1,2	6,7	2,1	1,2	6,5	2,3	1,1	6,3	2,4	1,1	6,0	2,5	1,0	46
	20	8,2	1,8	1,4	7,5	2,1	1,3	7,3	2,2	1,3	7,0	2,3	1,2	6,8	2,4	1,2	6,5	2,6	1,1	46

020		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
		Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
Glycol	tu [°C]																			
35%	-10	3,0	1,7	0,6	2,7	1,9	0,5	2,5	2,0	0,5										37
35%	-7	3,6	1,7	0,7	3,2	2,0	0,6	3,0	2,1	0,6	2,8	2,2	0,5	2,7	2,3	0,5				40
25%	-5	4,1	1,7	0,8	3,7	2,0	0,7	3,5	2,1	0,6	3,3	2,3	0,6	3,2	2,4	0,6				42
25%	-3	4,5	1,8	0,8	4,0	2,0	0,7	3,8	2,2	0,7	3,7	2,3	0,7	3,5	2,4	0,7	3,3	2,6	0,6	43
20%	0	5,1	1,8	0,9	4,6	2,1	0,8	4,4	2,2	0,8	4,2	2,3	0,8	4,1	2,4	0,7	3,9	2,6	0,7	46
20%	3	5,6	1,8	1,0	5,1	2,1	0,9	4,9	2,2	0,9	4,7	2,4	0,9	4,6	2,5	0,8	4,3	2,6	0,8	46
	5	6,2	1,8	1,1	5,7	2,1	1,0	5,4	2,2	0,9	5,2	2,4	0,9	5,1	2,5	0,9	4,8	2,7	0,8	46
	7	6,6	1,8	1,1	6,0	2,1	1,0	5,8	2,3	1,0	5,6	2,4	1,0	5,4	2,5	0,9	5,2	2,7	0,9	46
	9	7,0	1,9	1,2	6,4	2,1	1,1	6,1	2,3	1,1	5,9	2,4	1,0	5,7	2,5	1,0	5,5	2,7	0,9	46
	11	7,4	1,9	1,3	6,8	2,2	1,2	6,5	2,3	1,1	6,3	2,4	1,1	6,1	2,6	1,0	5,8	2,7	1,0	46
	13	7,8	1,9	1,3	7,2	2,2	1,2	6,9	2,3	1,2	6,6	2,5	1,1	6,5	2,6	1,1	6,2	2,8	1,1	46
	15	8,3	1,9	1,4	7,6	2,2	1,3	7,3	2,3	1,3	7,0	2,5	1,2	6,8	2,6	1,2	6,5	2,8	1,1	46
	17	8,8	1,9	1,5	8,0	2,2	1,4	7,7	2,4	1,3	7,4	2,5	1,3	7,3	2,6	1,3	7,0	2,8	1,2	46
	20	9,6	2,0	1,6	8,8	2,3	1,5	8,4	2,4	1,5	8,1	2,6	1,4	7,9	2,7	1,4	7,6	2,9	1,3	44

031		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
	[°C]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	5,1	2,6	1,0	4,6	3,1	0,9	4,3	3,3	0,8	4,1	3,5	0,8							38
35%	-7	6,0	2,7	1,1	5,4	3,1	1,0	5,1	3,3	1,0	4,9	3,5	0,9	4,7	3,7	0,9				41
25%	-5	6,7	2,7	1,2	6,0	3,1	1,1	5,7	3,3	1,1	5,4	3,6	1,0	5,3	3,7	1,0	5,0	4,0	0,9	43
25%	-3	7,2	2,7	1,3	6,5	3,1	1,2	6,2	3,3	1,2	5,9	3,6	1,1	5,8	3,7	1,1	5,4	4,0	1,0	44
20%	0	8,1	2,7	1,5	7,4	3,2	1,3	7,0	3,4	1,3	6,7	3,6	1,2	6,5	3,8	1,2	6,2	4,0	1,1	46
20%	3	9,0	2,8	1,6	8,2	3,2	1,5	7,8	3,4	1,4	7,5	3,6	1,4	7,3	3,8	1,3	6,9	4,1	1,3	46
	5	9,7	2,8	1,7	8,8	3,2	1,5	8,5	3,4	1,5	8,1	3,7	1,4	7,9	3,8	1,4	7,5	4,1	1,3	46
	7	10,3	2,8	1,8	9,4	3,3	1,6	9,0	3,4	1,5	8,7	3,7	1,5	8,4	3,9	1,4	8,0	4,1	1,4	46
	9	10,9	2,9	1,9	9,9	3,3	1,7	9,6	3,5	1,6	9,2	3,7	1,6	8,9	3,9	1,5	8,5	4,2	1,5	46
	11	11,5	2,9	2,0	10,5	3,3	1,8	10,1	3,5	1,7	9,7	3,7	1,7	9,5	3,9	1,6	9,0	4,2	1,6	46
	13	12,2	2,9	2,1	11,1	3,3	1,9	10,7	3,5	1,8	10,3	3,8	1,8	10,0	3,9	1,7	9,6	4,2	1,6	46
	15	12,8	3,0	2,2	11,7	3,4	2,0	11,3	3,6	1,9	10,9	3,8	1,9	10,6	4,0	1,8	10,1	4,2	1,7	46
	17	13,6	3,0	2,3	12,4	3,4	2,1	12,0	3,6	2,1	11,5	3,8	2,0	11,2	4,0	1,9	10,7	4,3	1,9	46
	20	14,8	3,0	2,5	13,5	3,5	2,3	13,0	3,7	2,2	12,5	3,9	2,2	12,2	4,1	2,1	11,7	4,3	2,0	44

051		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
	[°C]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	7,5	3,6	1,5	6,8	4,2	1,3	6,5	4,5	1,2	6,2	4,8	1,2							38
35%	-7	8,7	3,7	1,7	7,9	4,3	1,5	7,6	4,6	1,5	7,2	4,9	1,4	7,0	5,2	1,3				41
25%	-5	9,7	3,7	1,8	8,8	4,3	1,6	8,4	4,6	1,6	8,1	5,0	1,5	7,8	5,2	1,4	7,4	5,6	1,4	43
25%	-3	10,5	3,7	1,9	9,5	4,4	1,8	9,1	4,7	1,7	8,8	5,0	1,6	8,5	5,3	1,6	8,1	5,7	1,5	44
20%	0	11,7	3,8	2,1	10,7	4,4	1,9	10,3	4,7	1,9	9,8	5,1	1,8	9,6	5,3	1,7	9,1	5,7	1,7	46
20%	3	12,9	3,9	2,3	11,8	4,5	2,1	11,3	4,8	2,1	10,9	5,1	2,0	10,6	5,4	1,9	10,1	5,8	1,8	46
	5	14,0	3,9	2,4	12,8	4,6	2,2	12,3	4,9	2,1	11,8	5,2	2,0	11,5	5,5	2,0	11,0	5,9	1,9	46
	7	14,8	4,0	2,5	13,6	4,6	2,3	13,0	4,9	2,2	12,5	5,3	2,2	12,2	5,5	2,1	11,7	5,9	2,0	46
	9	15,6	4,1	2,7	14,3	4,7	2,5	13,8	5,0	2,4	13,3	5,3	2,3	12,9	5,6	2,2	12,4	6,0	2,1	46
	11	16,5	4,1	2,8	15,1	4,8	2,6	14,5	5,0	2,5	14,0	5,4	2,4	13,6	5,6	2,3	13,1	6,0	2,2	46
	13	17,4	4,2	3,0	15,9	4,8	2,7	15,3	5,1	2,6	14,8	5,5	2,5	14,4	5,7	2,5	13,8	6,1	2,4	46
	15	18,3	4,2	3,2	16,8	4,9	2,9	16,2	5,2	2,8	15,6	5,5	2,7	15,2	5,8	2,6	14,5	6,2	2,5	46
	17	19,4	4,3	3,3	17,8	5,0	3,1	17,1	5,2	3,0	16,5	5,6	2,8	16,1	5,9	2,8	15,4	6,3	2,7	46
	20	21,0	4,5	3,6	19,3	5,1	3,3	18,6	5,4	3,2	17,9	5,7	3,1	17,5	6,0	3,0	16,8	6,4	2,9	44

081		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	14,4	6,1	2,8	13,0	6,9	2,5	12,3	7,3	2,4	11,7	7,8	2,2							38
35%	-7	16,0	6,2	3,1	14,5	7,0	2,8	13,8	7,4	2,7	13,1	7,9	2,5	12,7	8,3	2,4				40
25%	-5	17,3	6,2	3,2	15,7	7,1	2,9	15,0	7,5	2,8	14,3	8,0	2,6	13,8	8,4	2,6				42
25%	-3	18,4	6,3	3,4	16,7	7,2	3,1	16,0	7,6	3,0	15,3	8,1	2,8	14,8	8,4	2,7	14,1	9,0	2,6	43
20%	0	20,2	6,4	3,7	18,5	7,3	3,4	17,7	7,7	3,2	17,0	8,2	3,1	16,5	8,6	3,0	15,7	9,1	2,9	46
20%	3	22,0	6,5	4,0	20,2	7,4	3,7	19,4	7,8	3,5	18,6	8,3	3,4	18,1	8,7	3,3	17,3	9,3	3,1	46
	5	23,6	6,7	4,1	21,6	7,5	3,7	20,8	7,9	3,6	20,0	8,4	3,4	19,5	8,8	3,3	18,6	9,4	3,2	46
	7	24,9	6,8	4,3	22,8	7,6	3,9	22,0	8,0	3,8	21,1	8,5	3,6	20,6	8,9	3,5	19,7	9,5	3,4	46
	9	26,2	6,9	4,5	24,0	7,7	4,1	23,1	8,1	4,0	22,3	8,6	3,8	21,7	9,0	3,7	20,8	9,6	3,6	46
	11	27,5	7,0	4,7	25,2	7,9	4,3	24,3	8,3	4,2	23,4	8,8	4,0	22,8	9,1	3,9	21,9	9,7	3,8	46
	13	28,8	7,1	4,9	26,4	8,0	4,5	25,4	8,4	4,4	24,6	8,9	4,2	23,9	9,2	4,1	23,0	9,8	3,9	46
	15	30,0	7,2	5,2	27,6	8,1	4,7	26,6	8,5	4,6	25,7	9,0	4,4	25,0	9,4	4,3	24,0	10,0	4,1	46
	17	31,7	7,4	5,5	29,1	8,3	5,0	28,1	8,7	4,8	27,1	9,2	4,7	26,4	9,5	4,6	25,3	10,1	4,4	46
	20	34,2	7,7	5,9	31,4	8,6	5,4	30,3	9,0	5,2	29,3	9,5	5,0	28,5	9,8	4,9	27,4	10,4	4,7	45

101		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
[°C]	[°C]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	17,7	7,4	3,4	15,9	8,4	3,1	15,2	8,9	2,9	14,5	9,4	2,8	14,0	9,8	2,7				40
35%	-7	19,6	7,5	3,8	17,7	8,5	3,4	16,9	9,0	3,3	16,2	9,5	3,1	15,6	9,9	3,0				42
25%	-5	21,3	7,6	3,9	19,3	8,6	3,6	18,4	9,1	3,4	17,6	9,6	3,3	17,1	10,0	3,2	16,2	10,6	3,0	44
25%	-3	22,7	7,6	4,2	20,6	8,7	3,8	19,7	9,1	3,6	18,9	9,7	3,5	18,3	10,1	3,4	17,4	10,7	3,2	45
20%	0	25,0	7,8	4,5	22,7	8,8	4,1	21,8	9,2	4,0	20,9	9,8	3,8	20,3	10,2	3,7	19,3	10,8	3,5	46
20%	3	27,2	7,9	4,9	24,8	8,9	4,5	23,8	9,4	4,3	22,9	9,9	4,2	22,2	10,3	4,0	21,2	11,0	3,9	46
	5	29,3	8,0	5,0	26,8	9,0	4,6	25,7	9,5	4,4	24,7	10,0	4,2	24,1	10,4	4,1	23,0	11,1	3,9	46
	7	30,8	8,1	5,3	28,3	9,1	4,8	27,2	9,6	4,7	26,1	10,1	4,5	25,4	10,5	4,4	24,3	11,2	4,2	46
	9	32,4	8,2	5,6	29,7	9,2	5,1	28,6	9,7	4,9	27,5	10,2	4,7	26,8	10,6	4,6	25,6	11,3	4,4	46
	11	34,0	8,3	5,8	31,2	9,3	5,4	30,0	9,8	5,2	28,9	10,3	5,0	28,2	10,7	4,8	27,0	11,3	4,6	46
	13	35,5	8,4	6,1	32,7	9,4	5,6	31,5	9,9	5,4	30,3	10,4	5,2	29,6	10,8	5,1	28,3	11,4	4,9	46
	15	37,1	8,5	6,4	34,1	9,5	5,9	32,9	10,0	5,7	31,7	10,5	5,5	30,9	10,9	5,3	29,7	11,6	5,1	46
	17	39,1	8,6	6,7	36,1	9,7	6,2	34,8	10,1	6,0	33,5	10,7	5,8	32,7	11,1	5,6	31,4	11,7	5,4	46
	20	42,4	8,9	7,3	39,1	9,9	6,7	37,7	10,3	6,5	36,4	10,9	6,3	35,5	11,3	6,1	34,1	11,9	5,9	44

121		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
		Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
Glycol	tu	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
	[°C]																			
35%	-10	22,6	9,7	4,3	20,7	10,8	4,0	19,9	11,3	3,8	19,2	11,9	3,7	18,8	12,3	3,6				40
35%	-7	24,9	9,9	4,8	22,9	11,0	4,4	22,0	11,5	4,2	21,2	12,1	4,1	20,7	12,5	4,0	19,9	13,2	3,8	43
25%	-5	27,0	10,0	5,0	24,7	11,2	4,6	23,8	11,7	4,4	23,0	12,3	4,3	22,4	12,7	4,2	21,6	13,4	4,0	45
25%	-3	28,7	10,2	5,3	26,3	11,4	4,9	25,4	11,9	4,7	24,5	12,5	4,5	23,9	12,9	4,4	22,9	13,6	4,2	46
20%	0	31,6	10,4	5,8	29,0	11,6	5,3	27,9	12,1	5,1	26,9	12,8	4,9	26,3	13,2	4,8	25,2	13,8	4,6	46
20%	3	34,4	10,6	6,3	31,6	11,8	5,7	30,4	12,4	5,5	29,3	13,0	5,3	28,6	13,4	5,2	27,5	14,1	5,0	46
	5	37,1	10,7	6,4	34,0	12,0	5,8	32,7	12,6	5,6	31,6	13,2	5,4	30,8	13,7	5,3	29,6	14,4	5,1	46
	7	39,1	10,9	6,7	35,9	12,2	6,2	34,5	12,7	5,9	33,3	13,4	5,7	32,5	13,8	5,6	31,2	14,5	5,4	46
	9	41,1	11,0	7,1	37,7	12,3	6,5	36,4	12,9	6,2	35,1	13,5	6,0	34,2	14,0	5,9	32,9	14,7	5,6	46
	11	43,2	11,1	7,4	39,6	12,5	6,8	38,2	13,0	6,6	36,8	13,7	6,3	35,9	14,2	6,2	34,5	14,9	5,9	45
	13	45,2	11,2	7,8	41,5	12,6	7,1	40,0	13,2	6,9	38,6	13,9	6,6	37,7	14,3	6,5	36,2	15,1	6,2	45
	15	47,3	11,4	8,1	43,3	12,8	7,5	41,8	13,3	7,2	40,4	14,0	6,9	39,4	14,5	6,8	37,9	15,3	6,5	44
	17	49,9	11,5	8,6	45,8	13,0	7,9	44,2	13,5	7,6	42,6	14,2	7,3	41,6	14,7	7,2	40,0	15,5	6,9	43
	20	54,0	11,8	9,3	49,6	13,2	8,5	47,8	13,8	8,2	46,1	14,5	7,9	45,0	15,0	7,8				41

161		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	25,6	10,9	4,9	23,4	12,2	4,5	22,4	12,8	4,3	21,6	13,5	4,2							
35%	-7	28,1	11,1	5,4	25,7	12,5	4,9	24,6	13,1	4,7	23,8	13,8	4,6	23,2	14,2	4,5				41
25%	-5	30,3	11,3	5,6	27,7	12,7	5,1	26,6	13,4	4,9	25,6	14,0	4,7	25,0	14,5	4,6	24,0	15,2	4,4	43
25%	-3	32,1	11,5	6,0	29,4	12,9	5,4	28,2	13,6	5,2	27,2	14,2	5,0	26,5	14,7	4,9	25,5	15,5	4,7	45
20%	0	35,2	11,7	6,4	32,2	13,2	5,9	30,9	13,9	5,6	29,8	14,6	5,4	29,0	15,1	5,3	27,9	15,8	5,1	46
20%	3	38,2	12,0	7,0	34,9	13,5	6,4	33,5	14,2	6,1	32,3	14,9	5,9	31,5	15,4	5,7	30,2	16,2	5,5	46
	5	41,0	12,2	7,0	37,5	13,7	6,4	36,0	14,4	6,2	34,6	15,2	5,9	33,8	15,7	5,8	32,5	16,5	5,6	46
	7	43,2	12,3	7,4	39,5	13,9	6,8	37,8	14,6	6,5	36,5	15,4	6,3	35,5	15,9	6,1	34,1	16,7	5,9	46
	9	45,3	12,5	7,8	41,4	14,1	7,1	39,7	14,8	6,8	38,3	15,6	6,6	37,3	16,1	6,4	35,8	16,9	6,2	46
	11	47,4	12,6	8,1	43,3	14,3	7,4	41,5	15,0	7,1	40,1	15,8	6,9	39,1	16,3	6,7	37,5	17,1	6,4	46
	13	49,5	12,8	8,5	45,3	14,4	7,8	43,3	15,2	7,5	41,8	16,0	7,2	40,8	16,5	7,0	39,1	17,4	6,7	46
	15	51,6	13,0	8,9	47,2	14,6	8,1	45,2	15,4	7,8	43,6	16,2	7,5	42,5	16,7	7,3	40,8	17,6	7,0	46
	17	54,5	13,2	9,4	49,8	14,9	8,6	47,7	15,6	8,2	46,0	16,5	7,9	44,8	17,0	7,7	43,1	17,9	7,4	45
	20	58,9	13,5	10,2	53,9	15,2	9,3	51,7	16,0	8,9	49,8	16,9	8,6	48,6	17,4	8,4	46,7	18,3	8,1	43

201		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
[°C]		(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	
35%	-10	28,2	12,3	5,4	25,3	14,1	4,9	24,0	14,9	4,6										37
35%	-7	31,2	12,5	6,0	28,2	14,3	5,4	26,9	15,1	5,2	25,6	16,2	4,9							39
25%	-5	33,9	12,7	6,3	30,7	14,5	5,7	29,3	15,3	5,4	28,0	16,3	5,2	27,0	17,1	5,0				41
25%	-3	36,1	12,8	6,7	32,8	14,6	6,1	31,4	15,5	5,8	30,0	16,5	5,6	29,0	17,2	5,4				42
20%	0	39,8	13,1	7,2	36,3	14,9	6,6	34,8	15,7	6,3	33,3	16,7	6,1	32,3	17,5	5,9	30,7	18,7	5,6	44
20%	3	43,3	13,3	7,9	39,6	15,1	7,2	38,0	16,0	6,9	36,5	17,0	6,6	35,4	17,8	6,4	33,7	19,0	6,1	46
	5	46,7	13,6	8,0	42,7	15,4	7,3	41,1	16,2	7,0	39,5	17,3	6,8	38,4	18,0	6,6	36,6	19,2	6,3	46
	7	49,1	13,8	8,4	45,0	15,6	7,7	43,3	16,4	7,4	41,7	17,5	7,2	40,5	18,2	7,0	38,7	19,4	6,6	46
	9	51,6	14,0	8,9	47,4	15,9	8,1	45,6	16,7	7,8	43,9	17,7	7,5	42,7	18,4	7,3	40,9	19,7	7,0	46
	11	54,1	14,3	9,3	49,6	16,1	8,5	47,9	16,9	8,2	46,1	18,0	7,9	44,9	18,7	7,7	43,0	19,9	7,4	46
	13	56,6	14,6	9,7	51,9	16,4	8,9	50,1	17,2	8,6	48,3	18,2	8,3	47,0	19,0	8,1	45,1	20,2	7,7	46
	15	59,2	14,8	10,2	54,3	16,7	9,3	52,4	17,5	9,0	50,5	18,5	8,7	49,3	19,2	8,5	47,2	20,4	8,1	45
	17	62,4	15,2	10,7	57,3	17,0	9,9	55,2	17,9	9,5	53,3	18,9	9,2	51,9	19,6	8,9	49,8	20,9	8,6	44
	20	67,2	15,8	11,6	61,8	17,7	10,6	59,7	18,5	10,3	57,6	19,5	9,9	56,1	20,3	9,7				42

251		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
[°C]	[°C]	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	
35%	-10	32,3	14,4	6,2	28,8	16,6	5,5	27,4	17,7	5,3										35
35%	-7	35,7	14,7	6,9	32,0	17,0	6,2	30,5	18,0	5,9										37
25%	-5	38,7	15,0	7,2	34,8	17,3	6,4	33,2	18,3	6,1	31,6	19,5	5,8							38
25%	-3	41,2	15,2	7,6	37,1	17,5	6,9	35,4	18,5	6,6	33,8	19,8	6,2							39
20%	0	45,4	15,6	8,3	40,9	17,9	7,4	39,1	18,9	7,1	37,3	20,2	6,8	36,1	21,1	6,6				41
20%	3	49,3	16,0	9,0	44,6	18,3	8,1	42,7	19,3	7,8	40,8	20,6	7,4	39,5	21,5	7,2	37,5	22,9	6,8	43
	5	53,0	16,4	9,1	48,1	18,7	8,2	46,1	19,7	7,9	44,1	21,0	7,6	42,7	21,9	7,3	40,4	23,4	6,9	44
	7	55,8	16,7	9,6	50,6	19,0	8,7	48,6	20,0	8,3	46,4	21,3	8,0	45,0	22,2	7,7	42,7	23,7	7,3	46
	9	58,5	17,0	10,0	53,2	19,3	9,1	51,0	20,3	8,8	48,8	21,6	8,4	47,3	22,5	8,1	45,0	24,0	7,7	46
	11	61,3	17,3	10,5	55,8	19,6	9,6	53,5	20,6	9,2	51,2	21,9	8,8	49,7	22,9	8,5	47,3	24,3	8,1	46
	13	64,1	17,6	11,0	58,4	19,9	10,0	56,1	20,9	9,6	53,7	22,2	9,2	52,1	23,2	9,0	49,5	24,7	8,5	45
	15	66,8	17,9	11,5	60,9	20,3	10,5	58,6	21,3	10,1	56,1	22,6	9,6	54,5	23,5	9,4	51,9	25,0	8,9	45
	17	70,3	18,4	12,1	64,1	20,7	11,0	61,7	21,7	10,6	59,2	23,0	10,2	57,4	24,0	9,9	54,7	25,5	9,4	43
	20	75,8	19,0	13,1	69,1	21,4	11,9	66,5	22,4	11,5	63,8	23,8	11,0	61,9	24,7	10,7				41

301		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
[°C]	[°C]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	37,8	16,4	7,3	34,0	18,8	6,5	32,5	19,8	6,3	31,0	21,1	6,0							38
35%	-7	41,9	16,6	8,1	37,8	19,0	7,3	36,1	20,1	6,9	34,6	21,4	6,6	33,5	22,3	6,4				40
25%	-5	45,3	16,8	8,4	41,1	19,3	7,6	39,3	20,4	7,3	37,6	21,7	7,0	36,5	22,6	6,8				41
25%	-3	48,2	17,0	8,9	43,8	19,5	8,1	42,0	20,5	7,8	40,1	21,9	7,4	38,9	22,8	7,2	37,0	24,3	6,9	43
20%	0	53,2	17,3	9,7	48,4	19,7	8,8	46,4	20,9	8,4	44,4	22,2	8,1	43,2	23,1	7,9	41,1	24,7	7,5	45
20%	3	57,9	17,6	10,5	52,8	20,1	9,6	50,7	21,2	9,2	48,6	22,5	8,9	47,3	23,5	8,6	45,1	25,0	8,2	46
	5	62,4	17,8	10,7	57,0	20,3	9,8	54,6	21,5	9,4	52,5	22,8	9,0	51,1	23,8	8,8	48,7	25,3	8,3	46
	7	65,7	18,1	11,3	60,1	20,6	10,3	57,7	21,7	9,9	55,5	23,0	9,5	54,0	24,0	9,3	51,5	25,6	8,8	46
	9	69,0	18,3	11,9	63,2	20,8	10,9	60,8	21,9	10,4	58,5	23,3	10,0	56,9	24,3	9,8	54,4	25,8	9,3	46
	11	72,5	18,6	12,5	66,3	21,1	11,4	63,9	22,2	11,0	61,4	23,5	10,6	59,8	24,5	10,3	57,2	26,1	9,8	46
	13	75,8	18,9	13,0	69,5	21,3	12,0	66,9	22,4	11,5	64,4	23,8	11,1	62,7	24,8	10,8	60,1	26,4	10,3	46
	15	79,4	19,1	13,7	72,7	21,6	12,5	70,0	22,7	12,0	67,5	24,1	11,6	65,7	25,1	11,3	62,8	26,6	10,8	46
	17	83,8	19,5	14,4	76,9	21,9	13,2	74,1	23,0	12,7	71,2	24,4	12,3	69,4	25,4	11,9	66,5	27,0	11,4	45
	20	90,4	20,1	15,6	83,2	22,5	14,3	80,2	23,6	13,8	77,3	25,0	13,3	75,3	26,0	13,0	72,2	27,6	12,4	43

351		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
(°C)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)		
35%	-10	43,1	20,5	8,3	38,7	23,4	7,5	36,8	24,8	7,1										37
35%	-7	47,7	20,8	9,2	42,9	23,9	8,3	41,0	25,2	7,9	39,1	26,9	7,5							39
25%	-5	51,8	21,1	9,6	46,7	24,2	8,7	44,6	25,6	8,3	42,6	27,2	7,9	41,2	28,4	7,6				41
25%	-3	55,0	21,4	10,2	49,8	24,5	9,2	47,6	25,9	8,8	45,5	27,6	8,4	44,0	28,7	8,2	41,8	30,6	7,7	43
20%	0	60,5	21,8	11,0	54,9	25,0	10,0	52,6	26,4	9,6	50,3	28,1	9,2	48,8	29,3	8,9	46,3	31,2	8,4	45
20%	3	65,6	22,3	12,0	59,6	25,5	10,8	57,2	26,8	10,4	54,9	28,6	10,0	53,2	29,8	9,7	50,7	31,7	9,2	46
	5	70,7	22,7	12,1	64,4	25,9	11,0	61,9	27,3	10,6	59,4	29,0	10,2	57,6	30,3	9,9	54,9	32,2	9,4	46
	7	74,4	23,0	12,8	67,7	26,2	11,6	65,1	27,6	11,2	62,4	29,4	10,7	60,7	30,6	10,4	57,9	32,6	9,9	46
	9	78,2	23,4	13,4	71,2	26,6	12,2	68,4	28,0	11,7	65,5	29,8	11,2	63,7	31,0	10,9	60,9	33,0	10,5	46
	11	81,9	23,7	14,1	74,7	26,9	12,8	71,8	28,3	12,3	68,9	30,1	11,8	66,9	31,4	11,5	63,9	33,4	11,0	45
	13	85,5	24,1	14,7	78,0	27,3	13,4	75,2	28,7	12,9	72,2	30,5	12,4	70,1	31,8	12,1	67,0	33,8	11,5	45
	15	89,1	24,4	15,3	81,5	27,7	14,0	78,4	29,1	13,5	75,3	30,9	13,0	73,4	32,1	12,6	70,1	34,2	12,1	44
	17	94,0	24,9	16,2	85,8	28,2	14,8	82,6	29,6	14,2	79,4	31,4	13,7	77,3	32,7	13,3	73,9	34,7	12,7	43
	20	101,4	25,7	17,5	92,8	29,0	16,0	89,2	30,4	15,4	85,8	32,2	14,8	83,5	33,5	14,4				41

381		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
		Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
Glycol	tu [°C]																			
35%	-10	51,0	20,2	9,8	46,7	22,8	9,0	44,8	23,9	8,6	43,0	25,3	8,3	41,8	26,3	8,0				42
35%	-7	56,9	20,6	10,9	52,3	23,1	10,1	50,3	24,3	9,7	48,5	25,7	9,3	47,2	26,6	9,1	45,1	28,2	8,7	45
25%	-5	62,0	20,9	11,5	57,0	23,5	10,6	54,9	24,6	10,2	53,0	26,0	9,8	51,6	27,0	9,6	49,5	28,5	9,2	46
25%	-3	66,1	21,2	12,2	60,8	23,7	11,3	58,6	24,9	10,8	56,6	26,3	10,5	55,2	27,2	10,2	52,9	28,8	9,8	46
20%	0	72,8	21,6	13,2	67,2	24,2	12,2	64,7	25,3	11,8	62,5	26,7	11,4	61,0	27,7	11,1	58,6	29,2	10,7	46
20%	3	79,6	22,0	14,5	73,4	24,6	13,3	70,8	25,8	12,9	68,4	27,1	12,4	66,8	28,1	12,1	64,2	29,7	11,7	46
	5	85,8	22,4	14,7	79,1	25,0	13,6	76,3	26,1	13,1	73,7	27,5	12,6	72,0	28,5	12,3	69,2	30,0	11,9	46
	7	90,7	22,7	15,6	83,6	25,3	14,3	80,6	26,4	13,8	78,0	27,8	13,4	76,1	28,8	13,1	73,2	30,4	12,6	46
	9	95,8	23,0	16,4	88,3	25,6	15,1	85,2	26,8	14,6	82,3	28,1	14,1	80,4	29,1	13,8	77,4	30,7	13,3	46
	11	101,0	23,3	17,3	93,1	25,9	16,0	89,8	27,1	15,4	86,8	28,5	14,9	84,7	29,4	14,5	81,6	31,0	14,0	45
	13	106,3	23,6	18,3	97,9	26,3	16,8	94,5	27,4	16,2	91,4	28,8	15,7	89,2	29,8	15,3	85,9	31,4	14,8	45
	15	111,8	24,0	19,2	103,0	26,6	17,7	99,4	27,8	17,1	96,1	29,2	16,5	93,8	30,1	16,1	90,3	31,7	15,5	45
	17	118,2	24,4	20,3	109,0	27,0	18,7	105,1	28,2	18,1	101,6	29,6	17,5	99,2	30,6	17,1	95,5	32,1	16,4	45
	20	128,5	25,0	22,1	118,2	27,7	20,3	114,2	28,8	19,7	110,4	30,2	19,0	107,7	31,2	18,5	103,7	32,8	17,9	44

401		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
		Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
Glycol	tu	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	56,5	23,2	10,9	51,5	26,0	9,9	49,4	27,4	9,5	47,5	29,0	9,1	46,1	30,1	8,9				41
35%	-7	63,3	23,6	12,2	57,8	26,5	11,1	55,5	27,8	10,7	53,5	29,4	10,3	52,0	30,6	10,0	49,8	32,5	9,6	43
25%	-5	69,1	24,0	12,8	63,2	26,9	11,7	60,8	28,2	11,2	58,5	29,8	10,8	57,0	31,0	10,6	54,6	32,9	10,1	46
25%	-3	73,7	24,3	13,6	67,5	27,2	12,5	64,9	28,6	12,0	62,6	30,2	11,6	61,0	31,3	11,3	58,5	33,2	10,8	46
20%	0	81,4	24,8	14,8	74,7	27,7	13,6	71,9	29,1	13,1	69,3	30,7	12,6	67,6	31,9	12,3	64,9	33,8	11,8	46
20%	3	89,0	25,3	16,2	81,7	28,3	14,9	78,7	29,6	14,3	75,9	31,3	13,8	74,1	32,5	13,5	71,2	34,4	12,9	46
	5	96,1	25,8	16,5	88,2	28,8	15,1	85,0	30,1	14,6	82,0	31,8	14,1	80,0	33,0	13,7	76,9	34,9	13,2	46
	7	101,6	26,2	17,4	93,3	29,2	16,0	89,9	30,5	15,4	86,8	32,2	14,9	84,7	33,4	14,5	81,4	35,3	14,0	46
	9	107,3	26,6	18,4	98,5	29,6	16,9	95,0	31,0	16,3	91,7	32,6	15,7	89,5	33,8	15,4	86,1	35,8	14,8	46
	11	113,0	27,0	19,4	103,9	30,0	17,8	100,1	31,4	17,2	96,7	33,1	16,6	94,4	34,3	16,2	90,8	36,2	15,6	45
	13	118,8	27,4	20,4	109,3	30,5	18,8	105,4	31,9	18,1	101,9	33,5	17,5	99,4	34,8	17,1	95,7	36,7	16,4	45
	15	125,0	27,9	21,5	114,8	31,0	19,7	110,7	32,4	19,0	107,1	34,0	18,4	104,6	35,2	18,0	100,6	37,2	17,3	44
	17	132,1	28,4	22,7	121,4	31,5	20,9	117,2	32,9	20,2	113,1	34,6	19,5	110,4	35,9	19,0	106,4	37,8	18,3	44
	20	143,2	29,3	24,7	131,8	32,4	22,7	127,3	33,8	21,9	122,8	35,6	21,1	120,1	36,8	20,7				42

402		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
[°C]	[°C]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	54,9	24,7	10,6	49,3	28,3	9,5	46,7	30,0	9,0										37
35%	-7	60,9	25,1	11,7	55,0	28,7	10,6	52,4	30,4	10,1	49,7	32,4	9,6							39
25%	-5	66,2	25,4	12,3	60,0	29,0	11,1	57,2	30,7	10,6	54,5	32,7	10,1	52,6	34,2	9,7				40
25%	-3	70,6	25,7	13,1	64,1	29,3	11,9	61,2	31,0	11,3	58,5	33,0	10,8	56,5	34,5	10,5				41
20%	0	77,8	26,2	14,1	70,9	29,8	12,9	67,9	31,5	12,3	65,0	33,5	11,8	62,9	35,0	11,4	59,7	37,4	10,9	43
20%	3	84,7	26,7	15,4	77,3	30,4	14,1	74,2	32,0	13,5	71,2	34,1	12,9	69,1	35,5	12,6	65,7	38,0	11,9	45
	5	91,4	27,3	15,7	83,5	30,9	14,3	80,3	32,5	13,8	77,1	34,6	13,2	74,8	36,1	12,8	71,3	38,5	12,2	46
	7	96,2	27,7	16,5	88,0	31,3	15,1	84,7	32,9	14,5	81,4	35,0	14,0	79,1	36,5	13,6	75,5	38,9	12,9	46
	9	101,2	28,1	17,4	92,5	31,8	15,9	89,0	33,4	15,3	85,7	35,4	14,7	83,3	36,9	14,3	79,6	39,3	13,7	46
	11	106,0	28,6	18,2	97,2	32,2	16,7	93,5	33,8	16,1	90,0	35,9	15,4	87,5	37,4	15,0	83,7	39,8	14,4	46
	13	110,9	29,1	19,0	101,6	32,7	17,5	97,9	34,3	16,8	94,3	36,4	16,2	91,9	37,9	15,8	88,0	40,3	15,1	45
	15	115,9	29,6	19,9	106,3	33,2	18,3	102,4	34,9	17,6	98,6	37,0	16,9	96,0	38,4	16,5	92,0	40,9	15,8	44
	17	122,1	30,3	21,0	112,0	33,9	19,3	108,0	35,6	18,6	104,0	37,7	17,9	101,3	39,2	17,4	97,2	41,6	16,7	44
	20	131,7	31,5	22,7	121,0	35,1	20,8	116,7	36,7	20,1	112,5	38,8	19,4	109,6	40,3	18,9				41

502		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
		[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	[kW]	[kW]	[m³/h]	
35%	-10	64,8	27,9	12,5	57,8	32,1	11,1	54,9	34,1	10,6										36
35%	-7	71,8	28,4	13,8	64,4	32,7	12,4	61,3	34,7	11,8	58,3	37,0	11,2							38
25%	-5	78,0	28,8	14,4	70,2	33,2	13,0	66,9	35,1	12,4	63,8	37,5	11,8	61,6	39,2	11,4				40
25%	-3	83,0	29,2	15,4	74,9	33,6	13,9	71,5	35,5	13,2	68,2	37,9	12,6	65,9	39,6	12,2				41
20%	0	91,5	29,9	16,6	82,8	34,2	15,1	79,1	36,2	14,4	75,6	38,6	13,8	73,2	40,3	13,3	69,4	43,0	12,6	43
20%	3	99,4	30,5	18,1	90,2	34,9	16,4	86,4	36,8	15,7	82,6	39,2	15,0	80,1	41,0	14,6	76,1	43,7	13,8	45
	5	107,4	31,1	18,4	97,6	35,5	16,7	93,5	37,5	16,0	89,5	39,9	15,3	86,8	41,6	14,9	82,5	44,4	14,1	46
	7	113,1	31,6	19,4	102,7	36,0	17,6	98,6	37,9	16,9	94,5	40,4	16,2	91,6	42,1	15,7	87,2	44,9	15,0	46
	9	118,7	32,1	20,4	108,0	36,5	18,5	103,7	38,4	17,8	99,4	40,9	17,1	96,3	42,6	16,5	91,9	45,4	15,8	46
	11	124,3	32,6	21,3	113,4	37,0	19,5	108,9	39,0	18,7	104,6	41,4	18,0	101,5	43,1	17,4	96,6	45,9	16,6	46
	13	130,2	33,1	22,4	118,8	37,5	20,4	114,1	39,5	19,6	109,4	41,9	18,8	106,2	43,7	18,2	101,4	46,5	17,4	45
	15	135,9	33,7	23,4	124,2	38,0	21,3	119,4	40,0	20,5	114,6	42,5	19,7	111,3	44,2	19,1	106,3	47,0	18,3	45
	17	143,3	34,5	24,7	131,1	38,8	22,5	126,1	40,7	21,7	121,1	43,2	20,8	117,7	44,9	20,2	112,4	47,7	19,3	44
	20	154,5	35,7	26,6	141,6	40,1	24,4	136,4	42,0	23,5	131,1	44,5	22,6	127,5	46,1	21,9				41

602		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	Pf	Pa	Fw	
	[°C]	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	(kW)	(kW)	(m³/h)	
35%	-10	72,3	31,1	13,9	65,0	35,7	12,5	61,9	37,8	11,9										36
35%	-7	79,9	31,8	15,4	72,2	36,4	13,9	68,9	38,5	13,2										37
25%	-5	86,8	32,4	16,1	78,6	37,0	14,6	75,1	39,1	13,9	71,8	41,6	13,3							39
25%	-3	92,3	32,9	17,1	83,8	37,5	15,5	80,1	39,6	14,8	76,7	42,2	14,2	74,3	43,9	13,7				40
20%	0	101,5	33,7	18,5	92,3	38,4	16,8	88,5	40,5	16,1	84,7	43,1	15,4	82,2	44,9	14,9				42
20%	3	110,2	34,5	20,0	100,3	39,3	18,2	96,3	41,4	17,5	92,3	43,9	16,8	89,6	45,7	16,3	85,3	48,6	15,5	44
	5	118,8	35,3	20,4	108,4	40,1	18,6	104,1	42,2	17,8	99,8	44,8	17,1	96,9	46,6	16,6	92,2	49,5	15,8	46
	7	125,1	35,9	21,5	114,0	40,7	19,6	109,4	42,8	18,8	105,0	45,4	18,0	102,0	47,2	17,5	97,3	50,2	16,7	46
	9	131,1	36,5	22,5	119,7	41,3	20,5	115,1	43,4	19,8	110,3	46,0	18,9	107,2	47,8	18,4	102,2	50,8	17,5	46
	11	137,3	37,3	23,6	125,4	42,0	21,5	120,6	44,1	20,7	115,8	46,7	19,9	112,4	48,6	19,3	107,3	51,5	18,4	46
	13	143,5	37,9	24,7	131,3	42,6	22,6	126,2	44,7	21,7	121,2	47,3	20,8	117,7	49,2	20,2	112,2	52,2	19,3	45
	15	149,9	38,6	25,8	136,9	43,4	23,6	131,7	45,5	22,7	126,6	48,0	21,8	123,0	49,9	21,1	117,5	52,9	20,2	44
	17	157,7	39,5	27,2	144,4	44,3	24,9	138,7	46,4	23,9	133,5	49,0	23,0	129,8	50,8	22,3	123,9	53,8	21,3	43
	20	170,1	41,0	29,3	155,7	45,8	26,8	149,8	47,9	25,8	144,0	50,5	24,8	139,9	52,4	24,1				41

702		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	
35%	-10	89,4	35,7	17,2	81,1	40,5	15,6	77,6	42,6	14,9	74,1	45,1	14,3	71,7	46,9	13,8				40
35%	-7	99,5	36,5	19,1	90,7	41,3	17,4	86,9	43,5	16,7	83,3	46,0	16,0	80,7	47,8	15,5	76,7	50,7	14,8	43
25%	-5	107,8	37,2	20,0	98,4	42,0	18,2	94,4	44,2	17,5	90,6	46,8	16,8	87,9	48,6	16,3	83,6	51,4	15,5	45
25%	-3	114,4	37,7	21,2	104,5	42,6	19,3	100,3	44,8	18,6	96,4	47,4	17,8	93,6	49,2	17,3	89,2	52,1	16,5	46
20%	0	125,1	38,7	22,8	114,4	43,6	20,8	110,0	45,8	20,0	105,6	48,4	19,2	102,7	50,2	18,7	98,0	53,1	17,8	46
20%	3	135,4	39,6	24,6	124,0	44,5	22,6	119,2	46,7	21,7	114,6	49,3	20,8	111,4	51,2	20,3	106,5	54,1	19,4	46
	5	144,7	40,4	24,8	132,4	45,4	22,7	127,3	47,5	21,8	122,4	50,2	21,0	119,1	52,1	20,4	113,8	55,0	19,5	46
	7	151,8	41,1	26,0	139,0	46,0	23,8	133,6	48,2	22,9	128,6	50,9	22,0	125,0	52,8	21,4	119,5	55,7	20,5	46
	9	158,8	41,7	27,3	145,4	46,7	25,0	139,9	48,9	24,0	134,6	51,6	23,1	130,9	53,5	22,5	125,2	56,4	21,5	46
	11	165,8	42,4	28,5	151,8	47,4	26,1	146,1	49,6	25,1	140,5	52,2	24,1	136,7	54,1	23,5	130,7	57,1	22,4	46
	13	172,5	43,0	29,6	157,8	48,1	27,1	152,0	50,2	26,1	146,2	52,9	25,1	142,3	54,8	24,4	136,1	57,9	23,4	45
	15	178,9	43,7	30,7	163,8	48,7	28,1	157,8	50,8	27,1	151,6	53,6	26,1	147,6	55,5	25,4	141,1	58,6	24,3	45
	17	188,5	44,6	32,4	172,6	49,7	29,7	166,1	51,8	28,6	159,9	54,6	27,5	155,7	56,4	26,8	148,6	59,5	25,6	44
	20	203,9	46,1	35,1	186,4	51,2	32,1	179,3	53,4	30,9	172,5	56,1	29,7	167,8	58,1	28,9				42

802		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	
35%	-10	103,7	41,2	20,0	94,6	46,6	18,2	90,6	49,0	17,4	86,8	52,0	16,7	84,1	54,1	16,2				40
35%	-7	115,5	42,2	22,2	105,6	47,6	20,3	101,4	50,1	19,5	97,4	53,0	18,7	94,5	55,1	18,2	90,0	58,5	17,3	43
25%	-5	125,2	43,0	23,2	114,7	48,4	21,2	110,2	50,9	20,4	105,9	53,8	19,6	102,9	56,0	19,0	98,1	59,4	18,2	45
25%	-3	132,7	43,7	24,6	121,7	49,1	22,5	117,0	51,6	21,7	112,6	54,5	20,8	109,5	56,6	20,3	104,5	60,0	19,3	46
20%	0	145,1	44,8	26,4	133,1	50,2	24,2	128,1	52,7	23,3	123,4	55,6	22,4	120,0	57,8	21,8	114,7	61,2	20,9	46
20%	3	157,1	45,8	28,6	144,2	51,3	26,2	138,8	53,8	25,2	133,7	56,7	24,3	130,2	58,9	23,7	124,5	62,3	22,7	46
	5	167,9	46,7	28,8	154,1	52,3	26,4	148,4	54,7	25,4	142,9	57,7	24,5	139,2	59,8	23,8	133,2	63,2	22,8	46
	7	176,2	47,5	30,2	161,7	53,0	27,7	155,7	55,5	26,7	150,0	58,5	25,7	146,1	60,6	25,0	139,8	64,0	24,0	46
	9	184,3	48,2	31,6	169,1	53,8	29,0	163,0	56,2	28,0	157,0	59,2	26,9	152,9	61,4	26,2	146,5	64,8	25,1	46
	11	192,3	49,0	33,0	176,5	54,5	30,3	170,1	57,0	29,2	163,9	60,0	28,1	159,6	62,1	27,4	153,0	65,6	26,3	46
	13	200,2	49,7	34,4	183,6	55,3	31,5	176,9	57,7	30,4	170,4	60,8	29,3	165,9	63,0	28,5	159,2	66,3	27,3	45
	15	207,2	50,8	35,6	190,4	56,0	32,7	183,5	58,4	31,5	177,1	61,4	30,4	172,5	63,6	29,6	164,9	67,1	28,3	45
	17	218,9	51,8	37,7	200,7	57,1	34,5	193,5	59,5	33,3	186,5	62,6	32,1	181,6	64,8	31,2	174,1	68,2	30,0	44
	20	236,8	53,5	40,8	217,2	59,2	37,4	209,3	61,6	36,1	201,7	64,6	34,7	196,5	66,5	33,8				42

tu: evaporator outlet water temperature; **ta:** external air temperature; **Pf:** cooling capacity; **Pa:** total power absorbed; **Fw:** water flow rate ($\Delta T = 5^\circ\text{C}$).

Interpolation is allowed, extrapolation is not permitted.

To calculate Pf, Pa and Fw for $\Delta T \neq 5^\circ\text{C}$ when examining the table "Correction factors for $\Delta T \neq 5^\circ\text{C}$ ".

Value includes the correction factor for ethylene glycol.

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The data declared in this document anticipate those that will be published in the next release Eurovent on november.

902		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	115,8	48,1	22,3	105,2	54,4	20,2	100,7	57,3	19,4										37
35%	-7	128,9	49,3	24,8	117,4	55,7	22,6	112,7	58,6	21,7	108,1	62,0	20,8							39
25%	-5	139,9	50,2	25,9	127,6	56,7	23,6	122,5	59,6	22,7	117,6	63,1	21,8	114,2	65,6	21,1				40
25%	-3	148,3	51,0	27,4	135,4	57,5	25,1	130,1	60,4	24,1	125,0	63,9	23,1	121,4	66,4	22,5				42
20%	0	162,0	52,2	29,5	148,1	58,8	26,9	142,4	61,7	25,9	136,9	65,3	24,9	133,1	67,8	24,2	127,2	71,8	23,1	44
20%	3	175,1	53,4	31,8	160,2	60,0	29,1	154,1	63,0	28,0	148,2	66,6	27,0	144,2	69,1	26,2	137,9	73,2	25,1	45
	5	187,2	54,5	32,1	171,4	61,2	29,4	164,9	64,1	28,3	158,6	67,7	27,2	154,3	70,3	26,4	147,6	74,4	25,3	46
	7	196,2	55,3	33,6	179,7	62,0	30,8	172,9	65,0	29,6	166,4	68,6	28,5	161,8	71,2	27,7	154,8	75,3	26,5	46
	9	204,8	56,2	35,1	187,8	62,9	32,2	180,8	65,8	31,0	174,0	69,5	29,8	169,3	72,1	29,0	162,0	76,2	27,8	46
	11	213,7	56,9	36,7	195,7	63,8	33,6	188,4	66,7	32,3	181,2	70,4	31,1	176,4	73,1	30,3	169,0	77,2	29,0	46
	13	221,8	57,8	38,1	203,3	64,6	34,9	195,8	67,6	33,6	188,5	71,3	32,4	183,7	73,8	31,5	175,4	78,1	30,1	46
	15	229,8	58,5	39,5	210,7	65,4	36,2	203,0	68,3	34,9	195,2	72,1	33,5	190,0	74,8	32,6	182,0	79,0	31,3	46
	17	242,3	59,7	41,7	222,0	66,6	38,2	214,0	69,5	36,8	206,0	73,3	35,4	200,6	76,0	34,5	192,1	80,2	33,0	45
20	261,3	61,6	45,0	239,8	68,6	41,3	231,2	71,5	39,8	222,6	75,3	38,3	216,6	78,0	37,3	207,6	82,3	35,7	43	

1002		External air temperature ta (°C)																		ta max [°C]
Glycol	tu [°C]	25			32			35			38			40			43			
		Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	
35%	-10	130,0	52,3	25,0	118,1	59,4	22,7	113,2	62,6	21,8										37
35%	-7	144,8	53,5	27,8	131,9	60,7	25,4	126,5	63,9	24,3	121,7	67,7	23,4	118,3	70,4	22,7				40
25%	-5	157,3	54,5	29,1	143,5	61,8	26,6	137,8	65,1	25,5	132,4	68,9	24,5	128,8	71,6	23,8				41
25%	-3	166,8	55,2	30,9	152,3	62,6	28,2	146,3	65,9	27,1	140,7	69,8	26,0	136,9	72,6	25,3				42
20%	0	182,4	56,5	33,2	166,8	64,0	30,3	160,3	67,2	29,2	154,3	71,2	28,1	150,2	74,0	27,3	143,8	78,5	26,1	44
20%	3	197,2	57,7	35,9	180,5	65,2	32,8	173,7	68,5	31,6	167,2	72,6	30,4	162,7	75,4	29,6	155,9	79,9	28,4	46
	5	211,2	58,8	36,2	193,4	66,4	33,1	186,1	69,7	31,9	179,2	73,8	30,7	174,5	76,6	29,9	167,1	81,2	28,6	46
	7	221,3	59,6	37,9	202,8	67,3	34,8	195,2	70,6	33,5	188,0	74,7	32,2	183,0	77,6	31,4	175,4	82,2	30,1	46
	9	231,1	60,5	39,6	212,1	68,1	36,4	204,3	71,5	35,0	196,7	75,6	33,7	191,6	78,5	32,9	183,7	83,2	31,5	46
	11	240,9	61,2	41,3	220,9	68,9	37,9	212,9	72,4	36,5	205,0	76,6	35,2	199,7	79,5	34,3	191,5	84,2	32,9	46
	13	250,2	62,0	43,0	229,6	69,9	39,4	221,4	73,2	38,0	213,2	77,4	36,6	207,8	80,4	35,7	199,6	85,0	34,3	46
	15	259,1	62,7	44,5	237,9	70,6	40,9	229,4	74,0	39,4	220,8	78,3	37,9	215,2	81,2	37,0	206,5	86,0	35,5	46
	17	273,3	63,9	47,0	251,0	71,9	43,2	242,0	75,2	41,6	233,4	79,5	40,1	227,3	82,5	39,1	218,2	87,3	37,5	46
	20	295,2	65,9	50,8	271,3	73,9	46,7	261,8	77,2	45,0	252,3	81,6	43,4	245,9	84,6	42,3	236,1	89,4	40,6	44

tu: evaporator outlet water temperature; **ta:** external air temperature; **Pf:** cooling capacity; **Pa:** total power absorbed; **Fw:** water flow rate ($\Delta T = 5^\circ\text{C}$).

Interpolation is allowed, extrapolation is not permitted.

To calculate Pf, Pa and Fw for $\Delta T \neq 5^\circ\text{C}$ when examining the table "Correction factors for $\Delta T \neq 5^\circ\text{C}$ ".

Value includes the correction factor for ethylene glycol.

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The data declared in this document anticipate those that will be published in the next release Eurovent on november.

PERFORMANCE AND TECHNICAL DATA DUAL FREQUENCY VERSION 50/60 Hz

GENERAL DATA - 50 Hz: see the table at page 14

GENERAL DATA - 60 Hz

		015	020	031	051	081	101	121	161
Cooling capacity (1)	kW	5,80	6,53	10,27	14,43	24,43	30,45	39,94	43,61
Total absorbed power (1)	kW	2,55	2,91	4,41	6,44	10,45	12,08	15,37	17,73
EER (1)	-	2,27	2,24	2,33	2,24	2,34	2,52	2,60	2,46
Cooling capacity (2)	kW	8,22	9,32	14,59	20,27	33,42	41,62	54,48	59,19
Total absorbed power (2)	kW	2,24	2,50	3,82	5,64	9,45	10,79	13,85	15,85
EER (2)	-	3,68	3,73	3,81	3,60	3,54	3,86	3,93	3,73

Compressor

Cooling circuits	N°	1	1	1	1	1	1	1	1
Compressors for each circuit	N°	1	1	1	1	1	1	1	1
Capacity control	%	0-100	0-100	0-100	0-100	0-100	0-100	0-100	0-100

Electrical power supply (3)

Power	V/Ph/Hz	400V +- 10%/3 - PE/50 Hz ; 460V +- 10%/3 - PE/50 Hz							
Auxiliary	V/Ph	24 AC / 230 AC							

Condensers

Condenser number	N°	1	1	1	1	1	1	1	1
Ranks number	N°	3	5	3	5	5	5	6	6
Total frontal surface	m²	0,32	0,32	0,64	0,64	1,1	1,1	1,1	1,1

Axial fans

Fans number	N°	1	1	1	1	1	2	2	2
Total airflow	m³/h	3500/3600	3350/4250	6300/7300	6100/7000	8150/9200	14200/15400	12400/14500	12400/14500
Nominal power (each) 50/60 Hz	kW	0,33 / 052	0,33 / 052	0,48 / 0,76	0,48 / 0,76	0,69 / 1,03	0,69 / 1,03	0,69 / 1,03	0,69 / 1,03

Hydraulic group

Water flow rate P3 (4)	m³/h	0,4 / 4,5	0,4 / 4,5	0,4 / 4,5	0,4 / 4,5	2,3 / 9,0	2,3 / 9,0	3,5 / 16,2	3,5 / 16,2
Available pump head pressure P3 (5)	barg	3,0 / 1,9	3,0 / 1,9	3,0 / 1,9	3,0 / 1,9	2,9 / 1,6	3,0 / 1,7	2,3 / 1,4	2,3 / 1,4
Available pump head pressure P3 60 Hz (5)	barg	4,4 / 3,0	4,4 / 3,0	4,4 / 3,3	4,4 / 3,3	4,3 / 2,9	4,3 / 3,0	3,4 / 2,5	3,4 / 2,5
Nominal power P3	kW	1,1	1,1	1,1	1,1	1,85	1,85	2,2	2,2
Tank volume	l	60	60	115	115	140	255	255	255
Max pressure	barg	6	6	6	6	6	6	6	6
Water connections	Rp	3/4"	3/4"	1"	1"	1 1/2"	1 1/2"	1 1/2"	1 1/2"

Sound levels (6)

Sound power	dB (A)	80,4	80,4	81,1/86,8	81,1/86,8	81,6/89,2	82,1/89,2	82,1/89,2	83/89,2
Sound pressure	dB (A)	52,4	52,4	53,1/58,8	53,1/58,8	53,6/61,2	54,1/61,2	54,1/61,2	55,0/61,2

Dimensions and installed weight (7)

Width	mm	560	560	660	660	760	760	760	760
Length	mm	1265	1265	1310	1310	1865	1865	1865	1865
Height	mm	794	794	1400	1400	1447	1447	1447	1447
Weight without pump	kg	196	201	312	335	477	636	640	657
Weight with P3	kg	213	218	328	351	497	656	661	678

(1) Evaporator water inlet/outlet temperature 12/7 °C, external air temperature 35 °C;

(2) Evaporator water inlet/outlet temperature 20/15 °C, external air temperature 25 °C;

(3) Protection class IP 44 for models 015-020. Protection class IP 54 for models 031-602;

(4) Minimum and maximum water flow pump;

(5) Available head pressure at outlet unit at the minimum and maximum water flow rate;

(6) The first value refers to the version with axial fans, the second value refers to the version with centrifugal fans. Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744. Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1,6 m from the unit support base. Values with tolerance +/- 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions;

(7) The weights of the units are referred to the configuration with axial fans.

Data declared according to UNI EN 14511:2018. All data refers to standard units without accessories/options which require an electrical feeding source and in nominal working conditions. The data declared in this document anticipate those that will be published in the next release Eurovent on november.

ELECTRICAL DATA - 50/60 Hz

With axial fans

Model	Version	Hz	Fans with on/off		
			FLI (kW)	FLA (A)	ICF (A)
015	SP	50	2,9	5,2	29
	P3	50	3,8	7,1	31
020	SP	50	3,4	5,9	39
	P3	50	4,3	7,8	41
031	SP	50	4,9	8,2	44
	P3	50	5,8	10,1	46
051	SP	50	7,0	11,2	68
	P3	50	7,9	13,1	70
081	SP	50	10,7	17,8	114
	P3	50	12,1	21,0	117
101	SP	50	13,1	22,1	121
	P3	50	14,4	25,3	124
121	SP	50	16,6	28,2	161
	P3	50	18,4	31,9	164
161	SP	50	18,5	32,0	200
	P3	50	20,4	35,7	203

015	SP	60	3,7	5,5	29
	P3	60	5,1	7,8	31
020	SP	60	4,2	6,2	39
	P3	60	5,7	8,5	41
031	SP	60	6,0	7,9	42
	P3	60	7,5	10,2	44
051	SP	60	8,2	11,7	67
	P3	60	9,7	14,0	70
081	SP	60	13,2	18,7	116
	P3	60	15,1	22,4	119
101	SP	60	16,2	23,3	128
	P3	60	18,1	27,0	132
121	SP	60	20,5	29,4	161
	P3	60	23,5	33,9	166
161	SP	60	22,6	33,0	200
	P3	60	25,5	37,5	205

SP = without pump;

P3 = pump P3;

FLI = max power absorbed in the working limits condition;

FLA = max current absorbed in the working limits condition;

ICF = start-up current at the start of the last compressor in the working limits condition.

SOUND LEVEL - 60 Hz

Model	Version	Octave bands (Hz)								Power	Pressure	Distance	KdB
		63	125	250	500	1000	2000	4000	8000				
		Sound power level Lw dB (A)								dB (A)	dB (A) _{10m}	(1) L (m)	
015	axials	50,3	63,3	75,6	77,9	77,3	73,1	65,4	55,9	54,5	82,5	1	15
020	axials	49,7	62,7	75,0	77,3	76,7	72,5	64,8	55,3	53,9	81,9	3	10
031	axials	53,6	75,0	75,9	72,2	78,1	73,7	66,7	58,9	54,6	82,6	5	6
051	axials	54,7	76,1	77,0	73,3	79,2	74,8	77,8	60,0	55,7	83,7	10	0
081	axials	52,9	71,7	72,0	75,0	80,7	77,3	71,2	60,9	55,9	83,9		
101	axials	53,8	72,7	73,1	76,1	81,8	78,4	72,3	61,9	57,0	85,0		
121	axials	53,0	71,9	72,3	75,3	81,0	77,6	71,5	61,1	56,2	84,2		
161	axials	53,6	72,7	73,1	76,1	81,8	78,4	72,2	61,7	57,1	85,1		

Sound power: determined on the basis of measurements taken in accordance with the standard ISO 3744. Sound pressure at 10 m: average value obtained in free field on a reflective surface at a distance of 10 m from the side of the condenser coils and at a height of 1,6 m from the unit support base. Values with tolerance +/- 2 dB. The sound levels refer to operation of the unit under full load in nominal conditions. (1) To calculate a different distance of the sound pressure level, use the formula: $dB(A)_L = dB(A)_{10m} + K_{db}$.

015		External air temperature ta (°C)																		ta max [°C]	
		25			32			35			38			40			43				
		Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)		
Glycol tu [°C]	35%	-10	3,3	1,9	0,6	3,0	2,2	0,6	2,9	2,3	0,6									35	
	35%	-7	3,8	1,9	0,7	3,5	2,2	0,7	3,3	2,3	0,6									37	
	25%	-5	4,3	1,9	0,8	3,9	2,2	0,7	3,7	2,4	0,7	3,5	2,5	0,7						39	
	25%	-3	4,6	2,0	0,9	4,2	2,3	0,8	4,0	2,4	0,7	3,8	2,6	0,7	3,7	2,7	0,7			41	
	20%	0	5,2	2,0	0,9	4,7	2,3	0,9	4,5	2,4	0,8	4,3	2,6	0,8	4,2	2,7	0,8	4,0	2,9	0,7	43
	20%	3	5,7	2,0	1,0	5,2	2,3	0,9	5,0	2,5	0,9	4,8	2,6	0,9	4,6	2,8	0,8	4,4	2,9	0,8	45
		5	6,3	2,1	1,1	5,7	2,4	1,0	5,5	2,5	0,9	5,2	2,7	0,9	5,1	2,8	0,9	4,8	3,0	0,8	46
		7	6,6	2,1	1,1	6,0	2,4	1,0	5,8	2,5	1,0	5,6	2,7	1,0	5,4	2,8	0,9	5,1	3,0	0,9	46
		9	7,0	2,1	1,2	6,4	2,4	1,1	6,1	2,6	1,1	5,9	2,8	1,0	5,7	2,9	1,0	5,4	3,1	0,9	46
		11	7,4	2,2	1,3	6,7	2,5	1,2	6,5	2,6	1,1	6,2	2,8	1,1	6,0	2,9	1,0	5,8	3,1	1,0	46
	13	7,8	2,2	1,3	7,1	2,5	1,2	6,8	2,7	1,2	6,6	2,8	1,1	6,4	2,9	1,1	6,1	3,1	1,0	46	
	15	8,2	2,2	1,4	7,5	2,6	1,3	7,2	2,7	1,2	6,9	2,9	1,2	6,7	3,0	1,2	6,4	3,2	1,1	46	
	17	8,7	2,3	1,5	7,9	2,6	1,4	7,6	2,7	1,3	7,3	2,9	1,3	7,1	3,0	1,2	6,8	3,2	1,2	45	
	20	9,4	2,3	1,6	8,5	2,7	1,5	8,2	2,8	1,4	7,9	3,0	1,4	7,7	3,1	1,3				42	

020		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	3,4	2,1	0,7	3,0	2,4	0,6	2,8	2,6	0,5										35
35%	-7	4,1	2,2	0,8	3,6	2,5	0,7	3,4	2,6	0,7										37
25%	-5	4,7	2,2	0,9	4,2	2,5	0,8	3,9	2,7	0,7	3,7	2,9	0,7							39
25%	-3	5,1	2,2	0,9	4,6	2,6	0,8	4,3	2,7	0,8	4,1	2,9	0,8	4,0	3,0	0,7				41
20%	0	5,8	2,3	1,1	5,2	2,6	0,9	5,0	2,8	0,9	4,7	3,0	0,9	4,6	3,1	0,8	4,3	3,3	0,8	43
20%	3	6,4	2,3	1,2	5,8	2,7	1,1	5,5	2,8	1,0	5,3	3,0	1,0	5,1	3,1	0,9	4,8	3,4	0,9	45
	5	7,1	2,4	1,2	6,4	2,7	1,1	6,1	2,9	1,1	5,9	3,1	1,0	5,7	3,2	1,0	5,4	3,4	0,9	46
	7	7,5	2,4	1,3	6,8	2,7	1,2	6,5	2,9	1,1	6,2	3,1	1,1	6,1	3,2	1,0	5,8	3,5	1,0	46
	9	7,9	2,4	1,4	7,2	2,8	1,2	6,9	2,9	1,2	6,6	3,1	1,1	6,4	3,3	1,1	6,1	3,5	1,1	46
	11	8,4	2,4	1,4	7,6	2,8	1,3	7,3	3,0	1,3	7,0	3,2	1,2	6,8	3,3	1,2	6,6	3,5	1,1	46
	13	8,8	2,5	1,5	8,1	2,8	1,4	7,7	3,0	1,3	7,4	3,2	1,3	7,2	3,3	1,2	6,9	3,6	1,2	44
	15	9,3	2,5	1,6	8,5	2,9	1,5	8,2	3,0	1,4	7,9	3,2	1,4	7,6	3,4	1,3	7,3	3,6	1,3	43
	17	9,9	2,5	1,7	9,0	2,9	1,6	8,7	3,1	1,5	8,3	3,3	1,4	8,1	3,4	1,4				42
	20	10,7	2,6	1,8	9,8	3,0	1,7	9,4	3,2	1,6	9,1	3,4	1,6	8,8	3,5	1,5				40

031		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	5,9	3,3	1,1	5,2	3,8	1,0	4,9	4,1	0,9										36
35%	-7	6,9	3,4	1,3	6,1	3,9	1,2	5,8	4,1	1,1	5,5	4,5	1,1							39
25%	-5	7,7	3,4	1,4	6,9	3,9	1,3	6,5	4,2	1,2	6,2	4,5	1,1	6,0	4,7	1,1				41
25%	-3	8,3	3,4	1,5	7,5	4,0	1,4	7,1	4,2	1,3	6,8	4,5	1,3	6,5	4,7	1,2				42
20%	0	9,3	3,5	1,7	8,4	4,0	1,5	8,0	4,3	1,5	7,7	4,6	1,4	7,4	4,8	1,3	7,0	5,2	1,3	44
20%	3	10,3	3,5	1,9	9,3	4,1	1,7	8,9	4,3	1,6	8,5	4,6	1,6	8,2	4,9	1,5	7,8	5,2	1,4	46
	5	11,1	3,6	1,9	10,1	4,1	1,7	9,7	4,4	1,7	9,3	4,7	1,6	9,0	4,9	1,5	8,5	5,3	1,5	46
	7	11,8	3,6	2,0	10,7	4,2	1,8	10,3	4,4	1,8	9,8	4,7	1,7	9,5	4,9	1,6	9,1	5,3	1,6	46
	9	12,5	3,7	2,1	11,3	4,2	1,9	10,9	4,5	1,9	10,4	4,8	1,8	10,1	5,0	1,7	9,6	5,4	1,7	46
	11	13,1	3,7	2,3	12,0	4,3	2,1	11,5	4,5	2,0	11,0	4,8	1,9	10,7	5,0	1,8	10,2	5,4	1,7	45
	13	13,8	3,8	2,4	12,6	4,3	2,2	12,1	4,6	2,1	11,6	4,9	2,0	11,3	5,1	1,9	10,8	5,5	1,9	45
	15	14,6	3,8	2,5	13,3	4,4	2,3	12,8	4,6	2,2	12,3	4,9	2,1	11,9	5,1	2,0	11,4	5,5	2,0	44
	17	15,4	3,9	2,7	14,1	4,4	2,4	13,5	4,7	2,3	13,0	5,0	2,2	12,6	5,2	2,2	12,1	5,6	2,1	43
	20	16,7	4,0	2,9	15,2	4,5	2,6	14,7	4,8	2,5	14,1	5,1	2,4	13,7	5,3	2,4				41

051		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	8,5	4,4	1,6	7,6	5,2	1,5													34
35%	-7	9,9	4,6	1,9	8,9	5,4	1,7	8,4	5,8	1,6										37
25%	-5	11,0	4,7	2,0	9,9	5,5	1,8	9,4	5,9	1,7	9,0	6,3	1,7							39
25%	-3	11,8	4,7	2,2	10,7	5,6	2,0	10,2	6,0	1,9	9,7	6,4	1,8	9,4	6,8	1,7				40
20%	0	13,2	4,9	2,4	12,0	5,7	2,2	11,4	6,1	2,1	10,9	6,6	2,0	10,6	6,9	1,9				42
20%	3	14,5	5,0	2,6	13,1	5,8	2,4	12,6	6,2	2,3	12,0	6,7	2,2	11,7	7,0	2,1	11,0	7,6	2,0	44
	5	15,7	5,1	2,7	14,2	6,0	2,4	13,6	6,4	2,3	13,1	6,8	2,2	12,7	7,2	2,2	12,0	7,7	2,1	45
	7	16,6	5,2	2,8	15,0	6,1	2,6	14,4	6,4	2,5	13,8	6,9	2,4	13,4	7,3	2,3	12,7	7,8	2,2	46
	9	17,4	5,3	3,0	15,9	6,2	2,7	15,2	6,5	2,6	14,6	7,0	2,5	14,1	7,4	2,4	13,4	7,9	2,3	46
	11	18,4	5,4	3,2	16,7	6,3	2,9	16,0	6,6	2,8	15,3	7,1	2,6	14,9	7,5	2,6	14,2	8,0	2,4	45
	13	19,3	5,5	3,3	17,6	6,4	3,0	16,8	6,8	2,9	16,1	7,3	2,8	15,7	7,6	2,7	14,9	8,2	2,6	44
	15	20,3	5,6	3,5	18,5	6,5	3,2	17,7	6,9	3,1	17,0	7,4	2,9	16,5	7,7	2,8				41
	17	21,4	5,8	3,7	19,5	6,6	3,4	18,7	7,0	3,2	18,0	7,5	3,1	17,4	7,9	3,0				40
20	23,1	6,0	4,0	21,1	6,9	3,6	20,3	7,3	3,5	19,4	7,8	3,4							38	

tu: evaporator

081		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
		Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
Glycol	tu [°C]																			
35%	-10	16,3	7,6	3,1	14,5	8,8	2,8	13,7	9,3	2,6										35
35%	-7	18,1	7,8	3,5	16,2	8,9	3,1	15,4	9,5	3,0										36
25%	-5	19,6	7,9	3,6	17,6	9,1	3,3	16,7	9,6	3,1	15,9	10,2	2,9							38
25%	-3	20,8	8,0	3,9	18,8	9,2	3,5	17,9	9,7	3,3	17,0	10,4	3,1							39
20%	0	22,8	8,2	4,2	20,7	9,4	3,8	19,8	9,9	3,6	18,9	10,6	3,4	18,2	11,1	3,3				41
20%	3	24,8	8,4	4,5	22,5	9,6	4,1	21,6	10,1	3,9	20,6	10,8	3,8	20,0	11,3	3,6				42
	5	26,6	8,6	4,6	24,2	9,8	4,1	23,2	10,3	4,0	22,2	11,0	3,8	21,5	11,5	3,7	20,4	12,2	3,5	44
	7	27,9	8,7	4,8	25,4	9,9	4,4	24,4	10,4	4,2	23,4	11,1	4,0	22,7	11,6	3,9	21,5	12,4	3,7	45
	9	29,3	8,9	5,0	26,7	10,1	4,6	25,7	10,6	4,4	24,6	11,3	4,2	23,9	11,8	4,1	22,7	12,6	3,9	46
	11	30,7	9,1	5,3	28,0	10,3	4,8	26,9	10,8	4,6	25,8	11,5	4,4	25,0	12,0	4,3	23,9	12,8	4,1	45
	13	32,1	9,3	5,5	29,3	10,5	5,0	28,2	11,0	4,8	27,0	11,7	4,6	26,2	12,2	4,5	25,0	13,0	4,3	43
	15	33,4	9,5	5,7	30,6	10,7	5,3	29,4	11,2	5,1	28,3	11,9	4,9	27,5	12,4	4,7				42
	17	35,1	9,7	6,0	32,1	10,9	5,5	31,0	11,4	5,3	29,8	12,1	5,1	28,9	12,6	5,0				41
	20	37,7	10,1	6,5	34,5	11,4	5,9	33,3	11,9	5,7	32,0	12,6	5,5							39

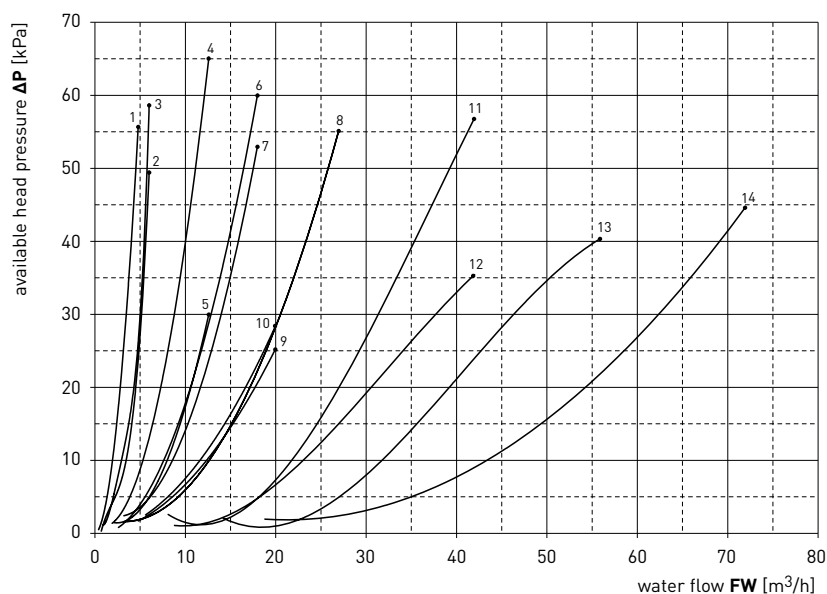
101		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
		Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
Glycol	tu [°C]																			
35%	-10	20,2	9,0	3,9	18,0	10,3	3,5	17,1	10,9	3,3										37
35%	-7	22,3	9,2	4,3	20,0	10,5	3,9	19,1	11,1	3,7	18,2	11,8	3,5							39
25%	-5	24,2	9,3	4,5	21,8	10,6	4,0	20,8	11,2	3,8	19,8	11,9	3,7	19,2	12,4	3,5				40
25%	-3	25,7	9,5	4,8	23,2	10,8	4,3	22,2	11,4	4,1	21,2	12,1	3,9	20,5	12,6	3,8				42
20%	0	28,3	9,6	5,2	25,6	11,0	4,7	24,5	11,6	4,5	23,4	12,3	4,3	22,7	12,8	4,1	21,6	13,6	3,9	44
20%	3	30,7	9,8	5,6	27,9	11,2	5,1	26,8	11,7	4,9	25,6	12,5	4,7	24,8	13,0	4,5	23,6	13,8	4,3	46
	5	33,1	10,0	5,7	30,1	11,3	5,2	28,9	11,9	4,9	27,6	12,7	4,7	26,8	13,2	4,6	25,5	14,0	4,4	46
	7	34,8	10,2	6,0	31,7	11,5	5,4	30,5	12,1	5,2	29,2	12,8	5,0	28,3	13,3	4,9	27,0	14,2	4,6	46
	9	36,5	10,3	6,3	33,3	11,6	5,7	32,0	12,2	5,5	30,7	13,0	5,3	29,8	13,5	5,1	28,4	14,3	4,9	46
	11	38,2	10,5	6,6	34,9	11,8	6,0	33,5	12,4	5,8	32,2	13,1	5,5	31,3	13,6	5,4	29,8	14,5	5,1	45
	13	39,9	10,6	6,9	36,5	12,0	6,3	35,1	12,6	6,0	33,7	13,3	5,8	32,7	13,8	5,6	31,2	14,7	5,4	44
	15	41,6	10,8	7,2	38,1	12,1	6,6	36,6	12,7	6,3	35,1	13,5	6,0	34,1	14,0	5,9	32,6	14,8	5,6	43
	17	43,9	11,0	7,6	40,2	12,3	6,9	38,7	12,9	6,7	37,2	13,7	6,4	36,1	14,2	6,2				42
	20	47,3	11,4	8,2	43,4	12,7	7,5	41,8	13,3	7,2	40,2	14,0	6,9	39,1	14,6	6,7				40

121		External air temperature ta [°C]																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	Pf (kW)	Pa (kW)	Fw (m³/h)	
35%	-10	26,3	11,5	5,1	24,1	12,9	4,6	23,2	13,5	4,5	22,4	14,2	4,3							39
35%	-7	29,0	11,8	5,6	26,6	13,2	5,1	25,6	13,8	4,9	24,7	14,5	4,8	24,1	15,0	4,6				41
25%	-5	31,3	12,0	5,8	28,7	13,4	5,3	27,7	14,0	5,1	26,7	14,7	4,9	26,1	15,2	4,8	25,1	16,0	4,6	43
25%	-3	33,3	12,2	6,2	30,6	13,6	5,7	29,4	14,2	5,5	28,4	15,0	5,3	27,7	15,5	5,1	26,6	16,3	4,9	44
20%	0	36,6	12,5	6,7	33,6	13,9	6,1	32,4	14,6	5,9	31,2	15,3	5,7	30,4	15,8	5,5	29,3	16,6	5,3	46
20%	3	39,8	12,7	7,3	36,5	14,2	6,7	35,2	14,9	6,4	34,0	15,6	6,2	33,1	16,2	6,0	31,8	17,0	5,8	46
	5	42,9	13,0	7,4	39,4	14,5	6,8	37,9	15,2	6,5	36,6	15,9	6,3	35,7	16,5	6,1	34,2	17,3	5,9	46
	7	45,2	13,1	7,8	41,4	14,7	7,1	39,9	15,4	6,9	38,5	16,2	6,6	37,5	16,7	6,4	36,1	17,6	6,2	46
	9	47,4	13,3	8,1	43,6	14,9	7,5	42,0	15,6	7,2	40,5	16,4	7,0	39,5	16,9	6,8	37,9	17,8	6,5	46
	11	49,7	13,5	8,5	45,6	15,1	7,8	44,0	15,8	7,6	42,5	16,6	7,3	41,4	17,2	7,1	39,8	18,1	6,8	45
	13	52,1	13,7	9,0	47,8	15,3	8,2	46,1	16,0	7,9	44,4	16,8	7,6	43,3	17,4	7,5	41,6	18,3	7,2	44
	15	54,5	13,8	9,4	50,0	15,5	8,6	48,2	16,2	8,3	46,4	17,1	8,0	45,3	17,6	7,8				42
	17	57,4	14,1	9,9	52,7	15,8	9,1	50,8	16,5	8,8	49,0	17,3	8,4	47,8	17,9	8,2				41
	20	61,9	14,5	10,7	56,9	16,2	9,8	55,0	16,9	9,5	53,0	17,7	9,1							39

161		External air temperature ta (°C)																		ta max [°C]
		25			32			35			38			40			43			
Glycol	tu [°C]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	Pf [kW]	Pa [kW]	Fw [m³/h]	
35%	-10	29,7	13,0	5,7	27,2	14,6	5,2	26,1	15,4	5,0										37
35%	-7	32,6	13,3	6,3	29,8	15,0	5,7	28,6	15,8	5,5										40
25%	-5	35,1	13,6	6,5	32,1	15,3	5,9	30,8	16,1	5,7	27,7	16,9	5,5	29,0	17,5	5,4				42
25%	-3	37,2	13,8	6,9	34,0	15,5	6,3	32,6	16,3	6,0	31,5	17,2	5,8	30,7	17,7	5,7	29,5	18,6	5,5	43
20%	0	40,8	14,1	7,4	37,2	15,9	6,8	35,7	16,7	6,5	34,4	17,6	6,3	33,6	18,2	6,1	32,2	19,1	5,9	45
20%	3	44,1	14,5	8,0	40,3	16,3	7,3	38,7	17,1	7,0	37,3	18,0	6,8	36,3	18,6	6,6	34,9	19,6	6,4	46
	5	47,5	14,7	8,1	43,3	16,6	7,4	41,5	17,5	7,1	40,0	18,4	6,9	39,0	19,0	6,7	37,4	20,0	6,4	46
	7	49,8	15,0	8,5	45,5	16,9	7,8	43,6	17,7	7,5	42,0	18,6	7,2	41,0	19,3	7,0	39,3	20,3	6,7	46
	9	52,2	15,2	9,0	47,6	17,1	8,2	45,6	18,0	7,8	44,0	18,9	7,6	42,9	19,6	7,4	41,2	20,6	7,1	46
	11	54,6	15,4	9,4	49,8	17,4	8,6	47,7	18,3	8,2	45,9	19,2	7,9	44,9	19,8	7,7	43,1	20,9	7,4	46
	13	57,0	15,6	9,8	52,0	17,6	8,9	49,9	18,5	8,6	48,1	19,5	8,3	46,8	20,1	8,1	44,9	21,2	7,7	45
	15	59,2	15,8	10,2	54,1	17,9	9,3	51,9	18,8	8,9	50,1	19,7	8,6	48,8	20,4	8,4	46,8	21,4	8,1	45
	17	62,4	16,2	10,8	57,0	18,2	9,8	54,7	19,1	9,4	52,7	20,1	9,1	51,4	20,8	8,9	49,4	21,8	8,5	44
	20	67,5	16,7	11,6	61,5	18,8	10,6	59,0	19,7	10,2	56,9	20,7	9,8	55,5	21,4	9,6				41

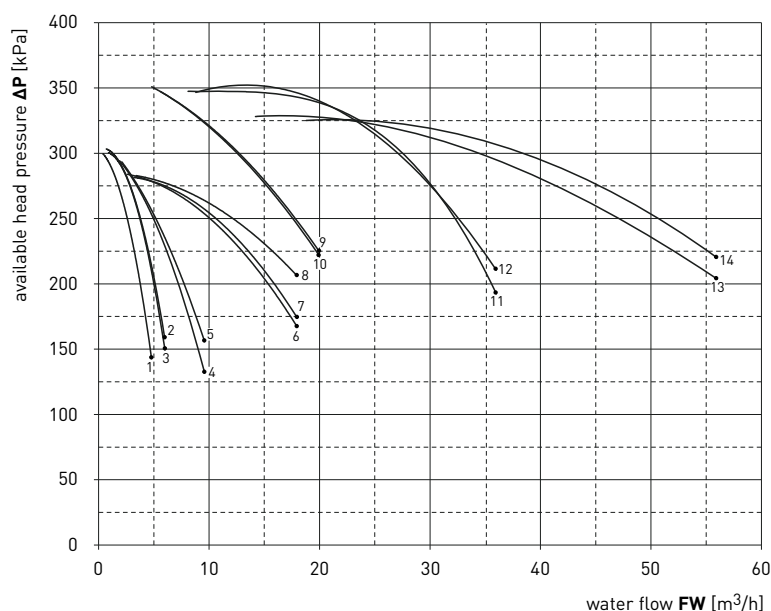
EVAPORATOR PRESSURE DROPS AND AVAILABLE HEAD PRESSURE

EVAPORATORS PRESSURE DROPS



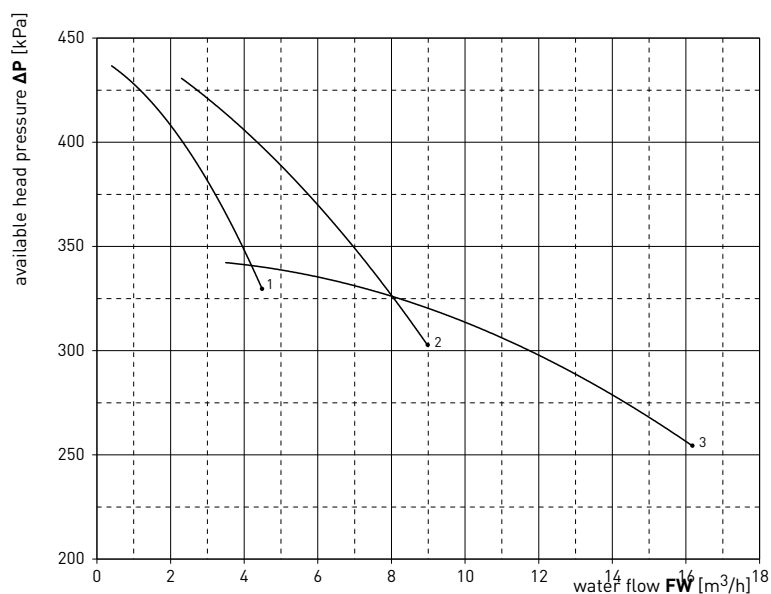
- 1: TAEvo Tech 015 - 020
- 2: TAEvo Tech 031
- 3: TAEvo Tech 051
- 4: TAEvo Tech 081
- 5: TAEvo Tech 101
- 6: TAEvo Tech 121
- 7: TAEvo Tech 161
- 8: TAEvo Tech 201 - 251
- 9: TAEvo Tech 301
- 10: TAEvo Tech 351
- 11: TAEvo Tech 381 - 401
- 12: TAEvo Tech 402 - 502 - 602
- 13: TAEvo Tech 702 - 802
- 14: TAEvo Tech 902 - 1002

AVAILABLE PRESSURE WITH PUMP P3 - 50 Hz



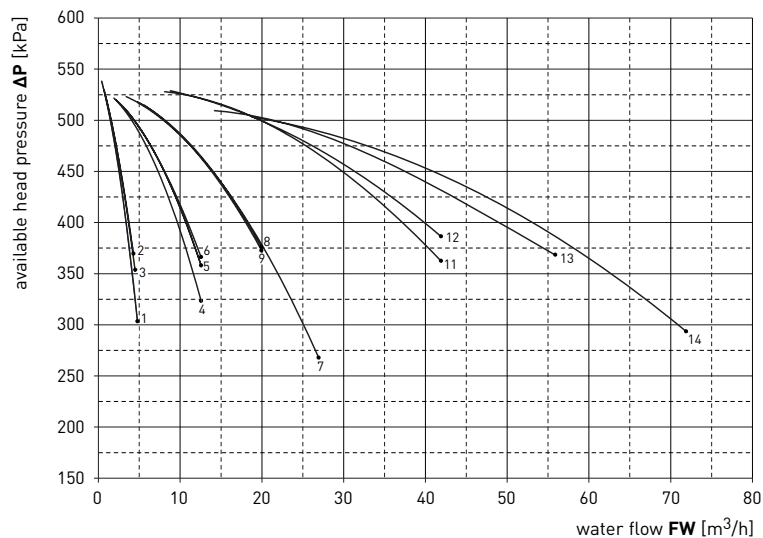
- 1: TAEvo Tech 015 - 020
- 2: TAEvo Tech 031
- 3: TAEvo Tech 051
- 4: TAEvo Tech 081
- 5: TAEvo Tech 101
- 6: TAEvo Tech 121
- 7: TAEvo Tech 161
- 8: TAEvo Tech 201 - 251
- 9: TAEvo Tech 301
- 10: TAEvo Tech 351
- 11: TAEvo Tech 381 - 401
- 12: TAEvo Tech 402 - 502 - 602
- 13: TAEvo Tech 702 - 802
- 14: TAEvo Tech 902 - 1002

AVAILABLE PRESSURE WITH PUMP P3 - 60 Hz



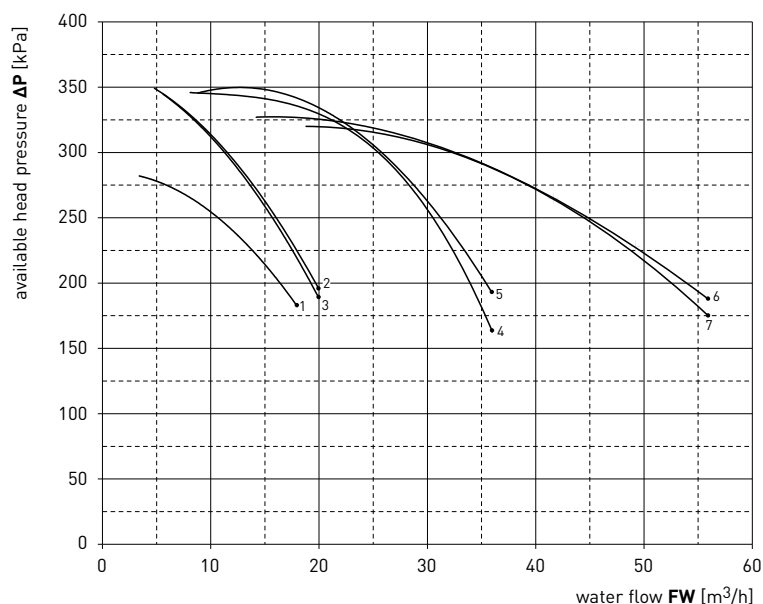
- 1: TAEvo Tech 015 - 020 - 031 - 051
- 2: TAEvo Tech 081 - 101
- 3: TAEvo Tech 121 - 161

AVAILABLE PRESSURE WITH PUMP P5 - 50 Hz



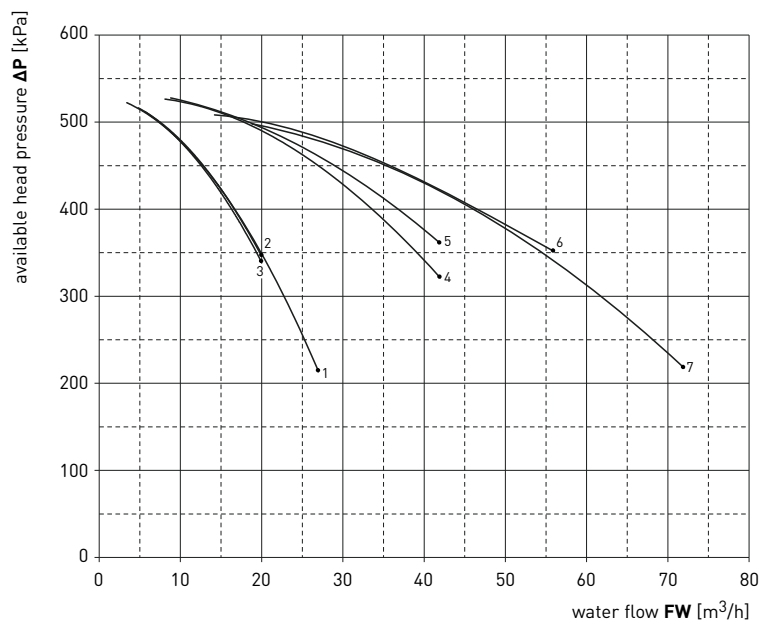
- 1: TAEevo Tech 015 - 020
- 2: TAEevo Tech 031
- 3: TAEevo Tech 051
- 4: TAEevo Tech 081
- 5: TAEevo Tech 101
- 6: TAEevo Tech 121
- 7: TAEevo Tech 161
- 8: TAEevo Tech 201 - 251
- 9: TAEevo Tech 301
- 10: TAEevo Tech 351
- 11: TAEevo Tech 381 - 401
- 12: TAEevo Tech 402 - 502 - 602
- 13: TAEevo Tech 702 - 802
- 14: TAEevo Tech 902 - 1002

AVAILABLE PRESSURE WITH DOUBLE PUMP P3 + P3 - 50 Hz



- 1: TAEevo Tech 201 - 251
- 2: TAEevo Tech 301
- 3: TAEevo Tech 351
- 4: TAEevo Tech 381 - 401
- 5: TAEevo Tech 402 - 502 - 602
- 6: TAEevo Tech 702 - 802
- 7: TAEevo Tech 902 - 1002

AVAILABLE PRESSURE WITH DOUBLE PUMP P5 + P5 - 50 Hz



- 1: TAEevo Tech 201 - 251
- 2: TAEevo Tech 301
- 3: TAEevo Tech 351
- 4: TAEevo Tech 381 - 401
- 5: TAEevo Tech 402 - 502 - 602
- 6: TAEevo Tech 702 - 802
- 7: TAEevo Tech 902 - 1002

WORKING LIMITS AND CORRECTION FACTORS

WORKING LIMITS

	External air temperature		Evaporator inlet water temperature		Evaporator outlet water temperature		Delta T of the water		Pressure in hydraulic circuits, water side with tank	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
	°C		°C		°C		°C		barg	
On / Off	-5	43 (2)	0	35	-5	30	4	10	0	6
	5	43 (2)	-5	35	-10	30				
Electronic fan regulation	-5	43 (2)	-5	35	-10	30				
	-20 (1)	43 (2)	-5	35	-10	30				

For outlet water temperature $\leq +5$ °C and external air temperature ≤ 0 °C, it is necessary to use an antifreeze solution.

(1) Value is referred to the unit with configurator option (-20 °C external air temperature). The unit is equipped with electronic fans regulation, crankcase heater and heater electrical panel. If the glycol is not used it is advisable to equip the unit with frost protection, see paragraph 17.1 options "evaporator anti-freeze heater".

(2) Reference values for the complete series. The maximum external air temperature is referred to the outlet water temperature equal to 15 °C.

Note: - for the min/max ΔT evaporator side take reference to the selection software.

SOLUTIONS OF WATER AND ETHYLENE GLYCOL

		% Ethylene glycol by weight					
		0	10	20	25	30	35
Freezing temperature	[°C]	0	-3,7	-8,7	-11,8	-15,3	-19,6
Cooling capacity correction factor [kW]	Kf1	1,00	0,99	0,98	0,97	0,97	0,96
Absorbed power correction factor [kW]	Kp1	1,00	0,99	0,98	0,98	0,98	0,97
Water flow correction factor (1) [m ³ /h]	KFE1	1,00	1,02	1,05	1,06	1,07	1,09
Pressure drop correction factor [kPa]	Kdp1	1,00	1,08	1,17	1,21	1,25	1,29

Multiply the unit performance by the correction factors given in the table ($Pf^* = Pf \times Kf1$). If the value already includes the glycol correction factor do not use this table. (1) KFE1 = Correction factor (refers to the cooling capacity corrected by Kf) to obtain the water flow with a ΔT of 5 °C.

CORRECTION FACTORS $\Delta T \neq 5$ °C (WATER EVAPORATOR)

		ΔT						
		4	5	6	7	8	9	10
Cooling capacity correction factor	kf4	0,99	1,00	1,01	1,01	1,02	1,02	1,03
Absorbed power correction factor	kp4	0,99	1,00	1,00	1,01	1,01	1,04	1,08

Multiply the unit performance by the correction factors given in table. The new water flow to the evaporator is calculated with the following equation: $Fw \text{ (l/h)} = Pf^* \text{ (kW)} \times 860 / \Delta T$ where ΔT is the delta T of the water through the evaporator (°C).

CONDENSER CORRECTION FACTORS

		Altitude (m)				
		0	500	1000	1500	2000
Cooling capacity correction factor [kW]	Kf3	1	0,990	0,980	0,977	0,972
Absorbed power correction factor [kW]	Kp3	1	1,005	1,012	1,018	1,027
Derating of the max external air temperature(*)	Kt3[°C]	0	0,6	1,1	1,8	2,5

Multiply the unit performance by the correction factors given in table ($Pf^* = Pf \times Kf3$, $Pa^* = Pa \times Kp3$). (*) To obtain the maximum external air temperature, subtract the values indicated from the maximum external air temperature in the performance table ($Ta^* = Ta - Kt3$).

THERMAL INSULATION THICKNESS LIMITS

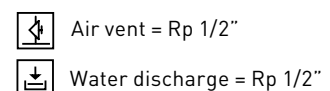
		Standard insulation thickness 10 mm (*)						20 mm (*)
Ambient temperature	10 °C	20 °C	30 °C	35 °C	40 °C	45 °C	47 °C	
Water outlet temperature		RH Max						
-10 °C	77%	71%	64%	62%	60%	57%	77%	
-5 °C	83%	72%	68%	65%	63%	61%	80%	
7 °C	97%	87%	77%	75%	73%	68%	83%	
15 °C	99%	95%	85%	82%	78%	75%	86%	

The values in the table refer to the thickness of the thermal insulation of the hydraulic circuit and they show the maximum relative humidity above which ambient moisture condenses (these values are at the operation limits of the chillers).

(*) Closed cell thermal insulation.

**** Holes**

 **Power supply**

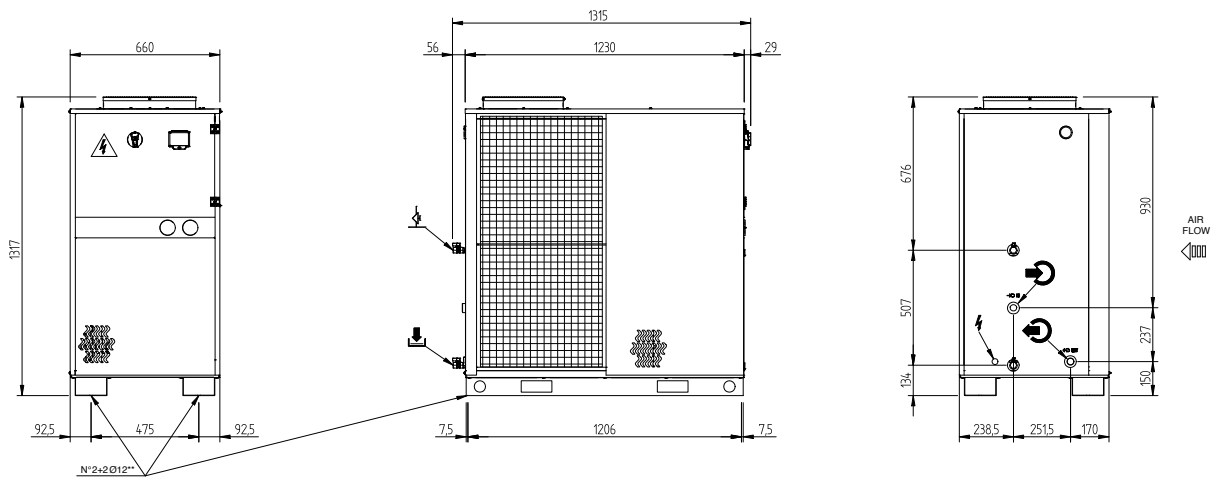




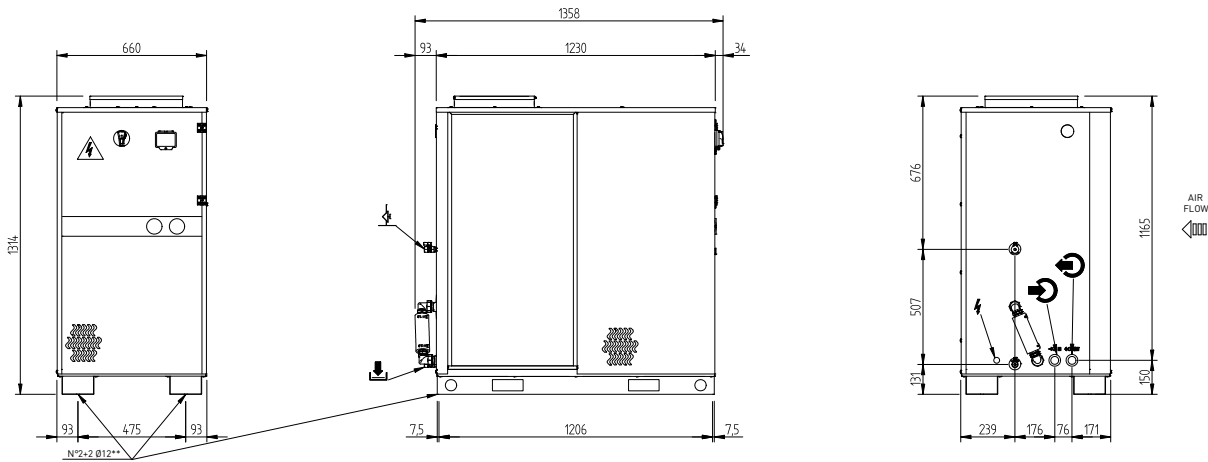
MTA

TAEvo Tech

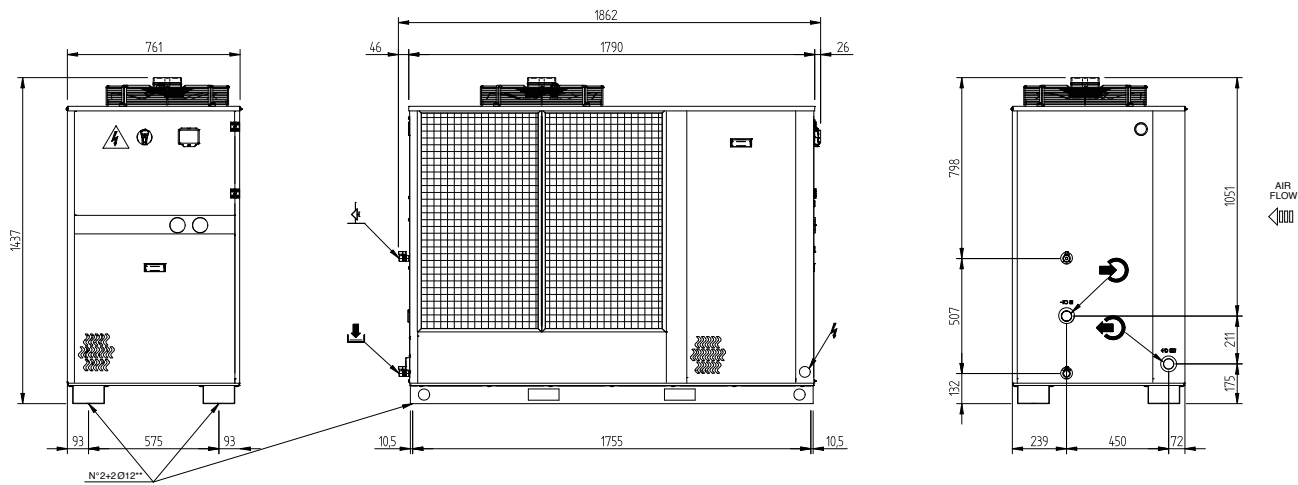
TAEvo Tech 031 - 051
centrifugal fans



TAEvo TECH 031 - 051
with pump for open storage tank systems and centrifugal fans



TAEvo Tech 081
axial fans



	031	051	081
 Water inlet	Rp 1"	Rp 1"	Rp 1" 1/2
 Water outlet	Rp 1"	Rp 1"	Rp 1" 1/2

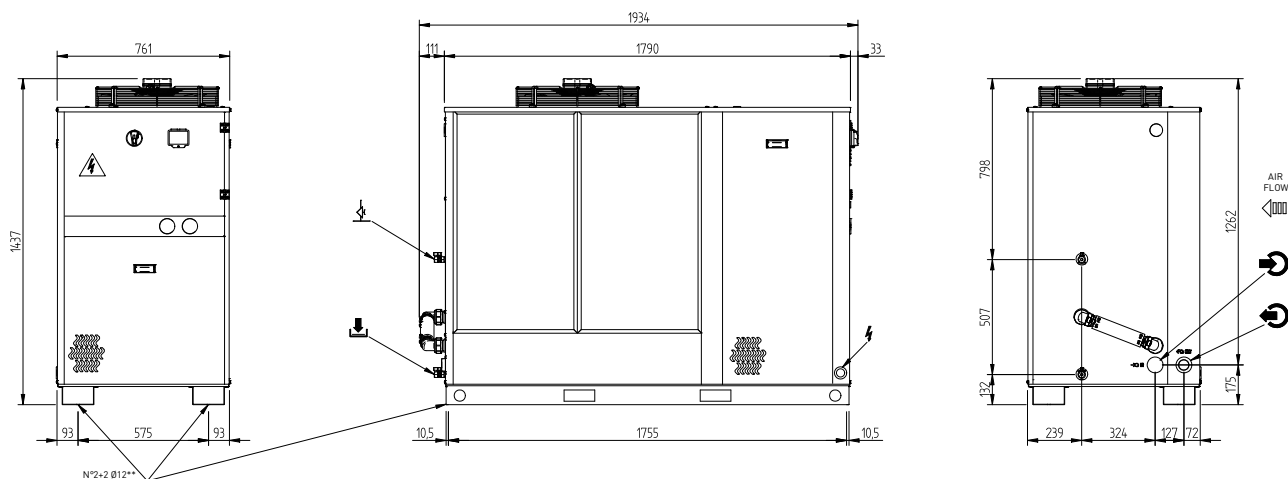
** Holes

 Power supply

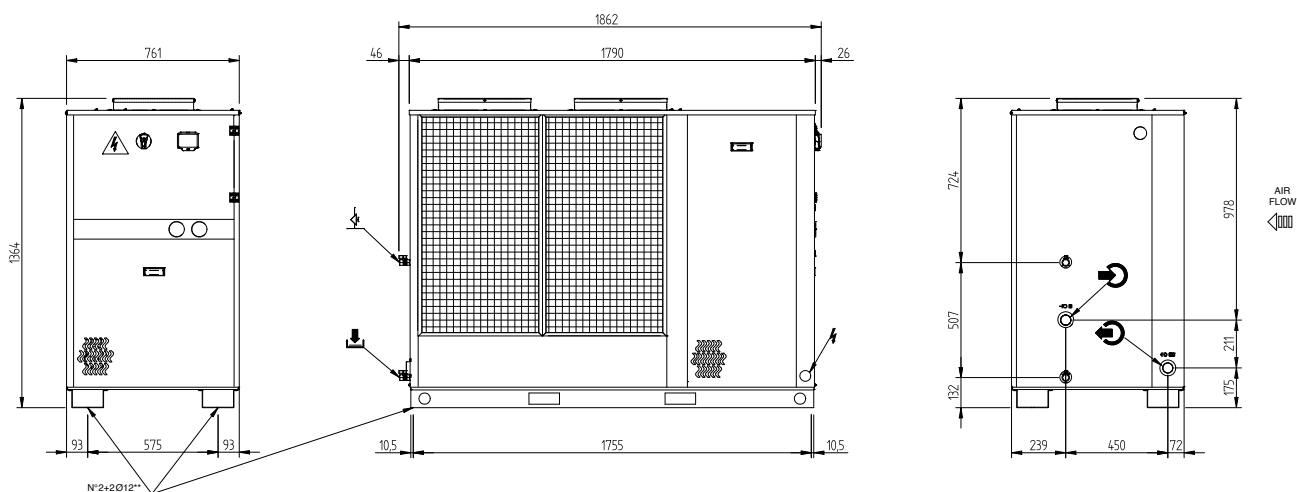
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

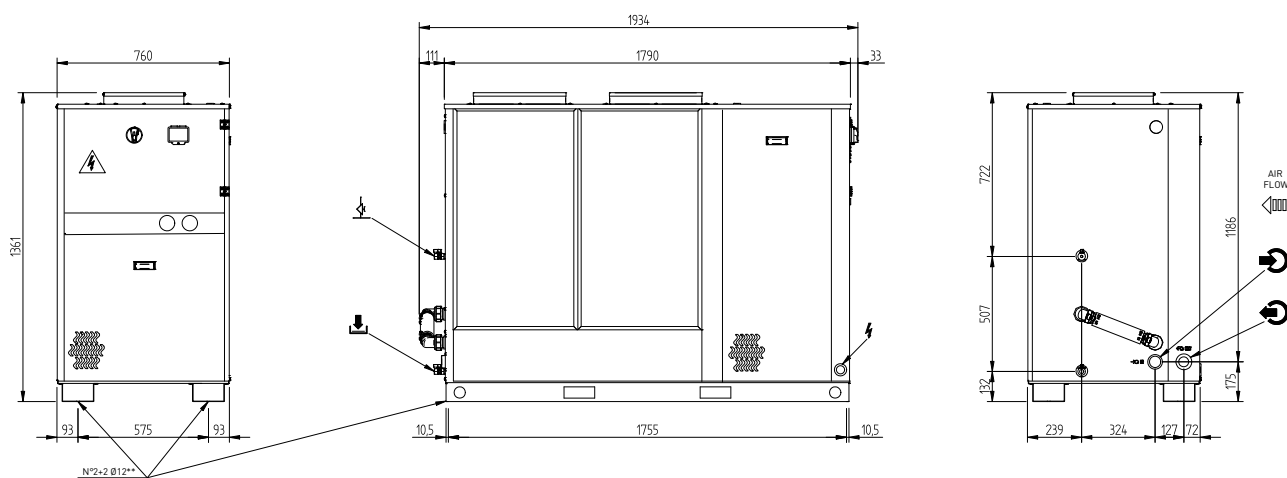
TAEvo TECH 081 with pump for open storage tank systems and axial fans



TAEvo Tech 081 centrifugal fans



TAEvo TECH 081 with pump for open storage tank systems and centrifugal fans



081	
	Water inlet Rp 1" 1/2
	Water outlet Rp 1" 1/2

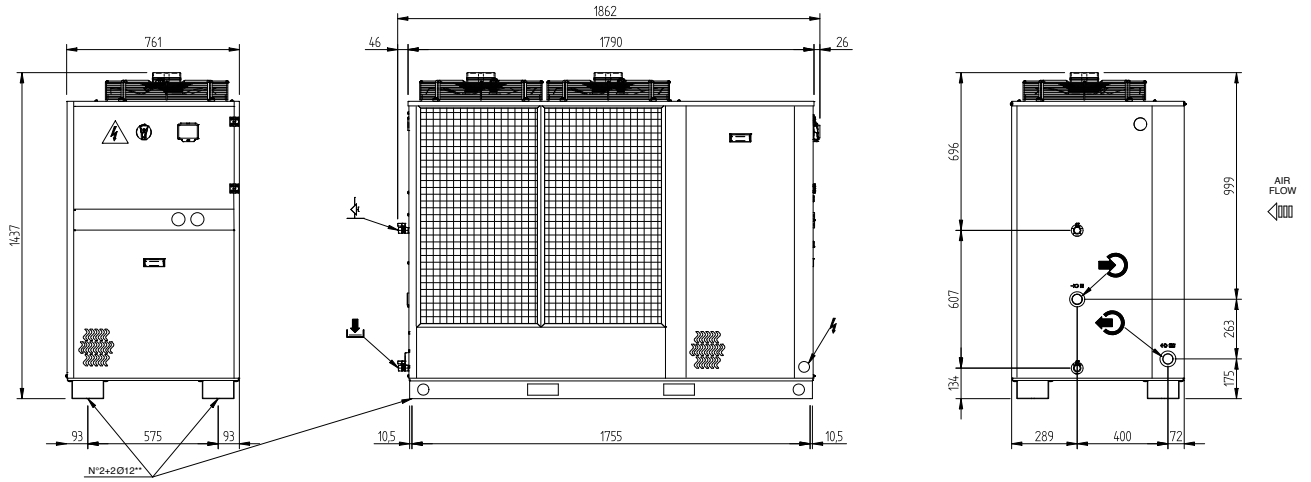
** Holes

Power supply

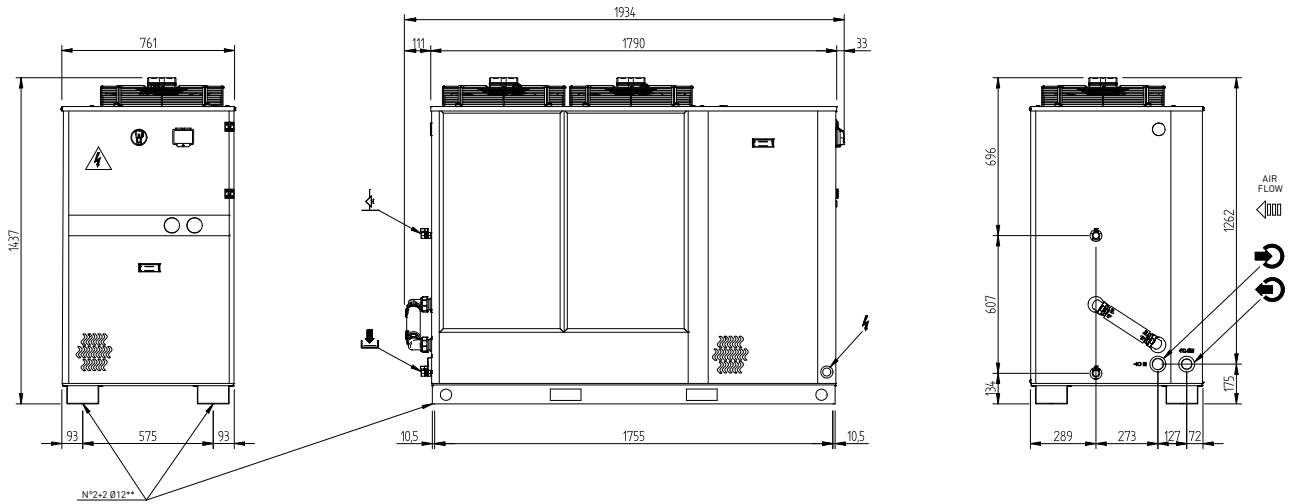
Air vent = Rp 1/2"

Water discharge = Rp 1 1/2"

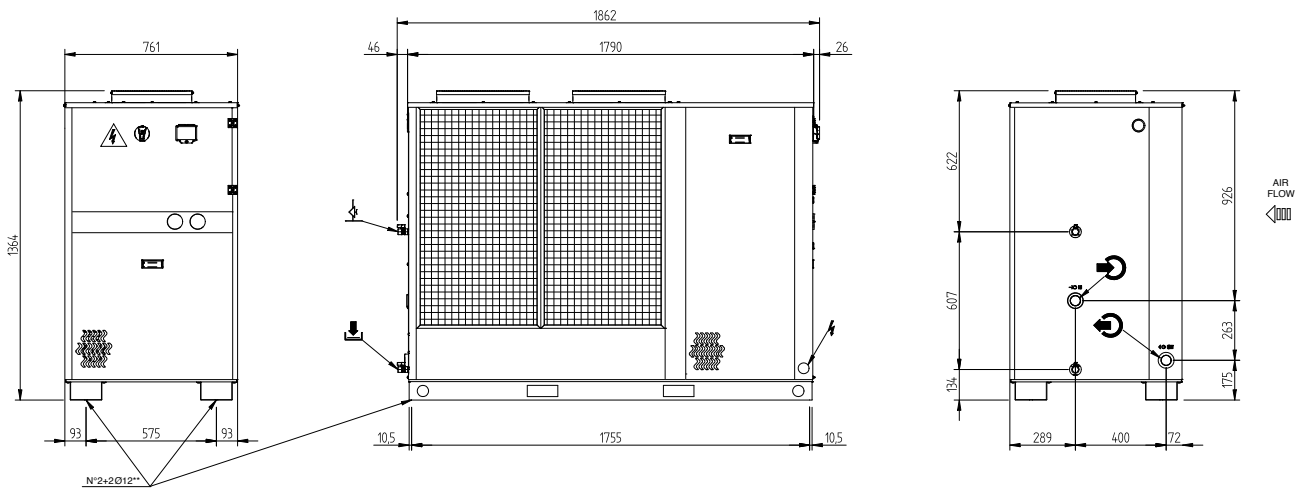
TAEvo Tech 101 - 121 - 161 axial fans



TAEvo TECH 101 - 121 - 161 with pump for open storage tank systems and axial fans



TAEvo Tech 101 - 121 - 161 centrifugal fans



	101	121	161
 Water inlet	Rp 1" 1/2	Rp 1" 1/2	Rp 1" 1/2
 Water outlet	Rp 1" 1/2	Rp 1" 1/2	Rp 1" 1/2

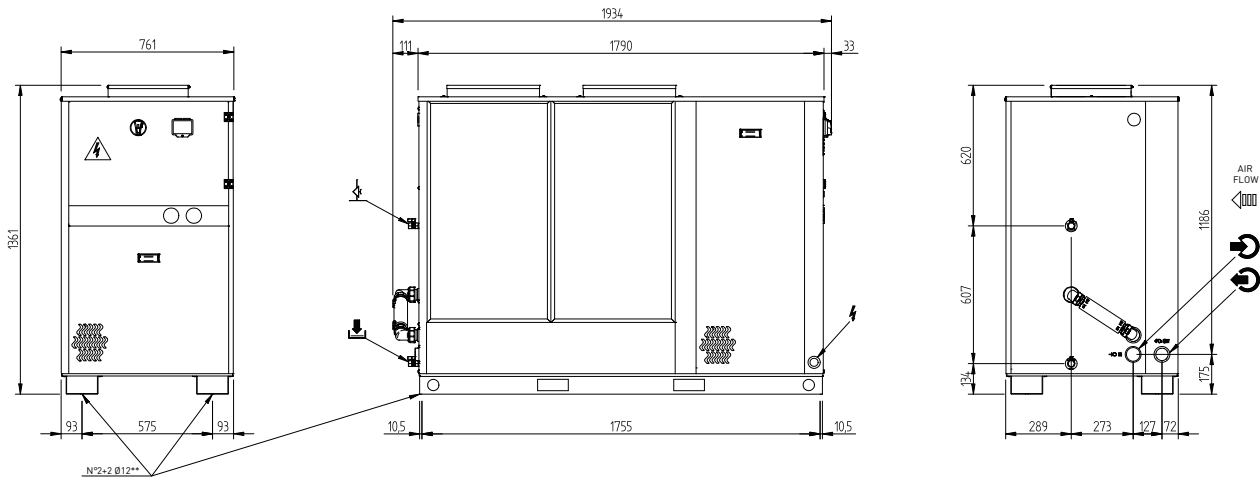
** Holes

 Power supply

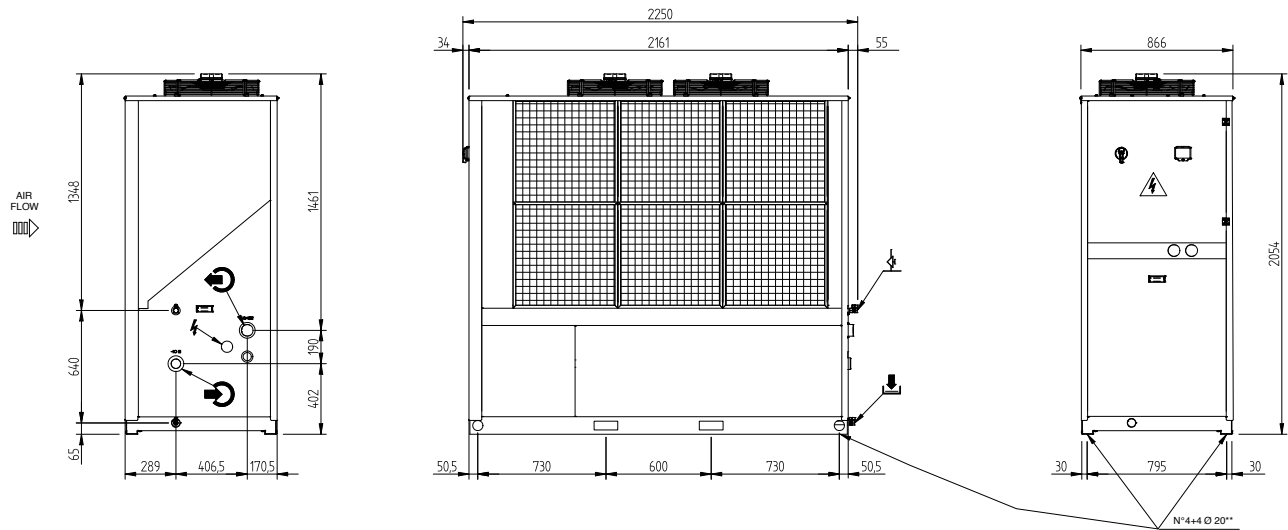
 Air vent = Rp 1/2"

 Water discharge = Rp 1 1/2"

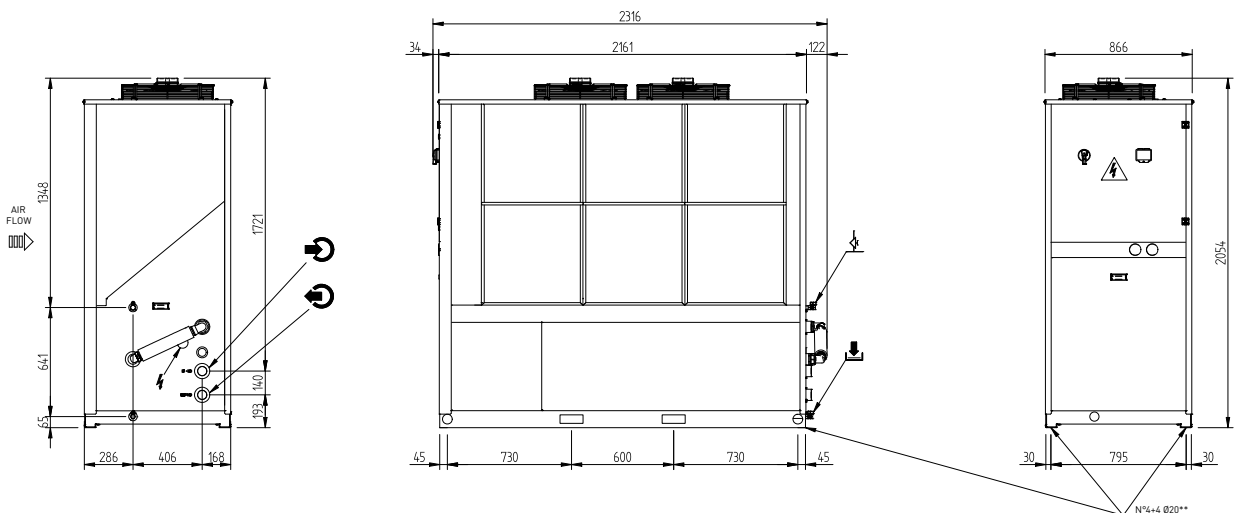
TAEvo TECH 101 - 121 - 161
with pump for open storage tank systems and centrifugal fans



TAEvo Tech 201 - 251
axial fans



TAEvo TECH 201 - 251
with pump for open storage tank systems and axial fans



	101	121	161	201	251
 Water inlet	Rp 1" 1/2	Rp 1" 1/2	Rp 1" 1/2	Rp 2"	Rp 2"
 Water outlet	Rp 1" 1/2	Rp 1" 1/2	Rp 1" 1/2	Rp 2"	Rp 2"

** Holes

 Power supply

 Air vent = Rp 1/2"

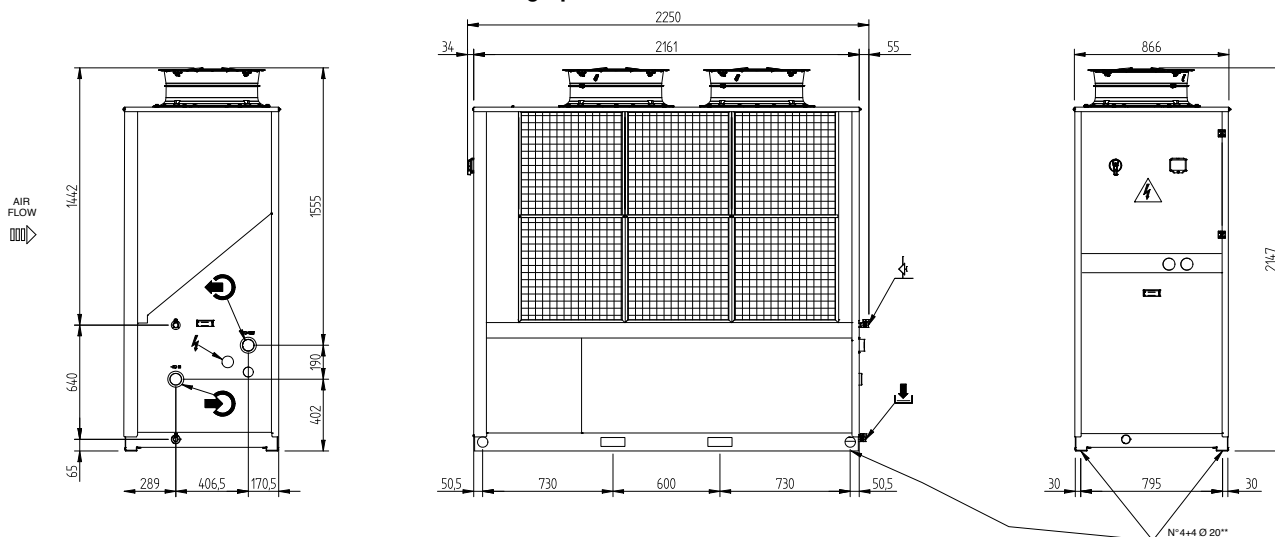
 Water discharge = Rp 1/2"



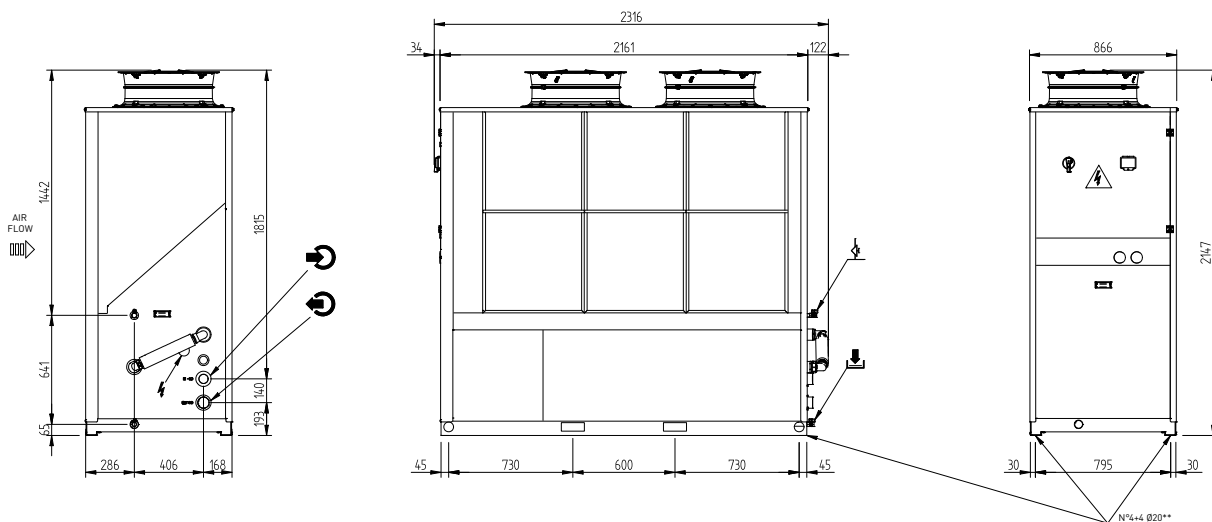
MTA

TAEvo Tech

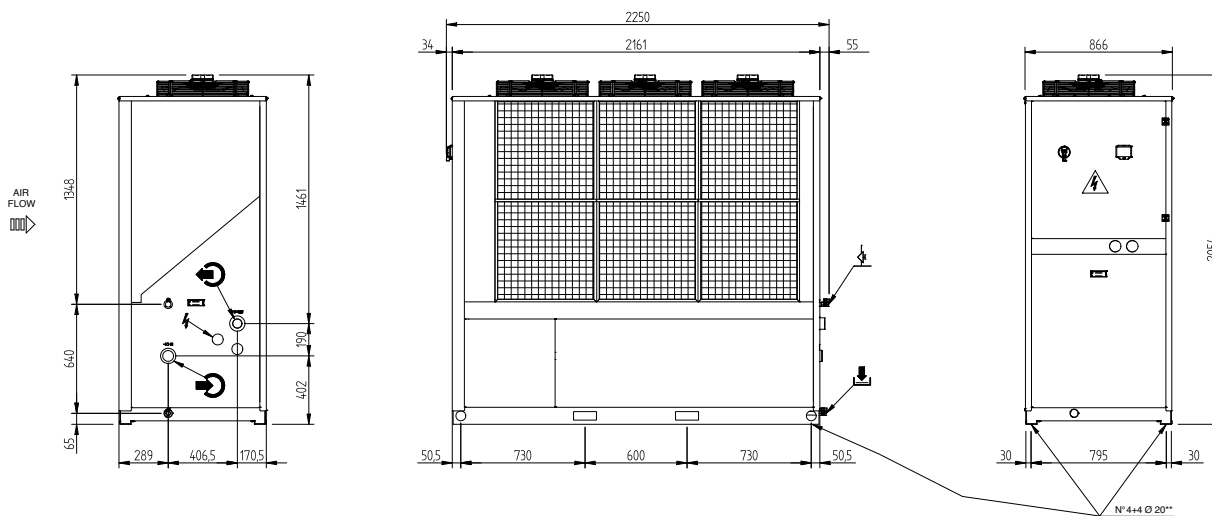
TAEvo Tech 201 - 251 high pressure axial fans



TAEvo TECH 201 - 251 with pump for open storage tank systems and high pressure fans



TAEvo Tech 301 - 351 axial fans



	201	251	301	351
 Water inlet	Rp 2"	Rp 2"	Rp 2"	Rp 2"
 Water outlet	Rp 2"	Rp 2"	Rp 2"	Rp 2"

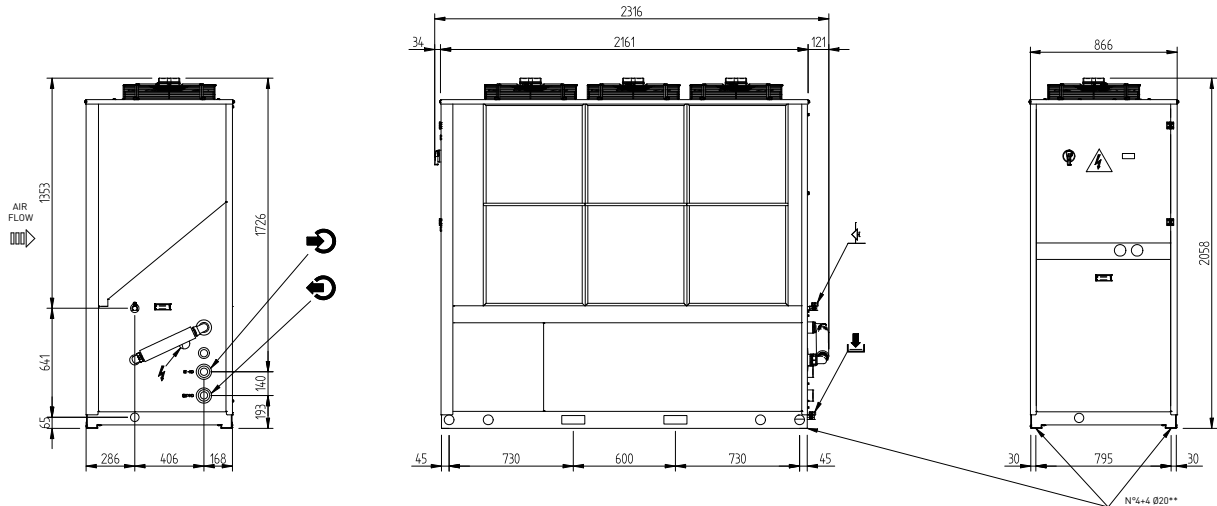
** Holes

 Power supply

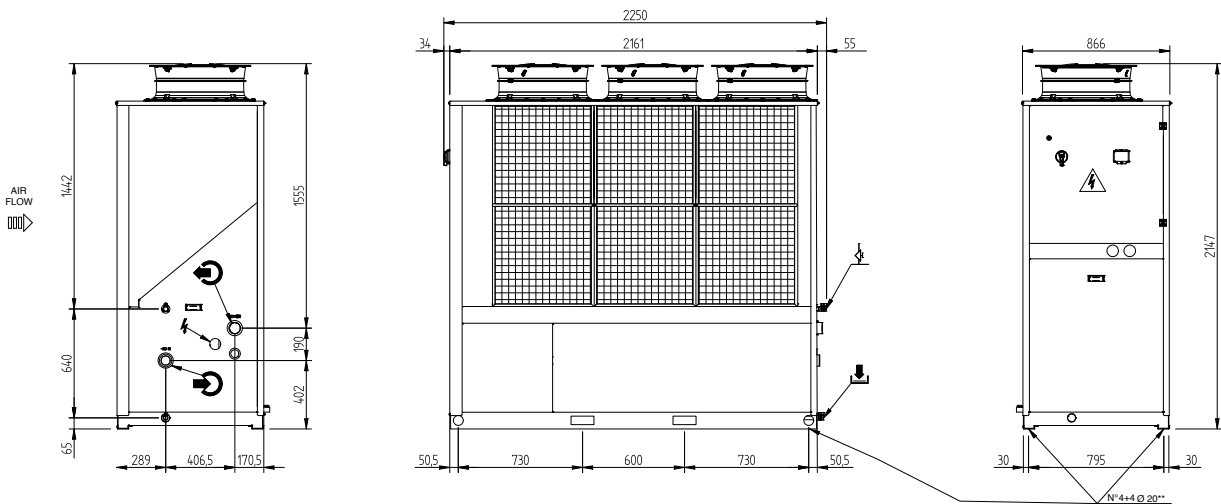
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

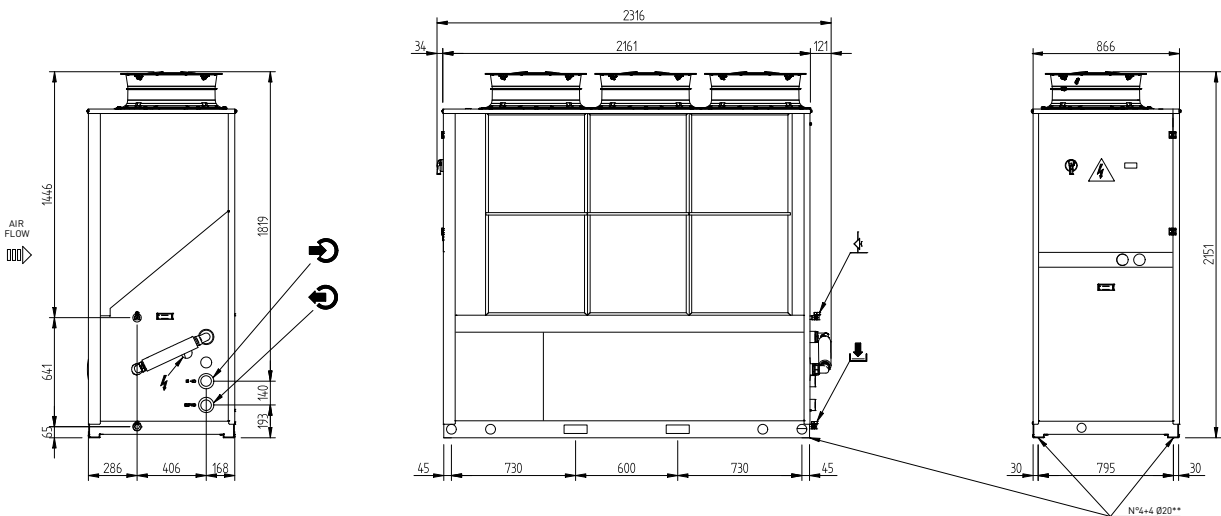
TAEvo TECH 301 - 351 with pump for open storage tank systems and axial fans



TAEvo Tech 301 - 351 high pressure axial fans



TAEvo TECH 301 - 351 with pump for open storage tank systems and high pressure fans



	301	351
 Water inlet	Rp 2"	Rp 2"
 Water outlet	Rp 2"	Rp 2"

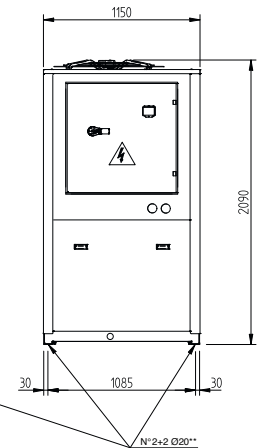
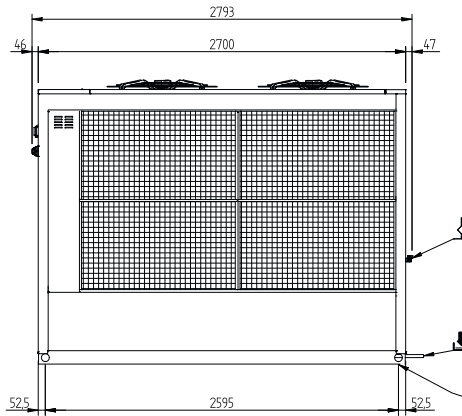
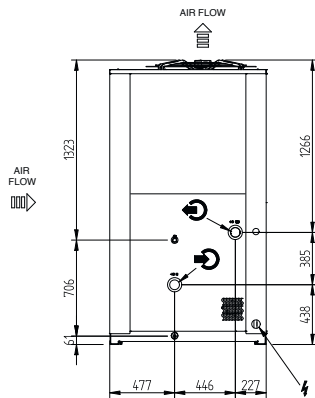
** Holes

 Power supply

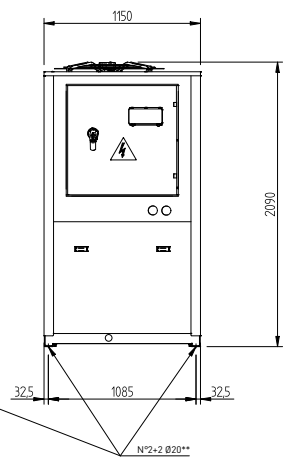
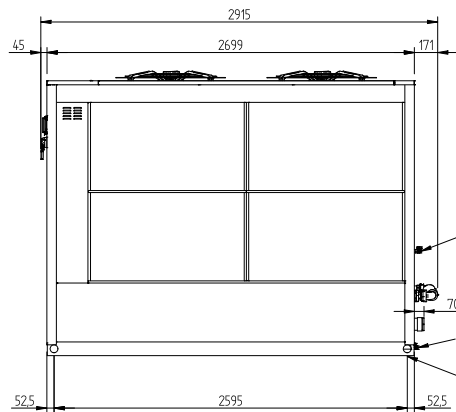
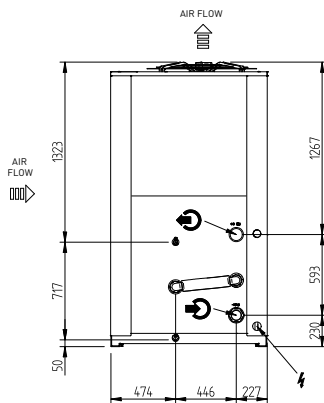
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

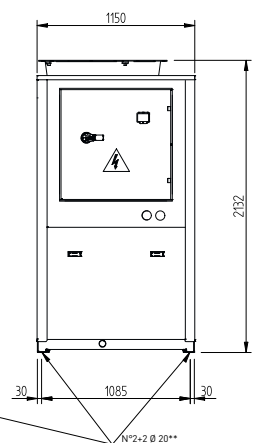
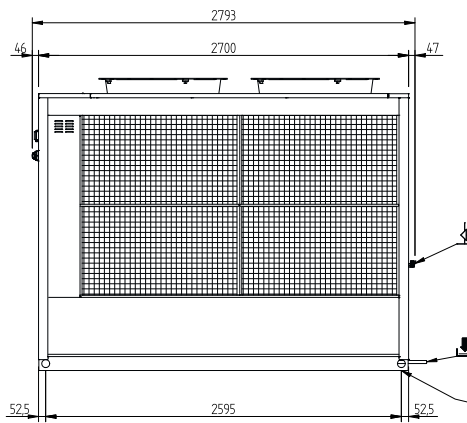
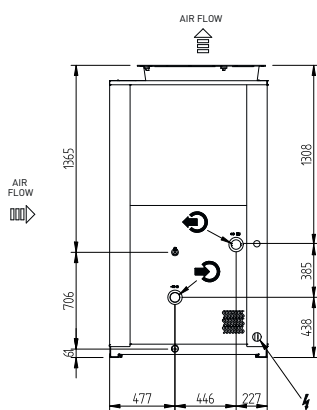
TAEvo Tech 381 - 401 axial fans



TAEvo TECH 381 - 401 with pump for open storage tank systems and axial fans



TAEvo Tech 381 - 401 high pressure axial fans



	381	401
	Water inlet Rp 2" 1/2	Rp 2" 1/2
	Water outlet Rp 2" 1/2	Rp 2" 1/2

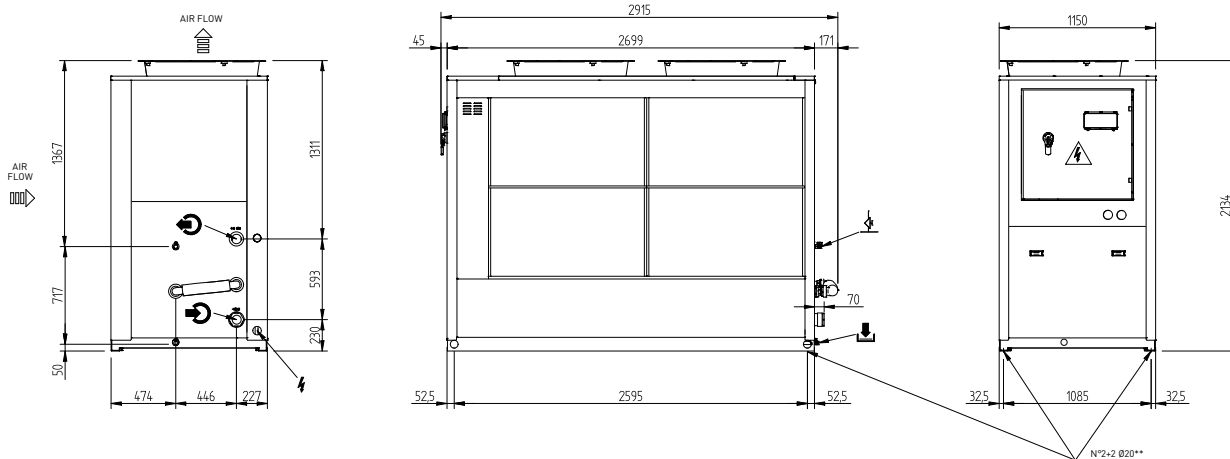
** Holes

 Power supply

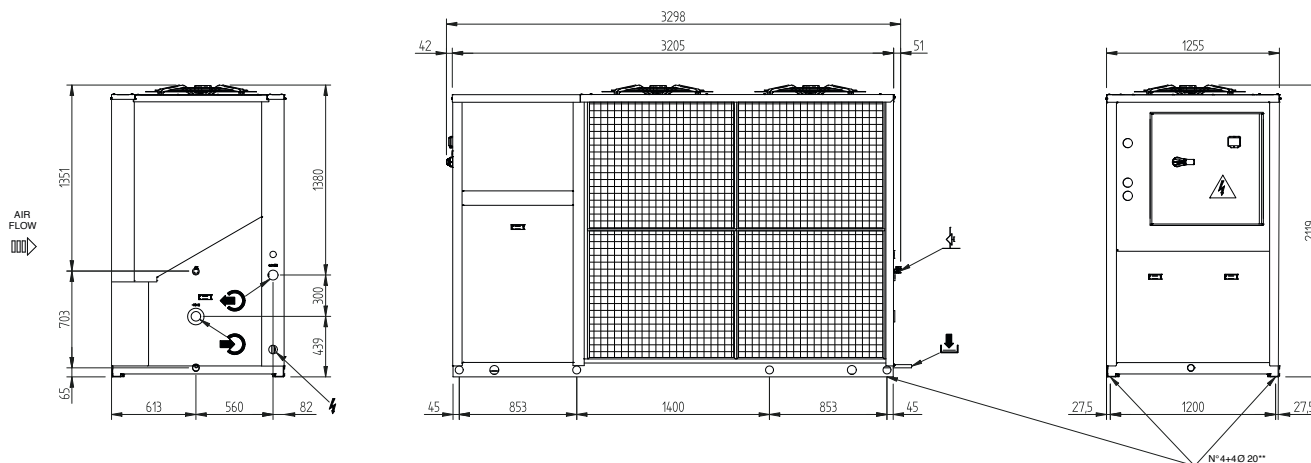
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

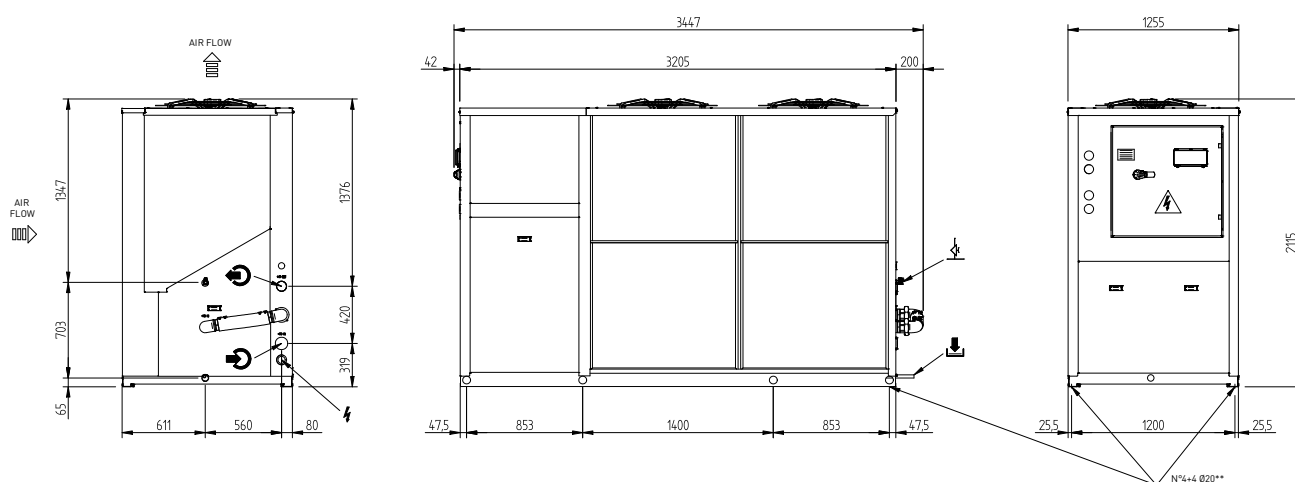
TAEvo TECH 381 - 401 with pump for open storage tank systems and high pressure fans



TAEvo Tech 402 - 502 - 602 axial fans



TAEvo TECH 402 - 502 - 602 with pump for open storage tank systems and axial fans



	381	401	402	502	602
 Water inlet	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2
 Water outlet	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2

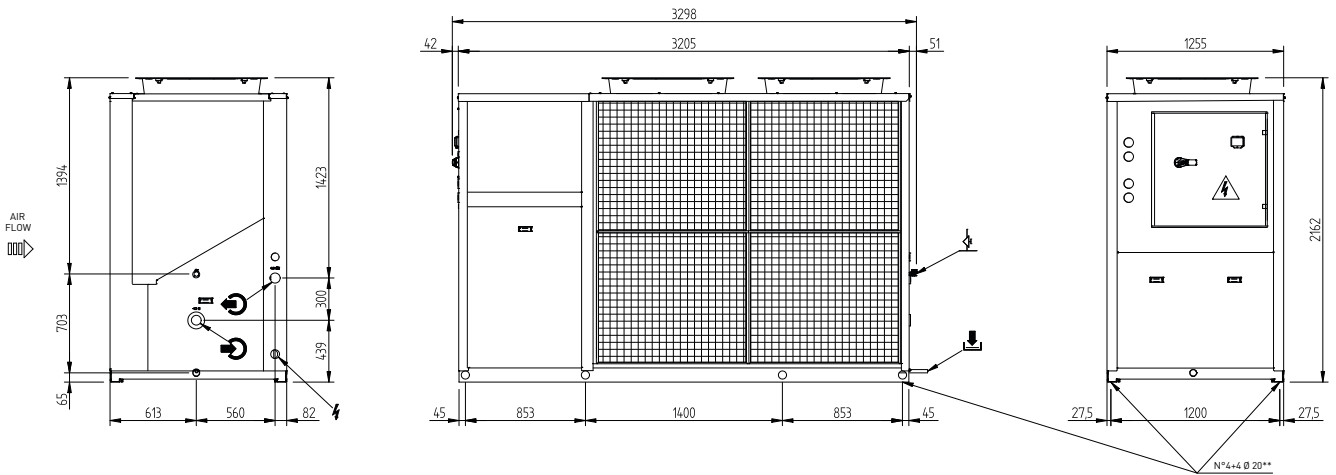
** Holes

 Power supply

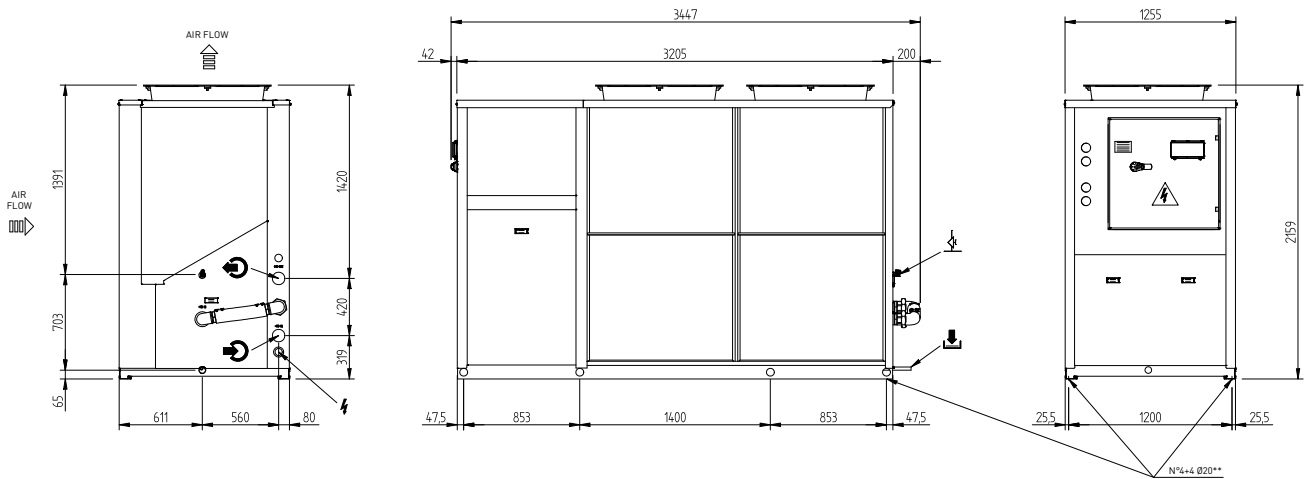
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

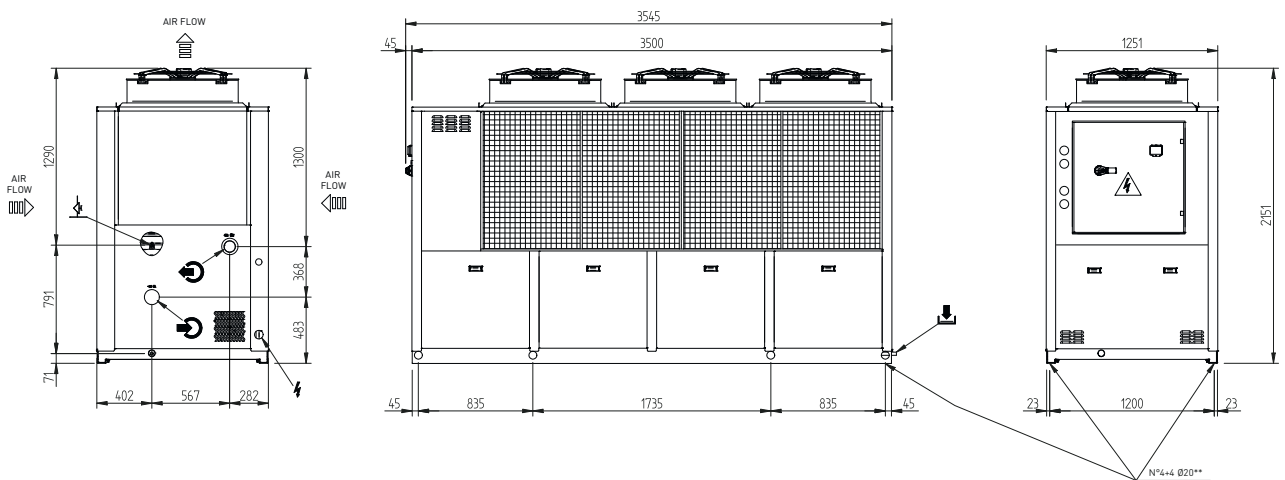
TAEvo Tech 402 - 502 - 602 high pressure axial fans



TAEvo TECH 402 - 502 - 602 with pump for open storage tank systems and high pressure fans



TAEvo Tech 702 - 802 axial fans



	402	502	602	702	802
 Water inlet	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2	Rp 3"	Rp 3"
 Water outlet	Rp 2" 1/2	Rp 2" 1/2	Rp 2" 1/2	Rp 3"	Rp 3"

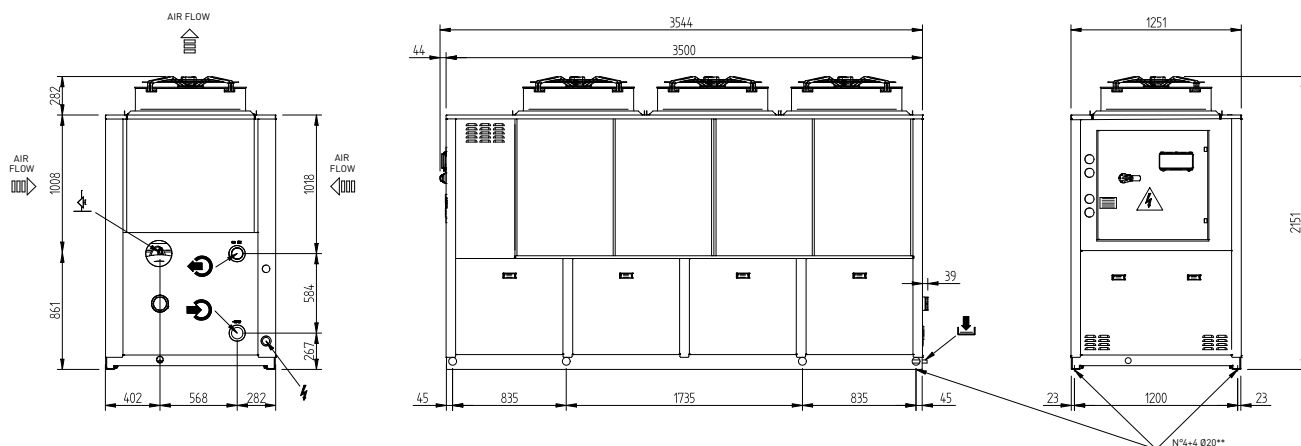
** Holes

 Power supply

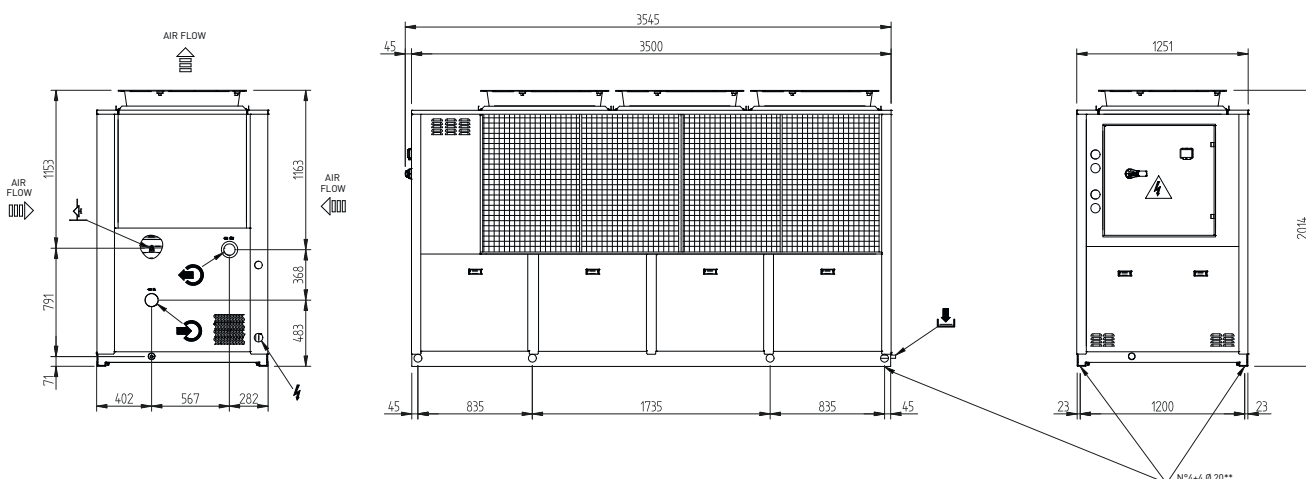
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

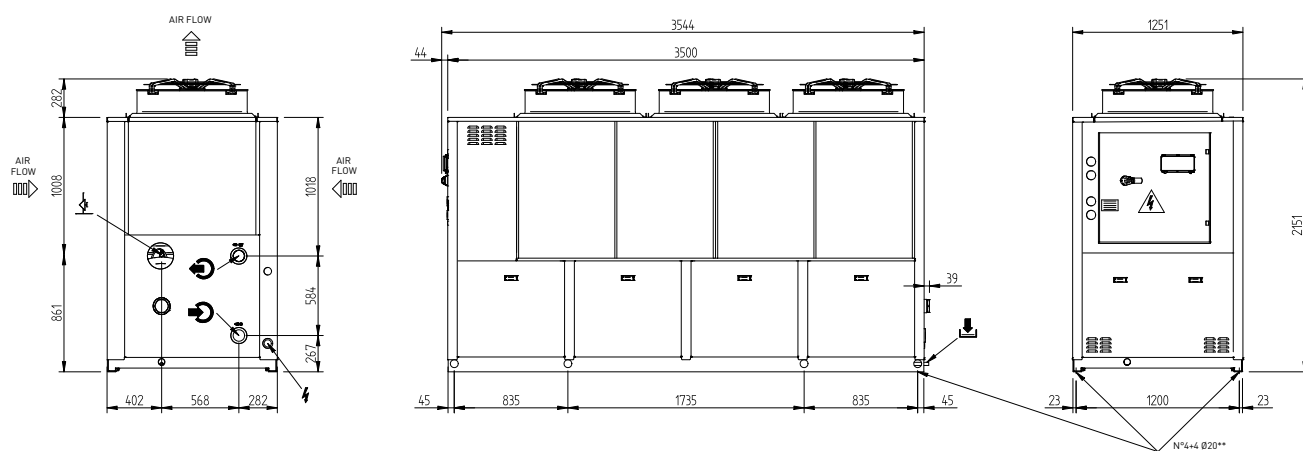
TAEvo TECH 702 - 802 with pump for open storage tank systems and axial fans



TAEvo Tech 702 - 802 high pressure axial fans



TAEvo TECH 702 - 802 with pump for open storage tank systems and high pressure fans



	702	802
 Water inlet	Rp 3"	Rp 3"
 Water outlet	Rp 3"	Rp 3"

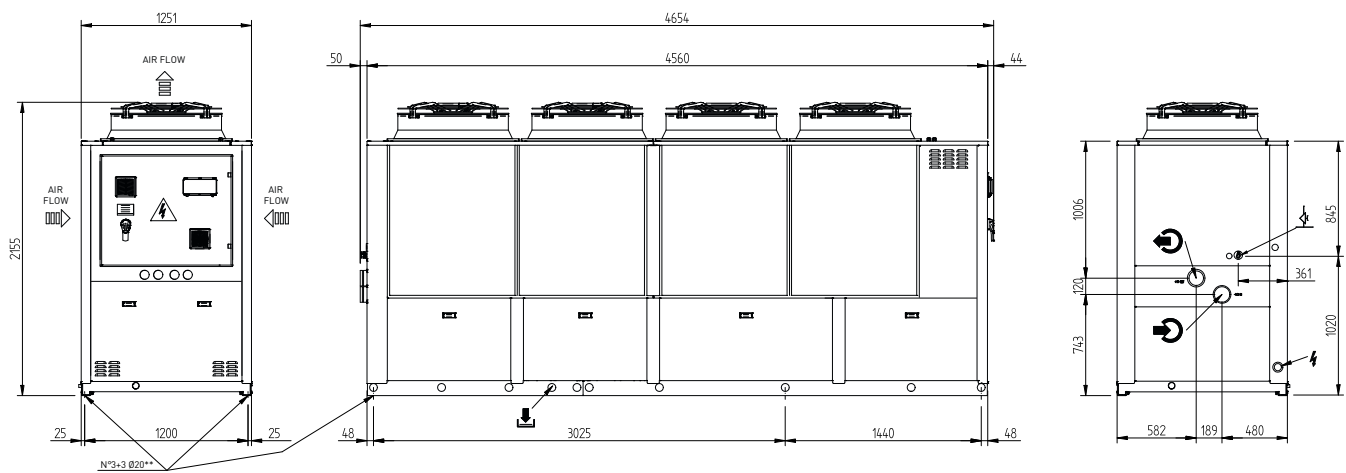
** Holes

 Power supply

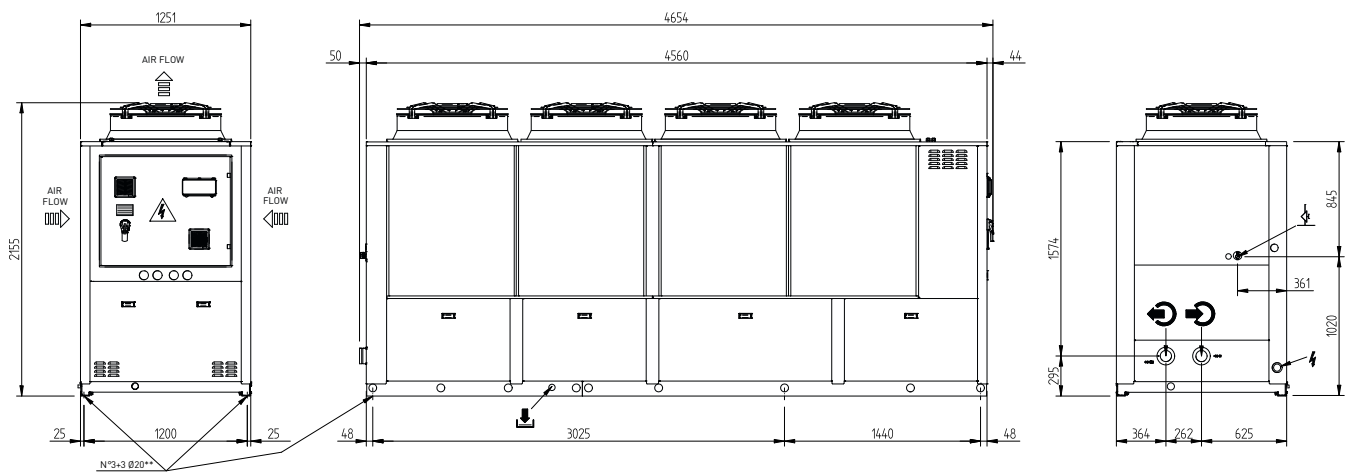
 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

TAEvo Tech 902 - 1002



TAEvo Tech 902 - 1002
with pump for open storage tank systems



	902	1002
 Water inlet	DN 100 (4")	DN 100 (4")
 Water outlet	DN 100 (4")	DN 100 (4")

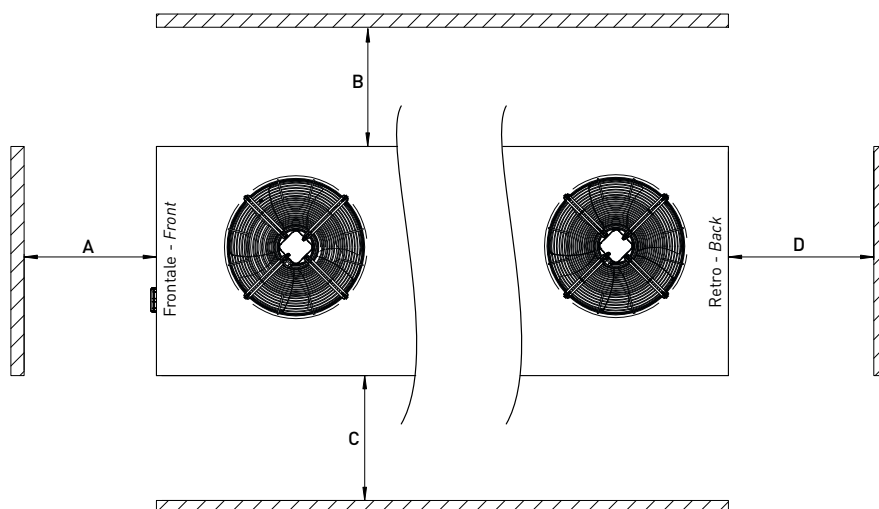
** Holes

 Power supply

 Air vent = Rp 1/2"

 Water discharge = Rp 1/2"

CLEARANCES



	Axials / High pressure axials			
	A	B	C	D
TAEevo Tech 015	1000	0	1000	1100
TAEevo Tech 020	1000	0	1000	1100
TAEevo Tech 031	1000	0	1000	1100
TAEevo Tech 051	1000	0	1000	1100
TAEevo Tech 081	1000	0	1000	1100
TAEevo Tech 101	1000	0	1000	1100
TAEevo Tech 121	1000	0	1000	1100
TAEevo Tech 161	1000	0	1000	1100
TAEevo Tech 201	1200	1200	2000	2000
TAEevo Tech 251	1200	1200	2000	2000
TAEevo Tech 301	1200	1200	2000	2000
TAEevo Tech 351	1200	1200	2000	2000
TAEevo Tech 381	1200	1200	2000	2500
TAEevo Tech 401	1200	1200	2000	2500
TAEevo Tech 402	1200	1200	2000	2500
TAEevo Tech 502	1200	1200	2000	2500
TAEevo Tech 602	1200	1200	2000	2500
TAEevo Tech 702	1200	1500	1500	2500
TAEevo Tech 802	1200	1500	1500	2500

	Axials / EC Brushless			
	A	B	C	D
TAEevo Tech 902	2500	1500	1500	2000
TAEevo Tech 1002	2500	1500	1500	2000

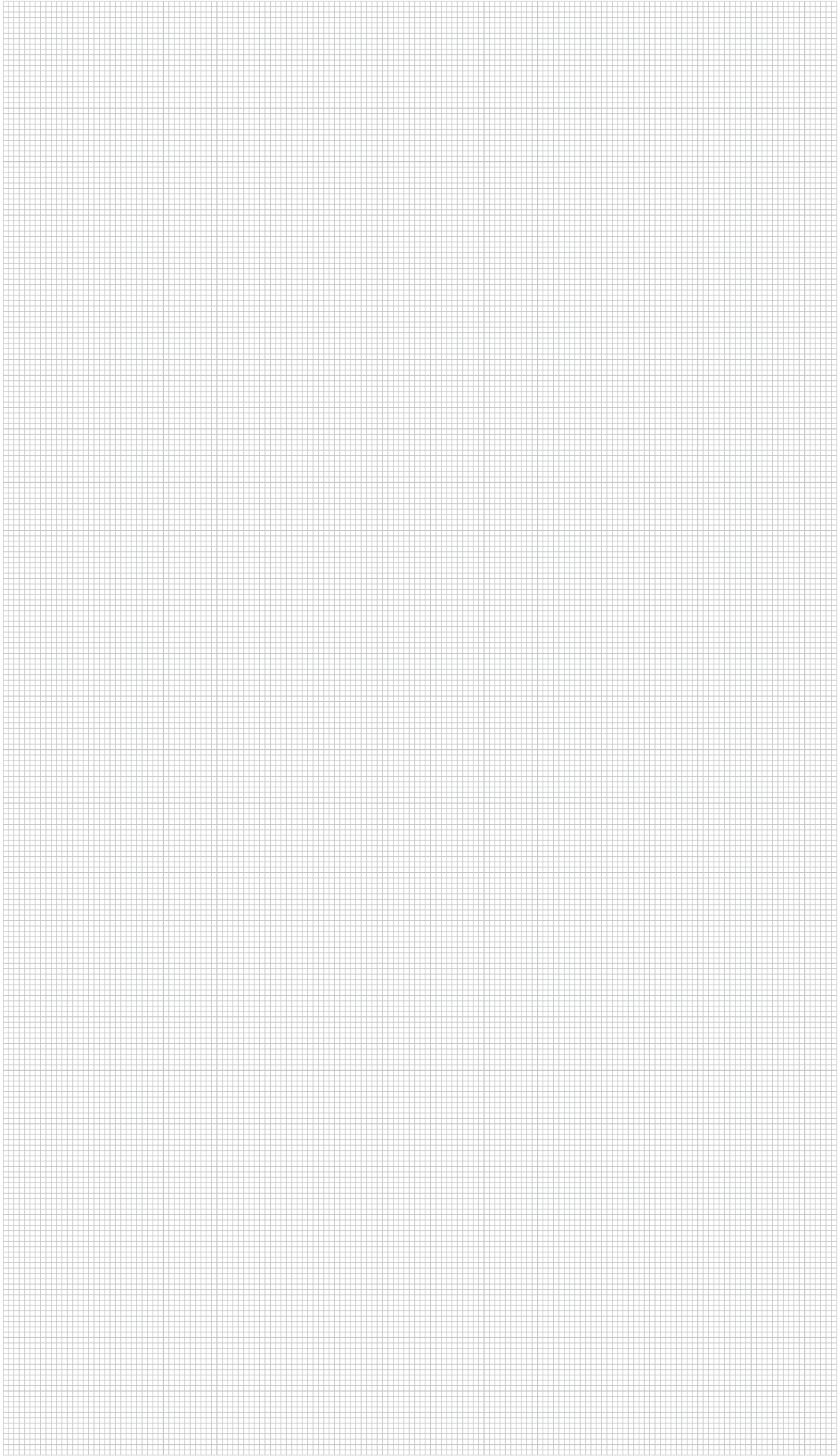
	Centrifugals			
	A	B	C	D
TAEevo Tech 031	1000	0	1000	1100
TAEevo Tech 051	1000	0	1000	1100
TAEevo Tech 081	1000	0	1000	1100
TAEevo Tech 101	1000	0	1000	1100
TAEevo Tech 121	1000	0	1000	1100
TAEevo Tech 161	1000	0	1000	1100

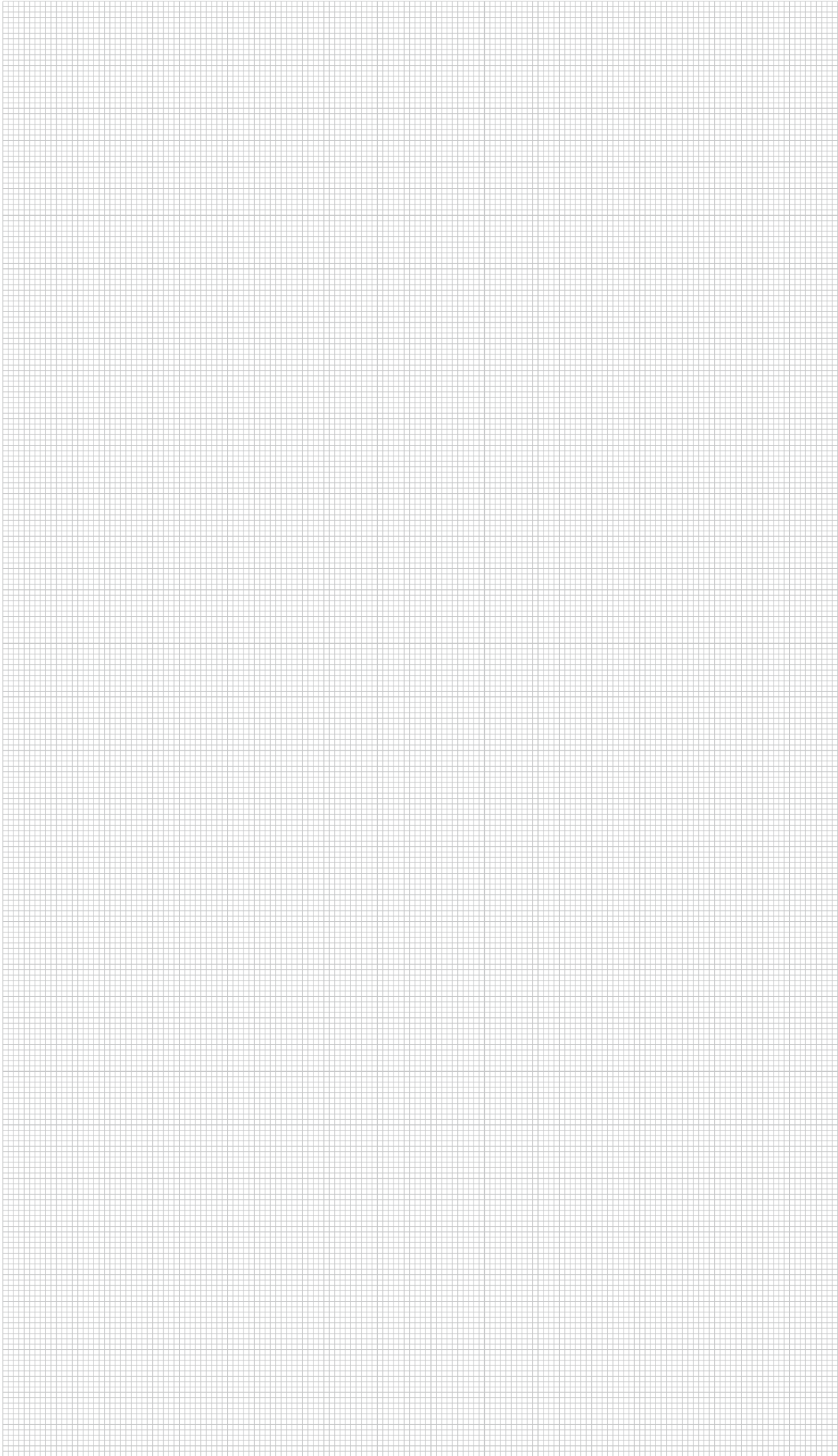
Minimum distance to respect (mm).

INSTALLATION GUIDE

The chillers must be installed in compliance with the following indications:

- a) The units must be installed horizontally to ensure correct return of oil to the compressors.
- b) Ensure the clearances prescribed in the catalogue are observed.
- c) To the extent possible, place the machine so as to minimize the effects due to the noise, vibration, etc. Specifically, ensure the units are installed as far as possible from areas in which noise emissions could result in disturbance; in this context do not install the chiller under windows or between two residential units. Vibration transmitted to ground must be reduced by the use of antivibration devices mounted beneath the unit, flexible couplings on the water piping connections and on the trunking containing the electrical power feeding cables.
- d) Always hook up the electrical connection of the unit with reference to the wiring diagram supplied with it.
- e) Make the machine hydraulic connections, installing the following:
 - antivibration connections;
 - shut-off valves (gate valves) to isolate the unit from the hydraulic circuit;
 - air venting valves at the highest points of the circuit;
 - drain valves at the lowest points of the circuit;
 - pump and expansion vessel (closed circuits) if not already supplied on the unit;
 - flow switch (to be supplied by the customer);
 - strainer (0,5 / 0,8 mm mesh) at unit inlet to protect the exchanger from any metal chips or debris in the piping.
- f) Install suitable wind screens protecting the condensing coils if the chiller is required to operate with ambient temperatures below 0 °C and if it is envisaged that the condensing coils could be subject to wind velocities in excess of 2 m/s.
- g) If the application requires cooling capacities that are greater than the maximum available with a single unit, the chillers can be hydraulically connected in parallel, provided the units in question are identical to avoid creating situations of imbalance in waterflow rates.
- h) It is essential to ensure an adequate volume of air on the intake and delivery sides of the condensing coils. It is also important to avoid problems of recirculation of air between the intake and delivery sides to avoid impairment of the unit's performance or even a shut-down of normal operation. When using several chillers connected in parallel with the condensing coils located facing each other it is essential to maintain a minimum distance between the condensing coils. For the minimum distance values refer to the technical catalogue.
- i) If it is necessary to treat water flow rates that are higher than the maximum permissible flow rate associated with the chiller, it is advisable to set up a by-pass between the chiller inlet and outlet.
- j) If it is necessary to treat water flow rates that are lower than the minimum permissible flow rate associated with the chiller, it is advisable to set up a by-pass between the chiller outlet and inlet.
- k) Always ensure all the air is bled out of the hydraulic circuit to ensure correct operation.
- l) Always drain the hydraulic circuit during winter shutdowns; alternatively, ensure the circuit is filled with a suitable antifreeze solution.







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EAC Declaration



Cooling, conditioning, purifying.